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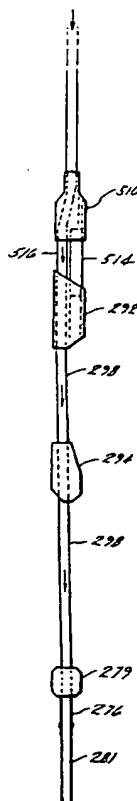
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(54) Title: METHOD FOR COMPLETING MULTI-LATERAL WELLS AND MAINTAINING SELECTIVE RE-ENTRY INTO LATERALS

(57) Abstract

A method of completing multi-lateral wells and maintaining selective re-entry into laterals is presented. In accordance with the present invention, a first lateral well (16) is drilled from a primary well bore and a string of external casing packers (22) and a packer bore receptacle (26) are run therein. Once the orientation of the packer bore receptacle (26) is determined, an orientation anchor (28) of a retrievable whipstock assembly (50) is mounted thereto. Thereafter, a second lateral well (72) may be drilled. Once the second lateral well (72) is drilled, the whipstock assembly (50) may be retrieved and replaced with a scoophead/diverter assembly (91,92) which also includes an orientation anchor (99) for mating with the packer bore receptacle (26). At this time, a string of external casing packers (103) may be run into the second lateral well (72) through the scoophead (92) diverter (91) assembly. Finally, a selective re-entry tool (120) includes a diversion flapper (184) for selecting either the first (16) or second (72) lateral well bore. Selective re-entry is desirable for the purpose of performing well intervention techniques. The re-entry tool (120) may be actuated by a device located on a coil tubing work string which may be operated from the surface.



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- 1 -

METHOD FOR COMPLETING MULTI-LATERAL WELLS AND MAINTAINING SELECTIVE RE-ENTRY INTO LATERALS

Background of the Invention:

This invention relates generally to the completion of wellbores. More particularly, this invention relates to new and improved methods and devices for completion of a branch wellbore extending laterally from a primary well which may be vertical, substantially vertical, inclined or even horizontal. This invention finds particular utility in the completion of multilateral wells, that is, downhole well environments where a plurality of discrete, spaced lateral wells extend from a common vertical wellbore.

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Horizontal well drilling and production have been increasingly important to the oil industry in recent years. While horizontal wells have been known for many years, only relatively recently have such wells been determined to be a cost effective alternative (or at least companion) to conventional vertical well drilling. Although drilling a horizontal well costs substantially more than its vertical counterpart, a horizontal well frequently improves production by a factor of five, ten, or even twenty in naturally fractured reservoirs. Generally, projected productivity from a horizontal well must triple that of a vertical hole for horizontal drilling to be economical. This increased production minimizes the number of platforms, cutting investment and operational costs. Horizontal

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-2-

drilling makes reservoirs in urban areas, permafrost zones and deep offshore waters more accessible. Other applications for horizontal wells include periphery wells, thin reservoirs that would require too many vertical wells, and reservoirs with coning problems in which a horizontal well could be optimally distanced from the fluid contact.

Horizontal wells are typically classified into four categories depending on the turning radius:

1. An ultra short turning radius is 1-2 feet; build angle is 45-60 degrees per foot.
2. A short turning radius is 20-100 feet; build angle is 2-5 degrees per foot.
3. A medium turning radius is 300-1,000 feet; build angle is 6-20 degrees per 100 feet.
4. A long turning radius is 1,000-3,000 feet; build angle is 2-6 degrees per 100 feet.

Also, some horizontal wells contain additional wells extending laterally from the primary vertical wells. These additional lateral wells are sometimes referred to as drainholes and vertical wells containing more than one lateral well are referred to as multilateral wells. Multilateral wells are becoming increasingly important, both from the standpoint of new drilling operations and from the increasingly important standpoint of reworking existing wellbores including remedial and stimulation work.

As a result of the foregoing increased dependence on and importance of horizontal wells, horizontal well completion, and particularly multilateral well completion have been important concerns and have provided (and continue to provide) a host of difficult problems to overcome. Lateral completion, particularly at the juncture between the vertical and lateral wellbore is extremely important in order to avoid collapse of the well in unconsolidated or weakly consolidated formations. Thus, open hole completions are limited to competent

-3-

rock formations; and even then open hole completion are inadequate since there is no control or ability to re-access (or re-enter the lateral) or to isolate production zones within the well. Coupled with this need to complete lateral wells is the growing desire to maintain the size of the wellbore in the lateral well
5 as close as possible to the size of the primary vertical wellbore for ease of drilling and completion.

Conventionally, horizontal wells have been completed using either slotted liner completion, external casing packers (ECP's) or cementing techniques. The primary purpose of inserting a slotted liner in a horizontal well is to guard
10 against hole collapse. Additionally, a liner provides a convenient path to insert various tools such as coiled tubing in a horizontal well. Three types of liners have been used namely (1) perforated liners, where holes are drilled in the liner,
15 (2) slotted liners, where slots of various width and depth are milled along the line length, and (3) prepacked liners.

Slotted liners provide limited sand control through selection of hole sizes and slot width sizes. However, these liners are susceptible to plugging. In unconsolidated formations, wire wrapped slotted liners have been used to control sand production. Gravel packing may also be used for sand control in a horizontal well. The main disadvantage of a slotted liner is that effective well
20 stimulation can be difficult because of the open annular space between the liner and the well. Similarly, selective production (e.g., zone isolation) is difficult.

Another option is a liner with partial isolations. External casing packers (ECPs) have been installed outside the slotted liner to divide a long horizontal well bore into several small sections (FIGURE 1). This method provides limited
25 zone isolation, which can be used for stimulation or production control along the well length. However, ECP's are also associated with certain drawbacks and deficiencies. For example, normal horizontal wells are not truly horizontal over their entire length, rather they have many bends and curves. In a hole with

-4-

several bends it may be difficult to insert a liner with several external casing packers.

Finally, it is possible to cement and perforate medium and long radius wells as shown, for example, in U.S. Patent 4,436,165.

5 While sealing the juncture between a vertical and lateral well is of importance in both horizontal and multilateral wells, re-entry and zone isolation is of particular importance and pose particularly difficult problems in multilateral wells completions. Re-entering lateral wells is necessary to perform completion work, additional drilling and/or remedial and stimulation work. Isolating a
10 lateral well from other lateral branches is necessary to prevent migration of fluids and to comply with completion practices and regulations regarding the separate production of different production zones. Zonal isolation may also be needed if the borehole drifts in and out of the target reservoir because of insufficient geological knowledge or poor directional control; and because of
15 pressure differentials in vertically displaced strata as will be discussed below.

When horizontal boreholes are drilled in naturally fractured reservoirs, zonal isolation is being seen as desirable. Initial pressure in naturally fractured formations may vary from one fracture to the next, as may the hydrocarbon gravity and likelihood of coning. Allowing them to produce together permits crossflow between fractures and a single fracture with early water breakthrough, which jeopardizes the entire well's production.
20

As mentioned above, initially horizontal wells were completed with uncemented slotted liner unless the formation was strong enough for an open hole completion. Both methods make it difficult to determine producing zones and, if problems develop, practically impossible to selectively treat the right zone. Today, zone isolation is achieved using either external casing packers on slotted or perforated liners or by conventional cementing and perforating.
25

The problem of lateral wellbore (and particularly multilateral wellbore) completion has been recognized for many years as reflected in the patent

-5-

literature. For example, U.S. Patent 4,807,704 discloses a system for completing multiple lateral wellbores using a dual packer and a deflective guide member. U.S. Patent 2,797,893 discloses a method for completing lateral wells using a flexible liner and deflecting tool. Patent 2,397,070 similarly describes lateral wellbore completion using flexible casing together with a closure shield for closing off the lateral. In Patent 2,858,107, a removable whipstock assembly provides a means for locating (e.g., re-entry) a lateral subsequent to completion thereof. Patent 3,330,349 discloses a mandrel for guiding and completing multiple horizontal wells. U.S. Patent Nos. 4,396,075; 4,415,205; 4,444,276 and 4,573,541 all relate generally to methods and devices for multilateral completions using a template or tube guide head. Other patents of general interest in the field of horizontal well completion include U.S. Patent Nos. 2,452,920 and 4,402,551.

Notwithstanding the above-described attempts at obtaining cost effective and workable lateral well completions, there continues to be a need for new and improved methods and devices for providing such completions, particularly sealing between the juncture of vertical and lateral wells, the ability to re-enter lateral wells (particularly in multilateral systems) and achieving zone isolation between respective lateral wells in a multilateral well system.

20 **Summary of the Invention:**

The above-discussed and other drawbacks and deficiencies of the prior art are overcome or alleviated by the several methods and devices of the present invention for completion of lateral wells and more particularly the completion of multilateral wells. In accordance with prior application serial no. 07/926,451 filed August 7, 1992, (now U.S. Patent No. _____) assigned to the assignee, all of the contents of which are incorporated herein by reference, a plurality of methods and devices were provided for solving important and serious problems posed by lateral (and especially multilateral) completion including:

-6-

1. Methods and devices for sealing the junction between a vertical and lateral well.
2. Methods and devices for re-entering selected lateral well to perform completions work, additional drilling, or remedial and stimulation work.
- 5 3. Methods and devices for isolating a lateral well from other lateral branches in a multilateral well so as to prevent migration of fluids and to comply with good completion practices and regulations regarding the separate production of different production zones.

In accordance with the present invention, an improved method relating to the foregoing multilateral and related completion methods is presented. In particular, a method is presented for completing multi-lateral wells and maintaining selective re-entry into those multi-lateral wells. To accomplish this, a primary wellbore is drilled and cased. Thereafter, a first lateral well is drilled out of the bottom of the wellbore and a running tool directs a string of external casing packers, having sliding sleeves provided therebetween and a packer bore receptacle, therewithin (or in a preferred embodiment, a novel lateral connector receptacle is used in place of the packer bore receptacle). Next, a whipstock and anchor are mounted to the packer bore receptacle (or lateral connector receptacle) and, once aligned, a second lateral well is drilled away from the first lateral well. After retrieving the whipstock and anchor, a novel diverter and scoophead assembly is then run with preferably the same anchor alignment as the whipstock anchor to properly mate the diverter head with the second lateral well. At this time, a second string of external casing packers also having sliding sleeves may be run into the second lateral well. A selective re-entry tool with a novel parallel seal assembly below may then be run on a single production tubing string and tied back to the surface to a standard wellhead. In a preferred embodiment, the selective re-entry tool includes a diversion flapper which may be remotely shifted for selecting either the first or second lateral well bores for

re-entry. The diversion flapper does not prohibit fluid flow from either lateral below.

In a preferred embodiment, the scoophead includes a pair of parallel offset bores, one of which communicates with the primary wellbore while the 5 other communicates with the lateral wellbore. The bore leading to the lateral is provided with a novel liner tie-back sleeve. Thereafter, both bores are provided with a novel parallel seal assembly and this parallel seal assembly then is mated to either a selective re-entry tool or other production tubing.

It will be appreciated that the present method provides for the ability to 10 enter any of the well bore completion strings for the purpose of conducting an activity such as acidizing, fracturing, washing, perforating and the like. The present invention allows an operator to select from the surface any lateral by use of a remotely controlled string or wireline methods and thereby convey the equipment into the chosen lateral.

15 In addition to the foregoing novel methods, the present invention includes a plurality of important and novel tools and assemblies for use in the described methods as well as other completion methods (multilateral or otherwise). For example, in accordance with the present invention, a novel lateral connector receptacle or LCR is provided which functions to (1) provide means for running a lower completion into the well; (2) provide means for orienting a retrievable whipstock assembly and/or scoophead/diverter assembly; and (3) provides means for attaching an upper completion to a lower completion. The LCR includes an upper section for housing a latch thread and smooth seal bore which respectively threadably attaches to, and mates with seals from, an orientation anchor. A 20 central section of the LCR includes an orientation lug for mating with the orientation anchor and providing a fixed reference point to the retrievable whipstock and/or scoophead/diverter assembly; and a lower section of the LCR includes an inner mating (e.g., profiled) surface for attachment to an appropriate run-in tool. Preferably, the LCR includes three cylindrical, threadably mated

-8-

subs (which respectively include the (1) latch thread and seal bore; (2) the orientation anchor alignment lug and (3) the running profiled connecting surfaces) and a fourth bottom sub. The LCR combines all of the aforementioned features providing a novel tool which allows for the ability to stack infinite laterals in a single well.

Another important tool assembly used is the method of lateral completion of the present invention is the aforementioned novel scoophead/diverter assembly which is installed at the juncture between the primary wellbore and the lateral branch and which allows the production tubing of each to be oriented and anchored. This scoophead/diverter assembly further provides dual seal bores for tying back to the surface with either a dual packer completion or a single tubing string completion utilizing a selective re-entry tool (SRT). The scoophead/diverter comprises a scoophead, a diverter sub, two struts as connecting members between the scoophead and diverter sub and a joint of tubing communicating between the scoophead and diverter sub. The scoophead has a large and small bore. The large bore is a receptacle for a tie back sleeve (described hereinafter) run on top of the lateral wellbore string, and the small bore is a seal bore to tie the primary wellbore back to surface. Below the scoophead, a joint of tubing is threaded to the small bore. The tubing passes through an angled smooth bore in the diverter sub which causes the tubing joint to deflect from the offset of the small bore of the scoophead back to the centerline of the scoophead, and thus the centerline of the borehole with which it is concentric. Taking the offset through the length of a tubing joint (typically 30 ft) allows for a gradual bend which will not restrict the passage of wireline or through tubing tools for lateral remedial and simulation work.

As mentioned, the scoophead and diverter sub are connected with two struts which rigidly fix the scoophead and diverter sub both axially and rotationally. Since the window length to the lateral wellbore entry varies depending on the hole size and build angle of the sidetrack, the distance between

-9-

the scoophead and diverter sub is rendered adjustable by varying the length of the struts. This is important since for the system to function correctly, the scoophead and diverter must straddle the lateral sidetrack's exit window from the primary wellbore.

5 In accordance with an important feature of the scoophead, the profile on the top of the scoophead is configured so that it directs the production tubing for the lateral wellbore into the large bore of the scoophead and also orients the parallel seal assembly (described hereinafter) when tying back to the surface with a dual packer completion or a single tubing completion. The orientation is
10 accomplished by combining a sloped profile with a slotted inclined surface around the small bore and a compound angled surface above the slot. When running the lateral wellbore tubing, if the nose first contacts the scoop it is directed into the large bore, and if it initially lands over the small borehole; it is prevented from entering due to the diameter of the nose being wider than the slot
15 over the small borehole. Since the nose cannot pass the slot, it slides down the compound angle which also directs it to the large borehole. Similarly, when orienting the parallel seal assembly, the lateral wellbore seals, which are longer than the primary wellbore seals, first contact the scoophead, and are directed to the large borehole of the scoophead in exactly the same manner as described for
20 the lateral wellbore tubing string. Once the lateral wellbore seals of the parallel seal assembly are directed into the correct borehole, the primary wellbore seals are limited in the amount of rotational misalignment they can have because the parallel seal assembly can only pivot around the lateral wellbore seal axis by the amount of diametric clearance between the major diameter of the parallel seal
25 assembly and the inside diameter of the concentric main wellbore in which they are installed. The compound angle of the scoophead is configured such that its surface will contain this amount of rotational misalignment, and apply a force to the primary wellbore seals to guide them into their seal bore.

-10-

The aforementioned scoophead/diverter assembly functions to orient and anchor multiple tubing strings at the Y-juncture in an oil or gas well with multiple lateral wellbores. An important advantage of this arrangement is to provide communication to multiple reservoirs or tap different locations within the same reservoir and enable re-entry to these wellbores for remediation and stimulation. The large bore of the scoophead enables a secondary wellbore's production tubing (liner) to pass through until the top of the liner is in the scoophead. In accordance with an important feature of this invention, a novel liner tie-back sleeve is used to thread onto the top of the liner, and locate, latch and provide a seal receptacle to isolate the secondary wellbore's production fluids. The liner tie-back sleeve also includes a running profile for a suitable running tool. The liner tie-back sleeve comprises two cylindrical parts that, when assembled, provide a running tool profile for running the liner in the wellbore. The sleeve has a locating shoulder on the outer surface to indicate when the sleeve is located in the scoophead, and a locking groove for locking dogs from the scoophead to snap into, to provide resistance when pulling tension against the sleeve. Once the sleeve is in place and the running tool removed, an internal thread and seal bore is exposed for the parallel seal assembly (or other tool or production tubing) to plug into for isolating the secondary lateral wellbore. Providing the seal point between the parallel seal assembly and sleeve eliminates the need to effect a seal in the scoophead on the large bore side.

In order to effect a seal inside the scoophead, a novel offset parallel seal assembly with centralizer is utilized. This parallel seal assembly carries compressive loads on the primary well bore side, and has a shear out mechanism on the secondary wellbore side. This seal assembly also may constitute the connection between the scoophead and the selective re-entry tool (SRT). As described above, the SRT is the tool that ties the two separate tubing strings below it into a single production tubing string to surface or the next lateral. This parallel seal assembly has two seal assemblies parallel to one another with one

-11-

seal assembly being larger diameter and longer than the other. The larger seal assembly seals into the seal bore of the tie back sleeve which is latched into the scoophead, and is attached to the top of the secondary wellbore's production tubing string. The smaller seal assembly seals in the small bore of the
5 scoophead. The smaller assembly acts to isolate the primary wellbore. The larger seal assembly is longer than the smaller seal assembly to allow the larger seal assembly to enter the appropriate bore of the scoophead and align the overall assembly. The alignment is accomplished by trapping the larger seal assembly in its bore and trapping the centralizer in the wellbore. This positively limits the rotational mis-alignment available to the smaller seal assembly prior to stabbing into the scoophead. The parallel seal assembly automatically aligns
10 with as much as 120° rotational misalignment. The centralizer preferably comprises two cylinders with two offset counter bores that bolt together. Once bolted together, the couplings located within the counter bores connect the seal assemblies to their respective tubing subs and are trapped in the counter bores.
15 This limits the axial movement available to the centralizer. An important feature of the centralizer is that it elevates the seal assemblies off the wellbore wall during running and stab-in; and facilitates the automatic alignment feature of the parallel seal assembly and scoophead as a system.

20 As mentioned, a selective re-entry tool is run on the completion string to enable an operator to select the branch desired so as to enter such desired branch with a coil tubing workstring (or the like) and perform the appropriate operation (e.g., stimulation, fracture, cleanout, shifting, etc.). In a preferred embodiment, the selective re-entry tool includes an outer stationary sub and an inner
25 longitudinally shiftable mandrel or sleeve. Preferably, this sleeve is connected to a rectangular box which is spaced from an exit sub having a pair of exit openings. A flapper is pivotally connected at the intersection between the exit opening. Laterally extending ears on opposed sides of the flapper are received in a respective pair of elongated, ramped guide slots formed on opposed lateral

-12-

surfaces of the box. During operation, a known shifting tool will shift the inner sleeve upwardly or downwardly causing the box to similarly move (with respect to the outer sub). Longitudinal movement of the box will cause the ears in the flapper to move along the guide slots whereby the flapper will pivot between a 5 first position which guides a coiled tubing through one of the exit openings to a second position which guides the coiled tubing through the other exit opening.

Preferably, a double ended collet is attached to a stationary sub and is supported on the inner sleeve. The collet includes an interlocking bump which mates with (e.g., snap-locks into) one of the two corresponding grooves on the 10 inner sleeve. The grooves are positioned so as to correspond to the two desired positions of the flapper. The collet will only disengage from the inner sleeve when an appropriate snap-out force is exerted by the shifting tool such that the collet normally maintains the flapper in a fixed, locked position.

Preferably, the scoophead/diverter system is run into the wellbore using a 15 novel scoophead running tool. This running tool allows circulation through its inside diameter, and has internal pressure integrity to test any seals below the running tool prior to releasing the scoophead. This run-in tool includes a mounting head from which extends a running stump and a housing (or connecting mandrel). The running stump and housing are mutually parallel and 20 are sized and configured to be respectively received in the large and small diameter bores in the scoophead. The scoophead running tool thus allows torque to be transmitted about the centerline of the scoophead assembly in spite of being attached into one of the offset bores. This torque transmission is accomplished by connecting the connecting mandrel between the running tool and scoophead at 25 the same offset as the large bore of the scoophead. This transfer of torque is important in order to reliably manipulate the scoophead assembly with the running string.

The connecting mandrel of the running tool has an internal bypass sleeve that opens at a predetermined pressure that allows a tripping ball to be circulated

-13-

down to its seat if the scoophead is to be run and anchored into a closed system. This is necessary when having to hydraulically manipulate other equipment (which mandates a closed system) downhole prior to installing the scoophead. Once the bypass sleeve is shifted to allow circulation, the circulation can only
5 continue until the ball is seated. At that time, circulation ports are closed off from above, and the resultant increased tubing pressure will release the running tool.

The above-discussed and other features and advantages of the present invention will be appreciated and understood by those skilled in the art from the
10 following detailed description and drawings.

Brief Description of the Drawings:

Referring now to the drawings, wherein like elements are numbered alike in the several FIGURES:

FIGURES 1-9 are sequential cross-sectional elevational views depicting a
15 method for multilateral completion using a whipstock/packer assembly and a selective re-entry tool;

FIGURE 10 is a side view, in cross-section, of a selective re-entry tool in accordance with a first embodiment of the present invention;

FIGURE 11 is a top view, in cross-section, of the device of FIGURE 10;

20 FIGURE 12 is top view, in cross-section, of an embodiment of a diversion flapper in accordance with the present invention;

FIGURE 12A is a cross-sectional elevation view along the line 12A-12A of FIGURE 12;

FIGURES 13A and 13B are cross-sectional elevation views of a downhole
25 completion assembly for completing multilateral wells in accordance with a preferred embodiment of the present invention;

FIGURE 13C is an enlarged cross-sectional view of a portion of the downhole completion assembly depicted in FIGURE 13A;

-14-

FIGURE 14 is a cross-sectional elevation view of a lateral connector receptacle or LCR in accordance with the present invention;

FIGURES 15A, B and C are respective top, side and bottom views of a portion of the orienting anchor sub;

5 FIGURE 16 is a side elevation view of a scoophead/diverter assembly in accordance with the present invention;

FIGURE 17 is a left end view of the scoophead/diverter assembly of FIGURE 16;

10 FIGURES 18-20 are cross-sectional elevation views along the lines 18-18, 19-19 and 20-20, respectively of FIGURE 16;

FIGURES 18-A and 18B are cross-sectional elevation views along the lines 18A-18A and 18B-18B, respectively of FIGURE 18;

15 FIGURE 21 is a cross-sectional elevation view of a liner tie back sleeve in accordance with the present invention;

FIGURE 22 is a cross-sectional elevation view of the liner tie back sleeve of FIGURE 21 connected to a running tool;

20 FIGURE 23 is a cross-sectional elevation view of the parallel seal assembly in accordance with the present invention;

FIGURE 24 is a cross-sectional elevation view along the line 24-24 of FIGURE 23;

25 FIGURES 25 and 26 are cross-sectional elevation views of a preferred embodiment of the selective re-entry tool in accordance with the present invention shown with the flapper valve disposed in respective primary and lateral wellbore positions;

FIGURE 27 is a side elevation view, partly in cross-section, depicting the flapper sub-assembly used in the selective re-entry tool of FIGURES 25 and 26;

20 FIGURES 28 is a cross-sectional elevation view along the line 28-28 of FIGURE 27;

-15-

FIGURES 29 and 29A are cross-sectional elevation views of a scoophead/diverter assembly running tool in accordance with the present invention;

5 FIGURES 30, 31 and 32 are cross-sectional elevation views along the lines 30-30, 31-31 and 32-32, respectively of FIGURE 29;

FIGURE 33 is a schematic elevation view depicting the scoophead running tool of FIGURE 29 running in a completion assembly in accordance with the present invention; and

10 FIGURES 34A-J are sequential diagrammatic views depicting a preferred method of completing multilateral wellbores in accordance with the present invention.

Description of the Preferred Embodiment:

In accordance with the present invention, various embodiments and methods and devices for completing lateral, branch or horizontal wells which extend from a single primary wellbore, and more particularly for completing multiple wells extending from a single generally vertical wellbore (multilaterals) are described. It will be appreciated that although the terms primary, vertical, deviated, horizontal, branch and lateral are used herein for convenience, those skilled in the art will recognize that the devices and methods with various 15 embodiments of the present invention may be employed with respect to wells which extend in directions other than generally vertical or horizontal. For example, the primary wellbore may be vertical, inclined or even horizontal. Therefore, in general, the substantially vertical well will sometimes be referred to as the primary well and the wellbores which extend laterally or generally laterally from the primary wellbore may be referred to as the branch wellbores. 20 25

Referring now to FIGURE 1, a vertical wellbore 10 has been drilled and a casing 12 has been inserted therein in a known manner using cement 14 to define a cemented well casing. As shown in FIGURES 2 and 2A, a first lateral

-16-

well 16 is drilled and completed in a known manner using a liner 18 which, for example, attaches to the casing 12 by a suitable liner hanger (not shown).

A string 20 including one or more external casing packers 22 are run into the lateral well 16 through means of a running tool (not shown). It will be appreciated that any number of external casing packers 22 may be employed depending upon bore hole parameters. The external casing packers 22 are preferably those manufactured and sold by the assignee of the present invention. The external casing packers 22 are inflatable and function to, among other things, block fluid and gas migration.

Located on the string 20 and disposed between the external casing packers 22 are sliding sleeves 24 which are provided, it will be appreciated, for opening and closing communication with one or more producing zones.

String 20 also includes a packer bore receptacle 26 disposed uphole of the external casing packers 22 which is run within the lateral well 16 to a location at which it is desired to drill an additional well. The packer bore receptacle 26 is employed for, among other things, releasably engaging a variety of tools required for drilling additional lateral wells. The packer bore receptacle 26, is preferably manufactured and sold by the assignee of the present invention and includes a receiving portion 27 and a key slot 28. It will be appreciated that the key slot 28 functions as a receptacle for orienting and aligning e.g. a whipstock for ensuring proper directional drilling which will be discussed hereinafter. A preferred and structurally altered packer bore receptacle (also known as a lateral connector receptacle or LCR) is described in detail with reference to FIGURES 13, 14 and 15A-B. As will be described in detail hereinafter, the novel lateral connector receptacle acts as a mechanism for running in the lower completion, orienting the whipstock assembly and scoophead/diverter assembly and providing an interface between the lower and upper completions.

-17-

Next, a profile key sub 30 is run into the lateral well 16 to ascertain the orientation of the key slot 28. The profile key sub 30, it will be appreciated, includes a measurement-while-drilling apparatus 32, a circulating sub 34 and a dummy whipstock anchor 36. The dummy whipstock anchor 36 includes a male portion 38, sized to fit within the receiving portion 27 of the packer bore receptacle 26, and an anchor key 40, dimensioned to mate with the key slot 28. A preferred anchor 26 is depicted at 176 in FIGURE 13 and will be described in detail hereinafter. As shown in FIGURE 3, the male portion 38 is slid within receiving portion 27 and the anchor key 40 of the dummy whipstock anchor 36 is inserted into the key slot 28. The profile key sub 30 uses the measurement-while-drilling apparatus 32 for determining the radial direction of the key slot 28 (as best shown in FIGURE 2A) and communicating that information to the surface.

Turning now to FIGURE 4, after the key slot 28 alignment profile is determined by the MWD technique, a retrievable whipstock assembly 50 is run into the lateral well 16 by a running tool 52. The whipstock assembly 50 preferably includes a production injection packer assembly 54, an anchor 56 (also known as inflatable anchor) and an angled outer surface 58. The production injection packer assembly 54, as is well known, may be inflated by a fluid for affixing the whipstock assembly 50 within the bore of the lateral well 16 once the anchor 56 is mated with the packer bore receptacle 26. The running tool 52 includes an elongated nose portion 60 which may be releasably latched to a slot 62 disposed through the outer surface 58 of the whipstock assembly 50. The anchor 56 includes a male portion 64 and an anchor key 66 which are also both dimensioned to engage the receiving portion 27 and key slot 28 of the packer bore receptacle 26. The outer surface 58 of the whipstock assembly 50 provides a surface angle to facilitate the drilling of an additional lateral well which will be described next. A preferred retrievable whipstock assembly is disclosed in U.S. Patent Application Serial No. ____ filed January 25, 1994,

-18-

entitled "Retrievable Whipstock Packer Assembly" invented by Daniel E. Dinhoble (Attorney Docket No. 93-1441), which is assigned to the assignee hereof and incorporated herein by reference.

As depicted in FIGURE 5, after the running tool 52 is released from the
5 whipstock assembly 50, a window may be milled (not shown) in the bore of lateral well 16. Thereafter, a suitable and known drill 70, may be employed to bore a second lateral well 72 which communicates with the first lateral well 16.

After drilling of the second lateral well 72 is complete, the drill 70 is removed as shown in FIGURE 6 and a retrieving tool 80 is run down the
10 primary well 10 and into the first lateral well 16. The retrieving tool 80 includes a pair of centralizers 82, which are interconnected by a connector 84, and an elongated nose portion 86 which is sized and shaped similarly to nose portion 60 of the running tool 52. The nose portion 86 is releasably latched to the slot 62 of the whipstock assembly 50 for the removal of same. The
15 centralizers 82 are provided for centering the nose portion 86 within the well bore 16 for engagement with the whipstock assembly 50. Connector 84 is located between the centralizers 82 at an acute angle which compensates for the increased volume at the juncture of well bore 16 and well bore 72 (see FIGURE 6A). The retrieving tool 80 is thereafter removed taking with it the whipstock
20 assembly 50. It will be appreciated that a preferred retrieving tool is disclosed in aforementioned USSN _____ filed January 25, 1994.

Next, referring to FIGURE 7, a scoophead running tool 88 is run into the well bore 16. Connected to the scoophead running tool 88 is a tubular section 90 which is, in turn, mounted to a diverter 91 and scoophead assembly 92 (see
25 also FIGURE 9A). The scoophead assembly has an input opening 94, a first output opening 96 and a second output opening 98. Tubular section 90 includes an anchor 99 having a male portion 100 and a key 101 which mate with the packer bore receptacle 26 as previously described. The scoophead assembly 92 is oriented so that once the anchor 99 is mated with the packer bore assembly

-19-

26, the second output opening 98 is disposed in communication with the second lateral well 72. After placing the scoophead and diverter assembly 92 in the proper position, the running tool 88 may then be retrieved. A preferred scoophead/diverter assembly is shown and described in detail hereinafter with regard to FIGURES 16-20. A preferred running tool 88 is also described in detail hereinafter with regard to FIGURES 29-32.

At this time, as illustrated in FIGURE 8, a second string 102, including at least one external casing packer 103, at least a pair of sliding sleeves 104 and a tip end 106, may be run into the second lateral well 72. This is accomplished by running tool 110 which moves the second string 102 through the primary well bore 10 and then into the assembly 92. It will be appreciated that the tip end 106 is shaped to engage and deflect from the diverter 91 wherein the second string 110 will be forced into the second lateral well 72. Both the external casing packers 103 and the sliding sleeves 104 are preferably those which have been previously described. Once the second string 110 is in place within the second lateral well 72, the packers 103 are inflated, as previously described, and the running tool 110 is then removed.

In accordance with an important feature of the present invention and referring to FIGURES 9 and 9B, a selective re-entry assembly 120 is mounted to the diverter and scoop assembly 92 and a single production tubing string 122 extends from the latter and is tied back to the surface to, for example, to a standard well-head (not shown). The production tubing string 122 includes a packer 124, the function of which, is known. The selective re-entry assembly 120 includes a locator key 126 for orientation with the scoophead assembly 92. The re-entry assembly 120 functions to either maintain access from the surface to the first lateral 16 or to permit access to the second lateral well 72.

Referring now to FIGURES 10 and 11, a novel selective re-entry assembly 120 is provided which includes an input housing 150 which is connected to an output housing 152. The output housing 152 includes a male

-20-

portion 154 having threads 156 and a seal 158 for mounting to the input housing 150. A pair of laterally spaced parallel bores 160 and 161 are disposed axially through the output housing 152. Bores 160 and 161 communicate with first output opening 96 and second output opening 98 of the diverter and scoophead assembly 92.

The input housing 150 includes an input bore 159 which is connected to the single production tubing string 122 by e.g. threads (not shown) and has a collar 163 defining a generally stepped shape. Disposed within collar 163 is a slidable tubular section 165 which comprises an uphole tubular slide 166, a coupling 168 and a downhole tubular slide 170. The uphole slide 166 may be formed of any suitable substance such as a steel alloy and includes an alignment slot 172, a pair of engagement grooves 174 and a central bore 176. The alignment slot 172 is shaped to receive a protrusion 178 which extends from the inner surface 173 of collar 163. It will be appreciated that the engagement grooves 174 function to receive keys (not shown) of an actuator (not shown) such as the HB-2 Shift Tool, manufactured by the assignee hereof, which may be mounted to the down hole end of a coil string, a standard threaded tubing section or the like.

Coupling 168 is preferably threadably connected between the uphole slide 166 and the downhole slide 170 and is also preferably formed of steel.

The downhole slide 170 includes a central bore 180, a positioning collar 182 and a diversion flapper 184. Central bore 180 is of a substantially larger inner diameter than the inner diameter of central bore 176 of uphole slide 166 to provide for communication between input bore 159 and either of the bores 160 or 161 of the output housing 152. The positioning collar 182 is employed to facilitate a snaplockedly engaged, two position placement of the tubular section 165. A first position for providing communication between input bore 159 of the input housing 150 and bore 161 of the output housing 152 and a second position for communication with bore 160. To facilitate this two position

-21-

feature, the positioning collar 182 is preferably generally thin in cross-section and formed of a resilient material, e.g. a steel alloy. The positioning collar 182 is also cylindrical in shape and includes an annular protrusion 190 which engages either of a pair of annular grooves 192 and 194 disposed on an inner surface 196 of collar 164. The annular protrusion 190 includes chamfered edges (not numbered) which function to provide the snaplock movement from one annular groove to the other during movement of the tubular section 165. Flow slots 196 are preferably also employed on positioning collar 182.

The diversion flapper 184 is preferably formed of a suitably strong material such as steel and is centrally mounted within bore 180. The diversion flapper 184 includes a plate 200 which extends radially from a pin 202. Each of the outer ends 204 and 204' of pin 202 extend through a pair of slots 206 and 206' in the downhole tubular slide 170 and are rotatably mounted to the collar 164. Pin 202 is disposed at a sufficient distance from bores 160 and 161 of the output housing 152. A pair of gears 208 and 208' are disposed on the pin 202 and engage teeth 210 and 210' disposed within slots 206 and 206'. Flow slots 212 are disposed through plate 200. In operation, the tubular section 165 is slid within input housing 150 as previously discussed causing gears 208 and 208' to rotate, which in turn causes plate 200 to move from, e.g., a position 220 to a position 222 thereby providing communication from bore 159 to either bore 160 or 161.

FIGURES 12 and 12A depicts a preferred embodiment of the diversion flapper 184 in accordance with the present invention. In this embodiment, the diversion flapper 184 includes a plate 230 extending from a pin 232. The pin 232 is pivotably mounted to the output housing 152. A pair of lugs 234 extend outwardly from opposing lateral edges of the plate 230 through a pair of slots 236 disposed opposing sides of the downhole tubular slide 170. Each of the slots 236 include an angled portion 238 and two flat portions 240 and 242. Upon movement of the slidable tubular section 165, lugs 234 slide through slots 236 to

-22-

rotate the plate 230 for providing selective communication with either bore 160 or 161 (FIGURE 10).

It will be appreciated that an even more preferred embodiment of the selective re-entry tool is described in detail hereinafter with reference to

5 FIGURES 25-28.

Preferably, the foregoing method of completing multilateral wells utilizes a variety of tools having preferred constructions which will now be discussed in detail. In some instances, these preferred constructions are slightly different than the constructions of the analogous tools in the foregoing method described above and in this regard, the methodology of the foregoing method is also slightly altered to use the preferred tool constructions. In particular, a detailed description will now be made for preferred constructions of a lateral connector receptacle, a scoophead assembly, a liner tie back tool, a parallel seal assembly, a scoophead running tool and a selective re-entry tool. In some instances, the following detailed description will make reference to FIGURES 13A-C which are cross-sectional assembly views showing the preferred constructions of each tool in an assembled unit downhole.

Turning now to FIGURES 13-15A-C, a preferred construction for a lateral connector receptacle (shown generally at 250 in FIGURE 14) will now be described. It will be appreciated that LCR 250 is functionally similar to the packer bore receptacle 26; however, as will be discussed, LCR 250 has several important differences and advantageous improvements. LCR 250 has at least three primary functions including (1) providing a means for running the lower completion into the well; (2) providing a means for orienting the retrievable whipstock and scoophead assemblies; and (3) providing a means for attaching the upper completion to the lower completion. A secondary function of LCR 250 includes the ability to maintain the orientation between respective lateral completions in the event that such lateral completions are stacked within the wellbore of one well.

-23-

Turning specifically to FIGURE 14, LCR 250 includes three primary structural features (which may be arranged in any order). A first feature includes a profile for engaging a running tool, a second feature includes an orientation lug to orient either the whipstock assembly or scoophead/diverter assembly and a third structural feature includes a latched thread and seal bore to anchor and seal, respectively. A combination of these features into a single tool enables LCR 250 to provide a novel service and it allows for the ability to stack infinite laterals in a single well. With each lateral completed, LCR 250 is the connecting device for the diversion equipment (e.g., scoophead/diverter assembly) at the Y juncture of the lateral as discussed in the aforementioned method and as will be discussed in more detail below. While LCR 250 may comprise a single or one piece tool housing, from a manufacturing standpoint, LCR 250 preferably comprises three graduated (e.g., decreasing outer diameters) cylinders 252, 254 and 256 which are threaded together with premium connections. In a preferred embodiment, the interior diameters of cylinders 252 and 254 are substantially equal (e.g., 4.75 inches) while the interior diameter of cylinder 256 is smaller (e.g., 3.675 inches). Upper cylinder 252 has an internal threaded entry 258 for receiving an anchor latch as will be discussed hereinafter. Downstream from threaded section 258 is a smooth seal bore surface 260 for receiving seals on the anchor latch. Top cylinder 252 also has an integral guide ring 272 to ease entry to the seal bore during stab-in, and an upset outer diameter to keep the LCR 250 centralized in the wellbore.

Threaded to top cylinder 252 is the orientation sub 254. Sub 254 has an orienting lug 262 extending outwardly and radially into the inner diameter of orientation sub 254. Orientation lug 262 is approximately rectangular in cross-section and, as will be discussed hereinafter, mates with a slot in the anchor latch. Lug 262 is mounted in a milled slot 270 set in a counter bore of the premium end thread. This allows a non-pressure containing weldment for the lug that does not interfere with the effectiveness of the premium connection.

-24-

Downhole from orientation sub 254 and threaded thereto is connecting sub 256. Connecting sub 256 includes a pair of spaced profiles 264 and 266 which are sized and positioned to mate with an appropriate running tool which is preferably the HR liner running tool manufactured and sold by Baker Oil Tools and shown generally at 372 in FIGURE 22. Preferably, a bottom sub 268 is threadably attached to the lower most end of connecting sub 256. Bottom sub 268 includes internal threading 269 for connecting the LCR 250 to the lower completion (such as shown at 22 and 24 in FIGURE 2). Bottom sub has a smaller overall inner and outer diameter than the preceding subs, the inner diameter preferably being 2.992 inches. As is clear from the foregoing, preferably the several cylinders 252, 254 and 256 are oriented such that the running tool profile 264, 266 is in the bottom of the tool while the orienting lug is in the middle and the latch thread and seal bore is in the top of the tool.

Turning now to FIGURE 13B and 15A-C, LCR 250 is shown attached to orientation anchor 276. It will be appreciated that orientation anchor 276 is the preferred construction for the dummy whipstock anchor 36 shown in FIGURES 2 and 3. In FIGURE 13B, seals 278 from anchor 276 are shown in sealing engagement with seal bore 260 of LCR 250. Orientation anchor 276 includes a centralizer anchoring device 279 from which extends an outer housing 280. Outer housing 280 supports the seals 278 and houses the splined mandrel 281 as shown in FIGURES 15A-C. The splined mandrel has a V-shaped section which progressively diverges towards an apex from which a longitudinal slot 284 extends.

Orientation anchor 276 is attached either to the retrievable whipstock assembly or to the scoophead/diverter assembly as discussed above and mates with LCR 250. In FIGURE 13B, the scoophead/diverter assembly is shown having orientation anchor 276 attached thereto and being mated to LCR 250. It will be appreciated that when orientation anchor 276 is stabbed into the borehole, V-shaped surface 282 on spline mandrel 281 will eventually contact orientation

-25-

lug 262 which will ride along the progressively diverging V-shaped walls until it engages with and enters slot 284. When orientation lug 262 reaches the end of slot 284, then it is clear at the surface that either the retrievable whipstock assembly or the scoophead/diverter assembly has been appropriately positioned and oriented within the borehole. LCR 250 thus acts as a fixed reference point for use with both the whipstock and the scoophead systems and acts to orient and precisely locate all of the completion system and specifically a second lateral completed above the first lateral. It will be appreciated that in a single secondary lateral open hole completion, there would be a requirement for two LCR's. A first LCR would be run at the top of the primary wellbore completion for the scoophead and diverter assembly to orient and seal into while the second LCR would be run above the selective re-entry tool to seal into with the final production tubing to the surface. In a cased hole completion, only one LCR is required, as the whipstock packer assembly would provide the orientation for the whipstock and scoophead/diverter assembly.

Turning now to FIGURES 16-20, a preferred embodiment for a scoophead/diverter assembly will now be described. The scoophead/diverter assembly is shown generally at 290 and includes a scoophead 292, a diverter sub 294, a pair of connecting struts 296 and 297 which interconnect scoophead 292 to diverter sub 294 and a length of production tubing 298 which communicates between scoophead 292 and diverter sub 294. Scoophead 292 preferably comprises a single piece of machined metal (steel) having spaced longitudinal bores 300, 302 of different diameters. Larger bore 302 is a receptacle for a liner tie back sleeve 350 shown in FIGURES 13A-B and eventually communicates to the top of the lateral wellbore string. The smaller bore 300 is a seal bore to tie the primary wellbore back to the surface. Below scoophead 292, a joint of tubing 298 is threaded to small bore 300 preferably with a premium connection 301. Tubing 198 passes through angled smooth bore 304 of diverter sub 294 which causes the tubing joint 298 to deflect from the offset of the small

-26-

bore of scoophead 292 back to the center line of the scoophead; and thus the center line of the borehole with which it is concentric. It will be appreciated that taking the offset through the length of a tubing joint 298 (typically 30 feet) allows for a gradual bend which will not restrict the passage of wireline or through tubing tools for later remedial and stimulation work.

5 Diverter sub 294 also preferably comprises a single piece of machined metal (steel) and along with the axial bore 304 includes an angled diverting surface 306 for diverting the lateral wellbore string into the lateral wellbore as will be discussed hereinafter. As mentioned, scoophead 292 and diverter sub 294 are interconnected by a pair of parallel, spaced struts 296, 297 which are 10 bolted by bolts 308 to scoophead 292 and diverter sub 294 so as to rigidly fix the scoophead and diverter sub both axially and rotationally. By not requiring the diverter sub 294 to be a pressure containing member or a link in the production tubing string, premium connections may be maintained from the scoophead 292 down to the anchoring point of the scoophead and diverter sub assembly. Since 15 the window length (a window being shown at 310 in FIGURE 13) to the lateral wellbore entry varies depending on the hole size and build angle of the lateral, the distance between scoophead 292 and diverter sub 294 may be made adjustable by varying the lengths of struts 296, 297. This is an important feature 20 of the present invention since for correct functioning, scoophead 292 and diverter 292 must straddle the lateral exit window from the primary wellbore.

The terminal end 312 of production tubing 298 is coupled to orientation anchor 276 for orientation, positioning and attachment to LCR 250 as shown in FIGURE 13B. As will be discussed hereinafter with regard to FIGURES 29-33, 25 a novel scoophead/diverter assembly running tool 510 is used to stab-in assembly 290 into LCR 250. It will be appreciated that production tubing 298 is maintained in rigid contact with diverter sub 294 via a pair of screws 314 as best shown in FIGURE 20.

As will be discussed hereinafter with respect to the liner tie back 350 of

-27-

FIGURE 21, such liner tie back is locked within larger diameter bore 302 via a pair of mating spring actuated dogs 303 within scoophead 292 and which are best shown in FIGURE 18. The lock mechanism for the liner tie back sleeve comprises the pair of circumferentially spaced actuate dogs 303 which are normally urged into bore 302 by a spring 318 mounted to a cover plate 320 via a pair of screws 322. Each dog 303 is mounted in an opening 324 which extends radially from bore 302. Opening 324 includes three successive counter bores of differing and increasing diameter. Dog 303 includes an outer ring 326 which is supported by the shoulder of the first smaller diameter counter bore and plate 320 is supported on shoulder 328 at the intersection between the second and third counter bores. In addition to the spring actuated dogs 303, the larger diameter bore 302 of scoophead 292 includes a locating shoulder 330 for mating with a complimentary surface on the liner tie back of FIGURE 21. The interaction of both the spring actuated dogs 303 and the shoulder 330 with the liner tie back 350 of FIGURE 21 will be discussed hereinafter.

The profiled surface 332 at the top (or end) of scoophead 292 constitutes an important feature of the present invention as it is configured so as to direct the production tubing for the lateral wellbore into the large bore 302 and also orients the parallel seal assembly 380 (to be discussed hereinafter with regard to FIGURES 23 and 24) when tying back to the surface with a dual packer completion or a single tubing completion. In a single tubing completion utilizing a selective re-entry tool, it is necessary to orient the parallel seal assembly so that the operator knows which wellbore is being entered by the position of the selective re-entry tool. This orientation is accomplished by combining a surface 334 which slopes downwardly towards and surrounds the larger bore 302 with (1) a slotted inclined surface 336 extending from large bore 302 and surrounding small bore 300 and (2) a compound angled surface 338, 340 descending down from either side of slotted surface 336. When running the lateral wellbore tubing such as will be described hereinafter with regard to the parallel seal

-28-

assembly, if the nose of the lateral wellbore tubing first contacts sloped surface 332, it is directed into large bore 302. However, if the nose of tubing initially lands over the small borehole 300, it is prevented from entering due to the diameter of the tubing nose being wider than the slotted surface 336 over the 5 small borehole 300. Since the tubing nose cannot pass the slot 336, it slides down the compound angle which also directs it to the large borehole 302. Similarly, when orienting the parallel seal assembly, the lateral wellbore seals which are longer than the primary wellbore seals, first contact scoophead surface 332 and are then directed to the large borehole of the scoophead in exactly the 10 same manner as described for the lateral wellbore tubing. Once the lateral wellbore seals are directed into the correct borehole, the primary wellbore seals are limited in the amount of rotational misalignment they can have because the parallel seal assembly can only pivot about the lateral wellbore seal axis by the amount of diametric clearance between the major diameter of the parallel seal 15 assembly and the inside diameter of the concentric main wellbore in which they are installed. The compound angled surfaces 338, 340 are configured such that these surfaces will contain this amount of rotational misalignment, and apply a force to the primary wellbore seals to guide them into their respective seal bore. The final positioning of the parallel seal assembly in scoophead 292 will be 20 discussed with regard to FIGURE 13 subsequent to a detailed description of the parallel seal assembly as set forth hereinafter.

The inside diameter of smaller seal bore 300 includes an appropriately profiled recessed surface 343 for mating with scoophead running tool 510 discussed with regard to FIGURES 29-33 hereinafter. In addition, it will be 25 appreciated that adjacent raised profile 342 includes a forward or uphole shoulder 344 which acts as locating stop to the completion tubing or parallel seal assembly (as shown in FIGURE 13).

As discussed, scoophead 290 acts to orient and anchor multiple tubing strings at the Y-juncture in an oil or gas well with multiple or lateral wellbores.

-29-

An advantage of the scoophead and related assemblies is to provide communication to multiple reservoirs or tap different locations within the same reservoir, and enable
re-entry to these wellbores for remediation and stimulation. The large bore 302
5 of scoophead 290 functions to enable a secondary wellbore's production tubing or liner to pass through until the top of the liner is in the scoophead as was shown in FIGURE 8 in connection with liner 202 positioned in the lateral wellbore shown therein. Referring to FIGURE 13 and 21, a liner tie-back sleeve is shown at 350 which functions to thread onto the top of liner 202 and thereafter locate, latch and provide a seal receptacle to isolate the secondary wellbore's production fluids. In addition, liner tie-back sleeve 350 also includes a running profile for attachment to a suitable running tool as will be discussed in
10 connection with FIGURE 22.

Liner tie-back sleeve 350 is a cylindrical tool, and for ease of
15 manufacturing is comprised of two cylindrical parts including an upper cylindrical tool portion 352 and a lower cylindrical tool portion 354. Parts 352 and 354 are threadably interconnected at threading 356. The parts are further connected via a series of set screws 358. Lower cylindrical part 354 terminates at a threaded opening 360 which is intended to threadably attach to lateral completion liner 202. The remaining longitudinal and interior length of lower part 354 comprises a smooth seal bore surface 362 for connecting either to production tooling or to the parallel seal assembly 380 as will be discussed hereinafter. It will be appreciated that in FIGURE 13A and C, the parallel seal assembly 380 is shown in sealing relationship to seal bore 362 of sleeve 350. In
20 addition, the upper portion of lower part 354 includes internal threading 370 (preferably left-handed tapered, square latching thread) for attachment to an appropriate mating surface on the parallel seal bore assembly as will be discussed hereinafter.

Upper cylindrical part 352 of sleeve 350 includes a downwardly inclined

-30-

shoulder 364 located on the exterior of part 352 about midway the length of part 352. Shoulder 364 acts as a locating means on the outer surface of sleeve 350 to stop and position sleeve 350 along annular complimentary groove 330 of scoophead 290 as best shown in FIGURE 13A. Adjacent to, and upstream from, 5 locating shoulder 364 is a locking groove 366 for interior locking with the spring actuated locking dogs 302 associated with scoophead 292. The locating shoulder 364 on the outer surface of part 352 indicates when the sleeve is located in scoophead 292 and the locking groove 366 snap interlocks with the locking dogs from the scoophead to provide resistance when pulling tension against the sleeve 10 350. This resistance must be greater than the required shear out force of the parallel seal assembly. The interior of upper part 352 includes spaced, preselected profiles 368 and 369 for attachment to a suitable running tool.

Turning now to FIGURE 22, a portion of the liner tie-back sleeve 350 is shown attached to a suitable running tool. In this case, the running tool is an 15 HR running tool 372 which is a commercially available running tool manufactured by Baker Oil Tools of Houston, Texas. HR running tool 372 operates in a known manner wherein the running tool is engaged and/or disengaged to the interior of liner 350 at the respective profiles 368 and 369 via 20 a pair of disengageable gripping devices 374, 378. It will be appreciated that during use, a secondary or lateral wellbore producing tubing such as shown at 202 in FIGURE 8 is threadably attached to threading 360 of tie back sleeve 350. Next, running tool 372 is attached to profiles 368, 369 and the liner tie back sleeve 350 lateral wellbore production tubing 202 assembly is stabbed-in 25 downhole such that the production tubing and tie back liner sleeves are positioned into larger bore 302 until shoulder 364 on liner sleeve 350 abuts annular shoulder 330 and the dogs 303 from scoophead 290 are locked to the locking groove 366. Once sleeve 350 is in place and the running tool 372 is removed, the latch threading 370 and seal bore 362 are exposed for the parallel seal assembly to plug into for isolating the secondary lateral wellbore. It will be

-31-

appreciated that by providing the seal point between the parallel seal assembly and the sleeve 350, there is an elimination of the need to effect a seal in the scoophead on the larger bore side thereof. Of course, in an alternative method of use, rather than a parallel seal assembly being locked into sleeve 350, other
5 production tubing or other tools may similarly be locked into liner tie back sleeve 350 in a manner similar to the parallel seal assembly as shown in FIGURE 13A.

Referring now to FIGURES 23 and 24 (as well as FIGURE 13A), a parallel seal assembly shown generally at 380 will now be discussed. It will be
10 appreciated that parallel seal assembly may function to seal the inside (bores 300 and 302) of scoophead 292. The parallel seal assembly 380 includes a pair of parallel, offset tubing seals 382 and 384 which are each connected to a centralizer 386. As will be discussed hereinafter, the parallel seal assembly 380 carries compressive loads on the primary wellbore side and has a shear out
15 mechanism on the secondary wellbore side. An important feature of the parallel seal assembly is that it acts as the connection between the scoophead 292 and either production tubing or more preferably, a selective re-entry tool of the type shown at 220 in FIGURE 9 or at 460 in FIGURES 13 and 25-26.

Centralizer 386 comprises two axially aligned cylinders 388, 390 which
20 are bolted together by a pair of bolts 392. The two cylinders 388, 390 each include two offset counter bores which respectively mate to define a pair of parallel cylindrical bores or openings 394, 396. Each parallel cylindrical bore 394, 396 includes a box coupling shown respectively at 398 and 400. Opposed ends of each box coupling 398, 400 are threaded as shown respectively at 402a-b, 304a-b. The upper threading 402a, 444a threadably attaches to tubing joints 406, 408, which in turn are connected either to a dual packer or to a selective
25 re-entry tool 460 (as shown at FIGURE 13A). The lower threading 402b, 404b is threadably connected to the parallel tubing/seal assemblies 382, 384, respectively. Once the split housing 386 is bolted together, the couplings 398

-32-

and 400 connecting the seal assemblies 382, 384 to their respective tubing subs 406, 408, are trapped within the counter bores of the centralizer housing 386. This limits the axial movement available to centralizer 386. Preferably, there is an additional space 410a-d on either end of couplings 398, 400 within the counter bore so as to accommodate slightly different length tubings 406, 408.

5 The purpose of centralizer 386 is to elevate the seal assemblies 382, 384 off the wellbore wall during stab-in and to facilitate the automatic alignment feature of the parallel seal assembly and scoophead system as will be discussed hereinafter.

10 Seal assembly 382 has a longer length than seal assembly 384 and is in a mutually parallel relationship to seal assembly 384. Shorter seal assembly 384 comprises a length of tubing which terminates at a seal which is preferably a known bonded seal shown at 412. Such bonded seals include elastomer bonded to metal rings for durability. Also in a preferred embodiment, a bottom sub 414 is threadably attached to the terminal end of tube 384 and is locked therein 15 using a plurality of set screws 416.

20 Longer seal assembly 382 also includes a sealing mechanism along an exterior length thereof which is shown at 418 and again preferably comprises a known bonded seal. In a preferred embodiment, a bottom sub 420 is threadably attached at the terminal end of tubing 382 and is further locked therein using a plurality of set screws 422. It will be appreciated that seal 418 on larger seal assembly 382 is adapted for sealing engagement to the inner diameter seal bore 362 of tie back sleeve 350 (after tie back sleeve 350 has been latched into scoophead 292). Thus, tube 382 sealingly engages and communicates with the secondary (lateral) wellbore production tubing string. Of course, the seal 412 on smaller tubing assembly 384 seals into the small diameter bore 300 of scoophead 25 292 and thus provides sealing engagement to any production tubing or other completion tubing downhole from scoophead 292. The smaller seal assembly 384 thus acts to isolate the primary wellbore from the secondary or lateral wellbore.

-33-

Longer seal assembly 382 includes as an important feature thereof, a locking and shear out mechanism for attachment to the latching thread 370 on liner tie back sleeve 350. This locking mechanism includes a locating ring 424 pinned to tubing 382 by a plurality of pins 426. Downstream from locating ring 5 424 is a collet latch 428 which rests on a raised support 430 extending upwardly from tubing 382 such that the terminal end 436 of collet latch 428 is spaced from tubing 382 as shown at 437. In addition, the raised support 430 also provides a space 432 between the base 444 of collet latch 428 which abuts locating ring 424. The terminal portion 436 of collet latch 428 defines a plurality of 10 cantilever beams having a serrated edge 438 thereon. Preferably, the serrated edge has a back angle of about 5° and a front angle of about 45°. Cantilever beam 436 will deflect inwardly when seal assembly 382 is inserted into the interior of liner tie back sleeve 350 and serrated edges 438 will interlock in a ratcheting manner to locking thread 370 as best shown in the enlarged view of 15 FIGURE 13C. Further downstream from collet latch 428 and spaced therefrom is a shear block 440 which captures a shear ring 442. Shear block 440 and shear ring 442 are attached to the exterior of seal assembly 382 using a shear block retainer 444 and a plurality of set screws 446. Shear block 440 extends 20 outwardly from a shoulder 448 on tubing 382 so as to define a space 450 between shear block 440 and collet latch 428. The length of space 450 should be smaller than the length of space 432 for collet latch 428 to load up on the shoulder of shear ring 442 during insertion of seal assembly 382 and the interlocking attachment between latched surface 438 and latch thread 370 of the liner tie back sleeve. Locating ring 424 provides resistance during stab-in so as 25 to maintain the respective spacing 432 and 450. As best shown in FIGURE 13A and C, when fully stabbed in, cantilever 436 will be urged downwardly into abutting contact with shear block 440 such that longer parallel seal 382 will be in locking engagement with liner sleeve 350. Subsequently, when it is desired to retrieve parallel seal assembly 380 from downhole, tension applied to the

-34-

centralizer 386 will eventually shear ring 442 at a predetermined shear value. When sheared, shear block 448 will be released and will move axially downward over the outer surface of tubing 382. This will result in cantilever 436 being allowed to freely deflect inwardly and ratchet out of its interlocking contact with latch thread 370. As a result, the parallel seal assembly 380 will be removed from liner sleeve 350 as well as the scoophead 292.

The distance D between the terminal end of seal assembly 382 and the terminal end of seal 384 may be functionally important as it allows the larger seal assembly 382 to enter the desired larger bore 302 of scoophead 292 and thereby align the assembly. In a preferred embodiment, the distance D is about three feet. This alignment is accomplished by trapping the larger seal assembly 382 in bore 302 and trapping the centralizer 386 within the wellbore. This positively limits the rotational misalignment available to the smaller seal assembly 384 prior to stabbing into scoophead 292. The parallel seal assembly thus automatically aligns with as much as 120° rotational misalignment. It will be appreciated that the counter bores in the split housing 388 of the centralizer are preferably offset (e.g. not symmetrical) so as to match the offset bore arrangement in scoophead 292. In addition, since the selective re-entry tool will have a different offset centerline than the scoophead, centralizer 386 and the associated tubing sub arrangement is configured to allow enough deflection in the tubing subs to adapt the selective re-entry tool to the scoophead.

While the selective re-entry tool depicted in FIGURES 10-12 is well suited for its intended purposes, in a preferred embodiment, a functionally equivalent yet structurally improved selective re-entry tool is utilized. This improved tool is shown generally at 460 in FIGURE 13, 25 and 26 and is comprised of a flapper 462, a pair of rails 464 on either side of flapper 462, a rectangular box 466, a fixed cylinder 468, an exiting sub 470, a double ended collet 472, an attachment sleeve 474 and an alignment sub 476. Flapper 464 comprises a plate of the type depicted in the FIGURES 10-12 embodiment and

-35-

includes two sets of ears extending laterally therefrom. A first set of ears 478 are pivotally attached to alignment sub 476 and held in position via attachment sleeve 474. Ears 478 are positioned at the lower or downhole end of flapper 464. At about midway along the longitudinal length of flapper 464 is the second 5 set of ears 480. Ears 480 are the manipulation ears that allow the shifting of the selective re-entry tool along groove 488 which is provided in rectangular box 466. Rectangular box 466 is mounted on an inner mandrel 482 which is tied to the box but has the ability to move longitudinally within tool 460 with respect to the exiting sub 470. Inner mandrel 482 is moved inside of collet 472. The 10 upstream end of inner mandrel 482 is connected to profiled sections 486, 487 for engagement to a known shifting tool.

Rectangular box 466 has at least two functions. First, box 466 guides the coiled tubing workstring (or like device) through a small section so that it does not bind up or tend to coil back. Box 466 also includes the aforementioned pair 15 of symmetrical, laterally disposed guide slots 488 that are used to manipulate the flapper from one side of the tool to the other side. Each guide slot 488 includes an upper groove and a lower groove which are interconnected by a sloped groove to form an elongated ramp. As mentioned, flapper 462 has two rails 464 that are mounted perpendicularly to the flapper. These rails also serve two 20 functions. First, the rails help guide the coiled tubing out of the box and into the alignment sub 474. Another important function of the rails is that they take part of the impact load of the coiled tubing by supporting the flapper in its proper positions. Box 466 is connected to exiting sub 470. Exiting sub 470 allows the coiled tubing to exit out of a small bore 490 or 492 (as well as return 25 therefrom) without getting stuck. As best shown in FIGURES 27 and 28, box 466 is mounted using mandrel 482 to cylindrical sub 468. Sub 468 includes longitudinal bypass slots 496 as shown in FIGURE 28.

A coiled tubing workstring (or other like device) may be positioned directly over one of the bores in the scoophead (or any other device located

-36-

downhole of the selective re-entry tool) by deflecting off of flapper 462 which is oriented to either opening 490 or 492 depending upon the position of the internal sleeve or mandrel 482 which is positioned in the upper portion of the selective re-entry tool. Flapper 462 is driven by the angled slots 488 located in box 466.

5 Whenever box 466 is in the uphole position as shown in FIGURE 25, flapper 462 lays to one side of the selective re-entry tool thus diverting the coiled tubing to enter the hole 492 on the opposite side. By moving the internal mandrel or sleeve downhole, flapper 462 is caused to flap to the other side of the tool thus allowing the coiled tubing to be diverted to the other hole 490. Box 466 is
10 moved upwardly or downwardly by engaging a standard hydraulically actuated shifting tool such as the HB-2 available from Baker Oil Tool into the shifting sleeve profile 486, 487 located in the upper portion of the tool. An upstroke or downstroke is then applied depending upon the desired position of the flapper.
15 In order to go from "up" the flapper position shown in FIGURE 25 to the "down" flapper position shown in FIGURE 26, a downstroke is made on the shifting tool which causes the internal mandrel 482 to move downwardly through the tool with respect to the exit sub 470, which in turn causes box 466 to move downwardly. As box 466 is moved downwardly, ears 480 will be urged and driven upwardly along the sloped ramp of guide grooves 488 from the position
20 shown in FIGURE 25 to the upper position shown in FIGURE 26. As ears 480 are driven in this manner, flapper 462 will pivot along the pivot point defined by ears 478 into the position shown in FIGURE 26.

In accordance with an important feature of this invention, a double ended collet 472 is provided which selectively engages either a groove 496 (as shown 25 in FIGURE 25) or a groove 498 (as shown in FIGURE 26) on inner mandrel 482. Double ended collet 472 is threadably connected to stationary sub 468 by threading 500. Collet 472 remains stationary with respect to the movement of inner mandrel 482. However, it will be appreciated that in order for inner mandrel 482 to move in any direction, a collet snap-out force must be overcome

in order to urge the interlocking rib or bump 502 from the collet out of the groove 496 or 498. Thus, it is this collet snap-out force which must be overcome in order to allow the box to change positions. It will be appreciated that the collet may be easily interchanged for various snap-out forces by simply removing collet 472 and threadably replacing it with a different collet. Thus, in moving from the FIGURE 25 to the FIGURE 26 positions, interlocking rib 502 has snapped out and away from groove 496 allowing inner mandrel to move downwardly whereupon rib 502 from collet 472 engages receiving groove 498 thereby locking the mandrel in the position shown in FIGURE 26.

10 Selective re-entry tool 460 is thus operated in the following manner: (1) the hydraulic shifting tool is run to depth on a coiled tubing workstring having an appropriate shifting tool thereon; (2) the shifting tool hydraulically engages the profiles 486, 487 in the top of the selective re-entry tool; (3) a shifting load is then applied by the shifting tool sufficient to overcome the collet snap-out
15 force and the inner moving sleeve or mandrel 482 is then shifted in the desired direction (either up or down); (4) the shifting tool is then disengaged from the selective re-entry tool; and (5) a coiled tubing or similar workstring is run through the selective re-entry tool whereby the flapper 462 diverts the tubing string into a selected opening 490 and/or 492 which of course is mated to a
20 selected downhole conduit or other working tool such as the scoophead 292 discussed hereinabove.

25 Referring now to FIGURES 29-32, a novel running tool for use with the scoophead/diverter assembly is shown generally at 510. Running tool 510 includes a mounting head 512 attached to a running stump 514 and a housing 516. It will be appreciated that running stump and housing 516 are mutually parallel and are dimensioned and configured so as to be received in the offset bores 300, 302 in scoophead 292. Mounting head 512 includes an axially elongated neck 518 having an internal box thread 520. Neck 518 diverges outwardly along a skirt portion 522 to a lower head section 524 having a larger

-38-

diameter relative to neck 518, the diameter approximately matching the diameter of scoophead 292. The interior of mounting head 512 includes an axial opening 526 in neck 518 which then slopes downwardly to define an angled bore 528 which exits lower stump 524 to define an axial offset exit bore 530. Lower stump 524 also includes a longitudinal flow opening 532 which runs from shoulder 522 to an exit opening 534. It will be appreciated that exit opening 530 has a smaller diameter than exit opening 534 with exit opening 530 being dimensionally configured to receive housing 516 and exit opening 534 being dimensionally configured to receive larger diameter running stump 514.

10 Running stump 514 comprises a cylindrical tube which is received by output bore 534 and is removably bolted to lower mounting head 524 by a bolt 536 received in a transversely oriented threaded passage 538 as best shown in FIGURE 30. Running stump 514 also includes an opening 540 for the purpose of fluid bypass on circulation during running. It will be appreciated that flow opening 532 communicates with the interior of exit bore 534 and hence with the interior of running stump 514 so that fluid may pass from shoulder 522 through flow opening 532 and thence through running stump 514 into larger diameter bore 302 of scoophead 292.

15 Housing 516 includes an inner mandrel 542 which is movable with respect to housing (or connecting mandrel) 516 and which is sealed to connecting mandrel 516 by a plurality of O-ring seals 544. Connecting mandrel 516 also includes O-ring seals 546 about the outer periphery thereof for sealing engagement with the small diameter bore 300 of scoophead 292. Connecting mandrel 516 further includes at a lower end thereof a pair of openings 548, each of which receives a dog 550, 552. As will be discussed hereinafter, each dog 550, 552 is captured either between a raised surface 554 on inner mandrel 542 or a recessed surface 556 also on mandrel 542 and located adjacent to the raised surface 554. Directly upstream from recessed surface 556 between inner mandrel 542 and connecting mandrel 516 is a shear ring 558 which, unless

subjected to a preselected shear force, precludes movement between the respective inner and connecting mandrels. Inner mandrel 542 also includes a plurality of spaced ports 560 for eliminating any fluid lock problems during operation of the running tool. The upstream portion of inner mandrel 542 5 includes a pump open or bypass sleeve 562 which is attached to inner mandrel 542 by a plurality of shear screws 564. As best shown in FIGURES 31 and 32, bypass sleeve 562 is sealed to inner mandrel 542 by a pair of spaced O-ring assemblies, each of which includes an O-ring 566 and an O-ring backup 568. Sandwiched between sleeve 562 and outer mandrel 516 is a bypass port 570 10 through inner mandrel 542. Spaced from bypass port 542 downstream thereof is another bypass port 572 which communicates with a shallow recess 574 on the interior surface of outer mandrel 516. Sleeve 562 also includes a fluid port 576 for transferring fluid to the spacing between sleeve 562 and inner mandrel 542. The lowermost portion of sleeve 562 terminates at a cylinder 578 which is 15 capable of riding along a bearing surface 580 on inner mandrel 542 until end 578 encounters shoulder 582.

The scoophead/diverter assembly running tool 510 is operated as follows: First, tool 510 is attached to scoophead 292 in a manner shown in FIGURE 29 whereby dogs 550, 552 are locked into mating recesses 343 and small diameter 20 bore 300 of scoophead 292. The complete sub assembly which is run downhole using running tool 510 is depicted in FIGURE 33. This is accomplished by initially placing the dogs 550, 552 into the windows 548 of housing 516 and then inserting the inner mandrel 542 into the housing 516 until the raised surfaces 554 engage dogs 550, 552 and urge the dogs into mating recesses 343. At the same time, running stump 514 is positioned in the larger diameter bore 302 of scoophead 292 and the running stump is bolted to the mounting head 512. It 25 will be appreciated that scoophead 292 will be connected to the diverter as well as to the lower production tubing 298 and orientation anchor 276. Fluid is circulated while running the running tool downhole (see FIGURE 29A). Once

-40-

landed, the seals 278 on the orientation anchor (which have been positioned in, for example, LCR 250) are tested by continuing to circulate and test the pressure. Once the orientation anchor has been stabbed, the system is now "closed". At this point, pressure continues to build whereupon, at a preselected 5 pressure build-up, the increasing pressure shears the shear screws 564 causing bypass sleeve 566 to be urged downwardly along recess 582 until ends 578 of bypass sleeve 562 are retained by shoulder 582 thereby opening the by-pass valve (see FIGURE 29A). When by-pass sleeve 562 opens, fluid will again be able to flow (that is, the system reverts to a "open system") whereby fluid within 10 the inner mandrel 542 is allowed to flow through port 576 to the space between bypass sleeve 562 and inner mandrel 542 and then through port 570 through depression 574 and finally out through port 572.

When it is confirmed that the assembly is properly seated and oriented in the casing, that is, that the orientation anchor is properly oriented and sealed in 15 LCR 250, running tool 510 is removed from scoophead 292. This is accomplished by circulating a ball 589 through axial opening 520 and opening 528 until the ball is seated against an angled ball seat 586 on bypass sleeve 562. Bypass sleeve 562 will then apply a force (caused by circulating fluid exerting a force against the seated ball) to shoulder 582 urging the entire inner mandrel 542 20 downwardly whereby shear ring 558 will be sheared such that the recess 556 on inner mandrel 542 will be disposed across from dogs 550, 552. At this point, the dogs will retract into recess 556 and out from recess 343 of scoophead 292 thereby allowing running tool 510 to be lifted from the scoophead and withdrawn from the hole (see FIGURE 29A).

25 The scoophead running tool of the present invention has many important features and advantages. For example, the scoophead running tool 510 allows torque to be transmitted along the centerline of the scoophead assembly in spite of being attached to one of the offset bores. This torque transition is accomplished by connecting housing 516 between the running tool and the

-41-

scoophead at the same offset as the large bore of the scoophead. This transfer of torque is important so as to reliably manipulate the scoophead assembly together with the running stream. Another important feature of the running tool of the present invention is that if the locking dogs 550, 552 (which carry the load during run-in) are not engaged properly into the scoophead profile, the running tool cannot be completely assembled. This is because the inner mandrel 542 will not move under the locking dogs unless they are aligned with their groove 343 and unless the inner mandrel is under the locking dogs, the mounting head of the running tool will not thread onto housing 516.

The aforementioned preferred embodiments of the several multilateral completion tools, components and assemblies set forth in FIGURES 13A-C are used in a downhole method for borehole completion which is quite similar to the method described with reference to FIGURES 1-9. Since there are some minor modifications to the overall method however (most of which have been discussed above), the following discussion with reference to FIGURES 34A-J provides a clear and concise description of the preferred method for multilateral completion in accordance with the present invention. Referring first to FIGURE 34A, a cased borehole is shown at 550 which terminates at an open hole 552. A drillpipe 554 has been stabbed down the cased borehole 550 into the open hole 552. Drillpipe 554 terminates at a known running tool such as the aforementioned HR running tool 556. Attached to running tool 556 in a manner described in detail above is lateral connector receptacle (LCR) 250 and threadably attached to LCR 250 on the downstream side thereof is a completion string consisting of known elements including a workstring bumper sub 558, a plurality of sliding sleeves 560, spaced ECP's 562, a workstring stinger 564 and a snap-in/out indicating collet with seals 566. In FIGURE 34B, running tool 556 has been removed from LCR 250 and the lower completion has been set in a known manner.

Next, in FIGURE 34C, the HR running tool and attached drillpipe 554

-42-

has been removed and a new drillpipe 568 has been stabbed in through cased borehole 550 into open hole 552. Drillpipe 568 includes an MWD sub 570 which is attached to orientation whipstock anchor 276. Orientation whipstock anchor 276 is then stabbed into LCR 250 such that slot 284 on anchor 276 is engaged by lug 270 as described in detail above resulting in the orientation whipstock anchor 276 and LCR 250 being mateably engaged. At this point, the MWD sub determines the radial orientation of the orientation whipstock anchor 276 and this information is sent to the surface in a known manner. This final engagement is shown in FIGURE 34D as is shown the circulating sub 572 which is used to circulate fluid through the drillpipe and thereby provide a flow path for pulsed signals sent from a mud pulser in the MWD sub which contained the encoded information regarding orientation (which has been acquired by the MWD sub).

Thereafter, drillpipe 568, MWD sub 570 and circulating sub 572 are disengaged from LCR 250 by tension to shear release orientation anchor 276 and removed from the borehole. A retrievable whipstock system is then stabbed in cased borehole 550 and mated with orientation whipstock anchor (which has been snap latch engaged with (LCR 250). FIGURE 34E depicts a preferred retrievable open hole whipstock assembly of the type described in aforementioned U.S. Patent Application Serial No. _____, filed January 25, 1994. Such retrievable whipstock assembly includes a running tool 574 having a protective housing or shroud 576 which engages a whipstock 578. Whipstock 578 includes an inflatable anchor 580 for anchoring to the walls of the open hole 552. Anchor 580 is attached to anchor 276 using a spline expansion joint 582. Thereafter, running tool 574 and housing 576 is removed and, as shown in FIGURE 34F, a lateral borehole or branch 584 is drilled in a known manner using drill 586 which is deflected by whipstock 578 in the desired orientation and direction. As shown in FIGURE 34G, drill 586 is removed followed by removal of the whipstock 578 using a whipstock removal tool 588.

-43-

At this point, the assembly of FIGURE 33 including the scoophead running tool 510, scoophead 292, tubing joint 298, diverter sub 294 and orientation anchor 276 are stabbed in downhole to mate with LCR 250 as shown in FIGURE 34H. Preferably, an MWD sub 570 is used to maintain the proper orientation for ease of mating anchor 276 into LCR 250. As shown in FIGURE 5I, a suitable running tool such as HR running tool 556 is then used to run in liner tie back sleeve 350 in a manner described in detail above. Of course, liner tie back sleeve 350 would have been threadably mated to the lateral completion string shown in FIGURE 34I which is composed of any desired and known completion components including sliding sleeves 556 and ECP's 560. Finally, as shown in FIGURE 34J, the parallel seal assembly 380 is assembled onto selective re-entry tool 460 and run in down hole such that parallel seal assembly engages and seals to the bore receptacle in the small bore of scoophead 292 in the bore receptacle in liner tie back sleeve 350. It will be appreciated that the multilateral completion components shown in the multilateral completion of FIGURE 34J are also shown in more detail in FIGURES 13A-C discussed above. As can be seen in FIGURE 34J, coil tubing or the like may now be easily stabbed in and using the selective re-entry tool 460, the coil tubing may enter either the main borehole 554 or the lateral borehole 584. Of course, 10 selective re-entry tool 460 may be removed and replaced with a single tubing completion or a dual packer completion as may be desired. It will further be appreciated that the multilateral completion shown in FIGURE 34J may be repeated any desired number of times along other sections of borehole 550. Thus, the several multilateral completion components described herein including 15 the lateral connector receptacle, the scoophead/diverter assembly, the liner tie back sleeve, the parallel seal assembly and the selective re-entry tool may all be used as modular components in completions of boreholes having any desired 20 number of lateral or branch borehole completions.

In addition to the aforementioned features and advantages of the method

-44-

and devices of the present invention, still another important feature of this invention involves the use of a retrievable whipstock as an integral component used in actually completing two or more individual wellbores. Whipstocks have been used historically as a means to drill additional sidetracks within a parent wellbore. In some instances, several sidetracks have been drilled and produced thru open hole. However, it is not believed that prior to the present invention (as well as the related inventions disclosed in parent application serial number 07/926,451 (now U.S. Patent _____)), that there has been disclosed a method which allows a whipstock to be run in the hole and set above a completion assembly, the whipstock then used to drill a lateral sidetrack and the whipstock then retrieved to allow the lower completion to be connected to the upper lateral completion.

10

In contrast, an important feature of this invention is the use of a "retrievable" whipstock. The fact that the retrievable whipstock is used in this method is important in that it:

15

(1) Combines the completion and drilling operations to make them highly dependent upon each other for success. Current oilfield practices separates the drilling phase from the completion phase. Use of the retrievable whipstock to drill a lateral above a previously installed completion, then retrieve the whipstock to continue the completion process is an important and advantageous feature; and is believed to be hitherto unknown.

20

(2) The retrievable whipstock serves as the lateral position to insure the lateral is placed in the desired angular direction. This is done by engaging the whipstock with the lower completion assembly by use of an orientation anchor to achieve the desired lateral direction/position. Once the lateral is drilled, the whipstock is then retrieved and the remainder of the completion installed with a certainty that the lateral can easily be found for re-entry due to the known direction of the whipstock face. The upper lateral completion

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-45-

equipment can now be installed using the same space out and angular settings as from the whipstock.

(3) Conventional whipstock applications do not allow for connecting the lateral completion above the whipstock to the completion below the
5 whipstock once it has been removed.

(4) The whipstock and the completion system of this invention may be in either the cased hole or the open hole situation; and the tools disclosed herein may be used in either application. It will be appreciated however, that the basic completion technique is the same for each condition (e.g., open or cased hole).

10 Still another important feature of this invention is the use of known measurement-while-drilling (MWD) devices and tools for well completion (including multi-lateral well completion). While MWD techniques have been known for over fifteen years and in that time, have gained wide acceptance, the use of MWD has been limited only to borehole drilling, particularly directional
15 drilling. It is not believed that there has been any suggestion of using MWD techniques in wellbore completions despite the fact that MWD techniques are well known and widely used in borehole drilling. (It will be appreciated that parent application serial number 07/926,451 does disclose in FIGURE 14D the use of more time consuming and therefore costlier wire-line orientation sensing
20 devices). It has now been discovered that MWD may be advantageously used in wellbore completions and particularly multi-lateral completions.

It will be appreciated that any commercial MWD system has the ability to work in connection with this novel application. A preferred MWD system comprises a "Positive Pulse" type (i.e., mud pulse telemetry) which requires circulation down the tubing thru the bottom hole assembly. The required
25 circulation may be achieved using the scoophead running tool and scoophead/diverter system. As fluid is circulated, a pressure pulse is generated and conducted thru the fluid media back to the surface. This information is decoded and the angular orientation of the bottom hole assembly is determined.

-46-

Rotational adjustments are then made at surface. One commercial example of a suitable mud pulse telemetry system would be the DMWD system in commercial use by Baker Hughes INTEQ of Houston, Texas. Another example of a suitable mud pulse telemetry system is described in commonly assigned U.S. Patent 5 3,958,217, all of the contents of which are incorporated herein by reference.

Examples of successful applications of MWD in completions have been described herein with regard to lateral wellbores which may be installed up to depths of 10,000 ft. or more, and which range from vertical to horizontal.

When running the scoophead/diverter assembly 290, and also when running the parallel seal assembly 380, it is desirable to align the tools at approximately the position at which they will engage the mating equipment. For example, when installing the scoophead/diverter assembly 290, the use of MWD will allow the operator to orientate the diverter face 306 with the previously drilled lateral prior to landing the anchor 276 to minimize the torque that would be induced into the workstring if the tool were required to self-align. In a horizontal application, the workstring may be drillpipe and could be very rigid, thereby preventing self-alignment of the anchor. The use of MWD as a means of pre-aligning the system prior to landing offers increased reliability to the completion. Also, while the parallel seal assembly 380 has been tested and has successfully self-aligned with the scoophead 292 in the horizontal position while being as much as 20 120° out of phase, it is not desirable to rely solely on the parallel seal assembly to rotate the entire workstring during this self alignment process, and therefore MWD technology for this stage of the completion is also recommended and therefore preferred.

25 While preferred embodiments have been shown and described, various modifications and substitutions may be made thereto without departing from the spirit and scope of the invention. Accordingly, it is to be understood that the present invention has been described by way of illustrations and not limitation.

What is claimed is:

-47-

CLAIM 1. A method for completing multilateral wells wherein a primary well communicates with at least a first and a second lateral well extending from said primary well, said first lateral well being downhole from said second lateral well, comprising the steps of:

- 5 (a) completing said first lateral well with a first completion string, said first completion string including a packer bore receptacle having first orientation means;
- 10 (b) running a scoophead/diverter assembly into said primary well, said scoophead/diverter assembly including a scoophead and a diverter spaced downwardly from and connected to said scoophead, said scoophead/diverter assembly terminating at an orientation anchor means having second orientation means for mating with said first orientation means, said scoophead/diverter assembly further including fluid communications means for fluid communication with said first completion string; and
- 15 (c) completing said second lateral well with a second completion string which is passed through said scoophead and diverted by said diverter into said second lateral well.

CLAIM 2. The method of claim 1 including:

running a selective re-entry tool into communication with said scoophead, said selective re-entry tool including selection means for providing selective mechanical communication from said first lateral well to said second lateral well.

CLAIM 3. The method of claim 2 wherein said selective re-entry tool includes an input bore and a pair of output bores and wherein said selection means comprises:

- 5 a diversion flapper for selectively providing communication between said input bore and each of said output bores.

-48-

CLAIM 4. The method of claim 1 wherein said second lateral is drilled after step (a) and prior to step (b) using a method including the steps of:

running a retrievable whipstock assembly into said primary well, said retrievable whipstock assembly including a whipstock orientation anchor means having third orientation means for mating with said first orientation means, said third orientation means mating with said first orientation means;

drilling said second lateral well off of said whipstock assembly; and retrieving said whipstock assembly.

CLAIM 5. The method of claim 1 including the step of:

ascertaining the orientation of said first orientation means.

CLAIM 6. The method of claim 5 wherein said ascertaining step includes:

using a measurement-while-drilling sub apparatus connected to a circulating sub for ascertaining the orientation and for delivering encoded information concerning the first orientation means to the surface for orienting 5 said second orientation means.

CLAIM 7. The method of claim 4 including the step of:

ascertaining the orientation of said first orientation means.

CLAIM 8. The method of claim 7 wherein said ascertaining step includes:

using a measurement-while-drilling sub apparatus connected to a circulating sub for ascertaining the orientation and for delivering encoded information concerning the first orientation means to the surface for orienting 5 said third orientation means.

-49-

CLAIM 9. The method of claim 1 wherein:

 said first orientation means comprises a key slot; and

 said second orientation means comprises a key sized to mate with said key slot.

CLAIM 10. The method of claim 5 wherein:

 said first orientation means comprises a key slot; and

 said third orientation means comprises a key sized to mate with said key slot.

CLAIM 11. The method of claim 10 wherein:

 said second orientation means comprises a key sized to mate with said key slot.

CLAIM 12. The method of claim 1 wherein:

 said first orientation means comprises an anchor lug; and

 said second orientation means comprises a slot sized to mate with said anchor lug.

CLAIM 13. The method of claim 4 wherein:

 said first orientation means comprises an anchor lug; and

 said third orientation means comprises a slot sized to mate with said anchor lug.

CLAIM 14. The method of claim 13 wherein:

 said second orientation means comprises a slot sized to mate with said anchor lug.

-50-

CLAIM 15. The method of claim 1 wherein:

at least said first or second completion string includes a plurality of external casing packers disposed thereon.

CLAIM 16. The method of claim 1 wherein:

at least said first or second completion string includes a plurality of sliding sleeves disposed thereon and interspersed between a plurality of external casing packers.

CLAIM 17. The method of claim 5 wherein:

said retrievable whipstock assembly includes a production injection packer assembly.

CLAIM 18. The method of claim 4 wherein said whipstock assembly includes a slot and further including:

using a retrieving tool to retrieve said whipstock assembly, said retrieving tool including an elongated nose portion dimensioned to fit within said slot of said whipstock assembly and said retrieving tool including means for centering said nose portion for engagement with said slot of said whipstock assembly.

CLAIM 19. The method of claim 18 wherein said centering means includes:

a pair of centralizers having a connector disposed therebetween.

-51-

CLAIM 20. The method of claim 19 wherein:

 said centralizers each have a central axis and wherein said connector is offset at an acute angle with respect to the central axis of each centralizer.

CLAIM 21. A method for completing multilateral wells wherein a primary well communicates with at least a first lateral well extending from said primary well, comprising the steps of:

- (a) completing said first lateral well with a first completion string,
5 said first completion string including a packer bore receptacle having first orientation means;
- (b) running a retrievable whipstock assembly into said primary well,
10 said retrievable whipstock assembly including a whipstock orientation anchor means having second orientation means for mating with said first orientation means, said second orientation means mating with said first orientation means;
- (c) drilling a second lateral well off of said whipstock assembly;
- (d) retrieving said whipstock assembly; and
- (e) completing said second lateral well with a second completion string.

CLAIM 22. The method of claim 21 wherein:

 said first orientation means comprises a key slot; and

 said second orientation means comprises a key sized to mate with said key slot.

CLAIM 23. The method of claim 21 wherein:

 said first orientation means comprises an anchor lug; and

 said second orientation means comprises a slot sized to mate with said anchor lug.

-52-

CLAIM 24. A method for completing multilateral wells wherein a primary well communicates with at least a first and a second lateral well extending from said primary well, said first lateral well being downhole from said second lateral well, comprising the steps of:

- 5 (a) completing said first lateral well with a first completion string;
- (b) running a scoophead diverter assembly into said primary well, said scoophead diverter assembly comprising:
 - (1) scoophead means, said scoophead means including at least a first and a second longitudinal bore therethrough, said first bore adapted for communication with the first lateral well and the second bore adapted for communication with the second lateral well;
 - (2) diverter sub means, said diverter sub means including at least a first longitudinal opening therethrough and a sloped diverting outer surface for directing an object into the second lateral well;
 - (3) connecting means for rigidly connecting said scoophead means to said diverter sub means at a preselected spaced distance; and
 - (4) tubing communicating between said first bore in said scoophead means and said opening of said diverter sub means;
- 10 (c) completing said second lateral well with a second completion string which is passed through said scoophead and diverted by said sloped diverting outer surface into said second lateral well.

CLAIM 25. The method of claim 24 including:

attaching means communicating with said second bore for mating with a liner inserted into said second bore.

-53-

CLAIM 26. The method of claim 25 wherein said attaching means comprises:
spring loaded dog means positioned in at least one opening radially
extending from said second bore.

CLAIM 27. The method of claim 24 wherein said connecting means
comprises:

at least one strut connected between said scoophead means and said
diverter sub means.

CLAIM 28. The method of claim 24 including:

a profiled section on an outer surface of said scoophead means for mating
with a running tool.

CLAIM 29. The method of claim 25 including the step of running a liner tie
back sleeve into said second bore of said scoophead, said liner tie back sleeve
comprising:

5 a cylindrical sleeve having opposed first and second ends and having an
interior surface and an exterior surface;
threading on said second end of said sleeve for threadably mating with
production tubing;
a smooth seal bore along a portion of said interior of said sleeve;
first attachment means along a portion of said interior of said sleeve for
10 removable attachment of said sleeve to a running tool; and
second attachment means along a portion of said exterior of said sleeve
for attachment within said attaching means in said second bore of said scoophead
means.

-54-

CLAIM 30. The method of claim 29 including;
locking means along a portion of said interior of said sleeve for locking
to a tool positioned in said sleeve in sealing engagement with said seal bore.

CLAIM 31. The method of claim 30 wherein:
said locking means comprises tapered latching thread.

CLAIM 32. The method of claim 29 wherein said first attachment means
comprises:
a pair of spaced profiles for cooperatively engaging a mating device from
a running tool.

CLAIM 33. The method of claim 29 wherein said second attachment means
comprises:
a locating shoulder extending outwardly from said exterior surface; and
a locking groove associated with said shoulder for cooperatively locking
with said attaching means in said second bore of said scoophead means.

-55-

CLAIM 34. The method of claim 29 including the step of running a parallel seal assembly into said first and second bores of said scoophead means, said parallel seal assembly comprising:

- a seal assembly housing;
- 5 a first seal assembly extending from said housing, said first seal assembly comprising a first tubing having an exterior cylindrical surface with a first seal disposed along a portion of said surface, said first seal being in sealing engagement with said seal bore in said liner tie back sleeve;
- 10 a second seal assembly extending from said housing, said second seal assembly comprising a second tubing having an exterior cylindrical surface with a second seal disposed along a portion of said surface, said second seal being in sealing engagement in said first bore of said scoophead means;
- 15 wherein said first seal assembly is longer than said second seal assembly by a distance "D" and wherein said first and second seal assembly are disposed across from one another in a parallel configuration.

CLAIM 35. The method of claim 34 including:

cooperative latching means positioned on the exterior of said first tubing.

CLAIM 36. The method of claim 34 wherein:

said latching means includes a cantilevered collet latch having ratchet teeth for interlocking engagement with latching thread on the interior surface of said cylindrical sleeve.

-56-

CLAIM 37. The method of claim 36 including:

shear-out means positioned on the exterior of said first tubing.

CLAIM 38. The method of claim 37 wherein said shear-out means comprises:

a shear block which supports said collet latch when said collet latch is interlocked with latching thread from a receiving tool; and

5 a shear ring received in a groove in said exterior surface of said first tubing, said shear ring having a shoulder in abutting contact with said shear block, said shear ring being sheared from said first tubing when subjected to a preselected shearing force wherein said shear block ceases to support said collet latch allowing said collet latch to ratchet out of interlocking engagement with the latching thread.

-57-

CLAIM 39. The method of claim 24 including the step of running a parallel seal assembly into said first and second bores of said scoophead means, said parallel seal assembly comprising:

- a seal assembly housing;
- 5 a first seal assembly extending from said housing, said first seal assembly comprising a first tubing having an exterior cylindrical surface with a first seal disposed along a portion of said surface, said first seal being in sealing engagement within said second bore of said scoophead means;
- 10 a second seal assembly extending from said housing, said second seal assembly comprising a second tubing having an exterior cylindrical surface with a second seal disposed along a portion of said surface, said second seal being in sealing engagement within said first bore of said scoophead means;
- 15 wherein said first seal assembly is longer than said second seal assembly by a distance "D" and wherein said first and second seal assembly are disposed across from one another in a parallel configuration.

-58-

CLAIM 40. The method of claim 24 including the step of running the scoophead means into the primary well using a running tool, the running tool comprising:

5 a mounting head having an opening passing longitudinally therethrough, said mounting head having a first end and an opposed second end;

 a running stump extending outwardly from said second end and being positioned in said second bore of said scoophead means; and

10 a housing extending outwardly from said first end and communicating with said opening through said mounting head, said housing being parallel to said running stump, said housing and running stump being axially offset with respect to the longitudinal axis of said mounting head;

 an internal mandrel in said housing having an outer surface and an interior longitudinal opening, said internal mandrel being longitudinally movable within said housing in response to a selected force; and

15 displaceable connecting means cooperating with said housing and internal mandrel to selectively engage or disengage from mating connecting means in said first bore of said scoophead means in response to the movement of said internal mandrel.

-59-

CLAIM 41. The method of claim 40 wherein said displaceable connecting means comprises:

at least one window through said housing;
a dog in said window, said dog being supported by said internal mandrel;
5 and
a raised surface on said outer surface of said internal mandrel and an associated recessed surface on said outer surface of said internal mandrel wherein as said internal mandrel longitudinally moves, said dog is urged outwardly of said window when said dog is supported by said raised surface and is urged inwardly of said window when said dog is supported by said recessed surface.
10

CLAIM 42. The method of claim 24 including running a device for selective re-entry of multi-lateral wells into said scoophead means, the device being remotely controlled by an actuator from a surface operator, comprising:

a housing including a central bore, said central bore including an input bore and a plurality of output bores, said output bores being respectively in fluid communication with said first and second bores of said scoophead means;
5 sliding means disposed within said central bore of said housing, said sliding means being longitudinally shiftable with respect to said housing;
selecting means for selectively providing mechanical communication
10 between said input bore and one of said plurality of output bores in response to longitudinal movement of said sliding means; and
engaging means for engaging said selecting means wherein said sliding means is remotely controlled by the surface operator.

-60-

CLAIM 43. The method of claim 42 wherein said sliding means comprises:
an inner sleeve; and
a rectangular box attached to said inner sleeve.

CLAIM 44. The method of claim 43 wherein said box includes a pair of oppositely disposed ramped guide slots and wherein said selecting means comprises:

5 a flapper having a pair of laterally disposed ears, one each of said ears mating with one each of said guide slots wherein said ears are movable along said guide slots in response to longitudinal movement of said inner sleeve and said box.

CLAIM 45. The method of claim 44 wherein said output bores are located in an exit sub and wherein:

5 said flapper terminates and is pivotable at an intersection between said output bores wherein said flapper radially moves about said intersection in response to said ears moving along said guide grooves and wherein the flapper blocks one of said output bores such that an object passing through said sleeve and said box is directed by said flapper into only one of said output bores.

CLAIM 46. A method for completing multilateral wells wherein a primary well communicates with at least a first and second lateral well extending from said primary well, said first lateral well being downhole from said second lateral well, comprising the steps of:

- 5 (a) completing said first lateral well with a first completion string;
- (b) running a scoophead diverter assembly into said primary well, said scoophead diverter assembly comprising:
 - 10 (1) scoophead means, said scoophead means including at least a first and a second longitudinal bore therethrough, said first bore adapted for communication with the first lateral well and the second bore adapted for communication with the second lateral well, said scoophead means including a top surface having a selected configuration for urging a selected object into one of said first or second bores;
 - 15 (2) diverter sub means, said diverter sub means including at least a first longitudinal opening therethrough and a sloped diverting outer surface for directing an object into a lateral wellbore; and
 - (3) tubing communicating between said first bore in said scoophead means and said opening of said diverter sub means;
- 20 (c) completing said second lateral well with a second completion string which is passed through said scoophead and diverted by said sloped diverting outer surface into said second lateral well.

-62-

CLAIM 47. The method of claim 46 wherein said selected configuration of said top surface comprises:

a sloped surface surrounding said second bore;

5 a slotted surface extending from said second bore and surrounding said first bore; and

a pair of opposed compound angled surfaces along longitudinal edges of said slotted surface.

CLAIM 48. A method for completing a wellbore comprising the steps of:

(a) running a first completion device into the wellbore;

5 (b) ascertaining the orientation of said completion device using a measurement-while-drilling (MWD) apparatus which has been run down the wellbore;

(c) running a second completion device into the wellbore to mate with said first completion device, said second completion device having been oriented based on the orientation information received in step (b) wherein the mating between said first and second completion devices is facilitated by such orientation information.

10

CLAIM 49. The method of claim 48 wherein said first completion device comprises a first string terminating at a polished bore receptacle means.

CLAIM 50. The method of claim 49 wherein:

said second completion device includes a retrievable whipstock assembly.

CLAIM 51. The method of claim 50 wherein said whipstock assembly includes:

an orientation anchor which mates with said polished bore receptacle means.

-63-

CLAIM 52. The method of claim 51 wherein:

said polished bore receptacle means comprises a lateral connector receptacle.

CLAIM 53. The method of claim 49 wherein:

said second completion device includes a scoophead/diverter assembly.

CLAIM 54. The method of claim 53 wherein said scoophead/diverter assembly includes:

an orientation anchor which mates with said polished bore receptacle means.

CLAIM 55. The method of claim 54 wherein:

said polished bore receptacle means comprises a lateral connector receptacle.

CLAIM 56. The method of claim 48 including:

a circulating sub interconnected with said MWD apparatus.

CLAIM 57. The method of claim 48 wherein said MWD apparatus comprises a mud pulse telemetry sub means in fluid communication with a circulation sub and wherein:

5 said orientation information received in step (b) is telemetered to the surface of the wellbore by pulsing signals through fluid circulating in said first completion device.

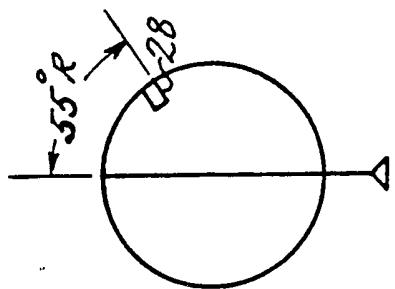


FIG. 2A

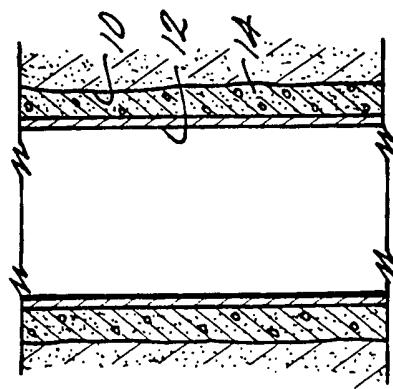


FIG. 1

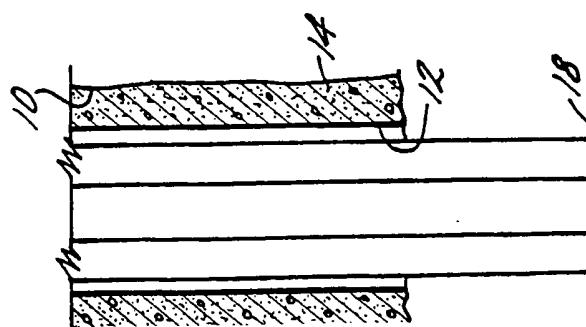
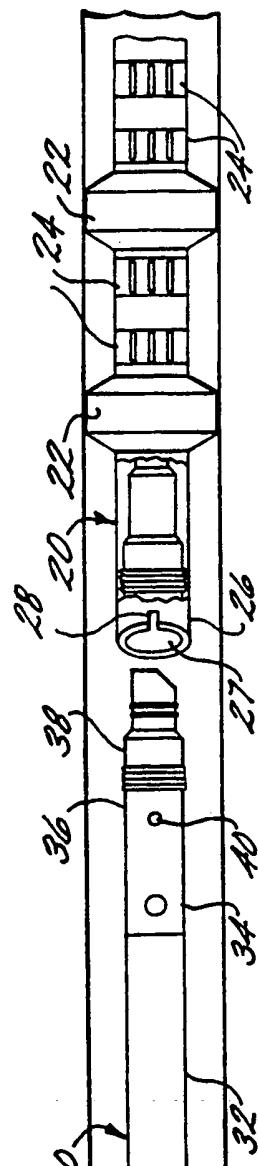


FIG. 2



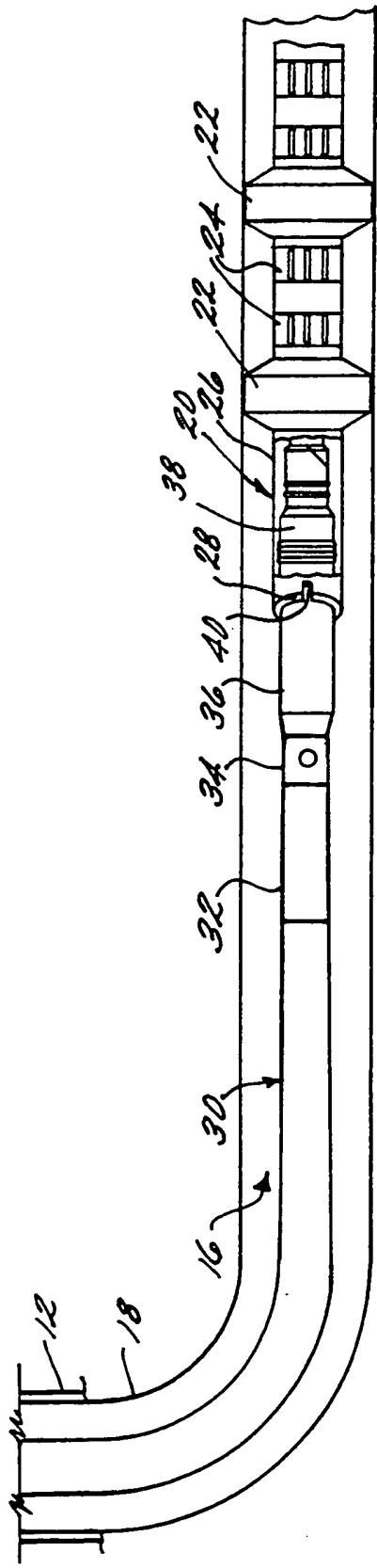


FIG. 3

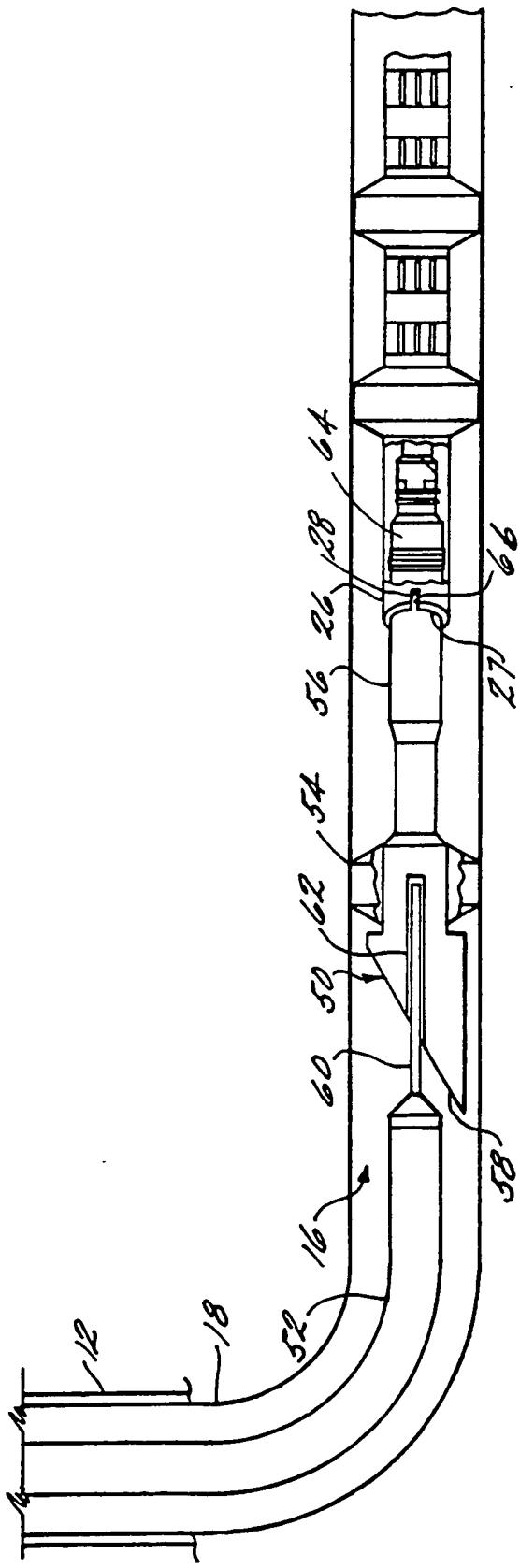


FIG. 4

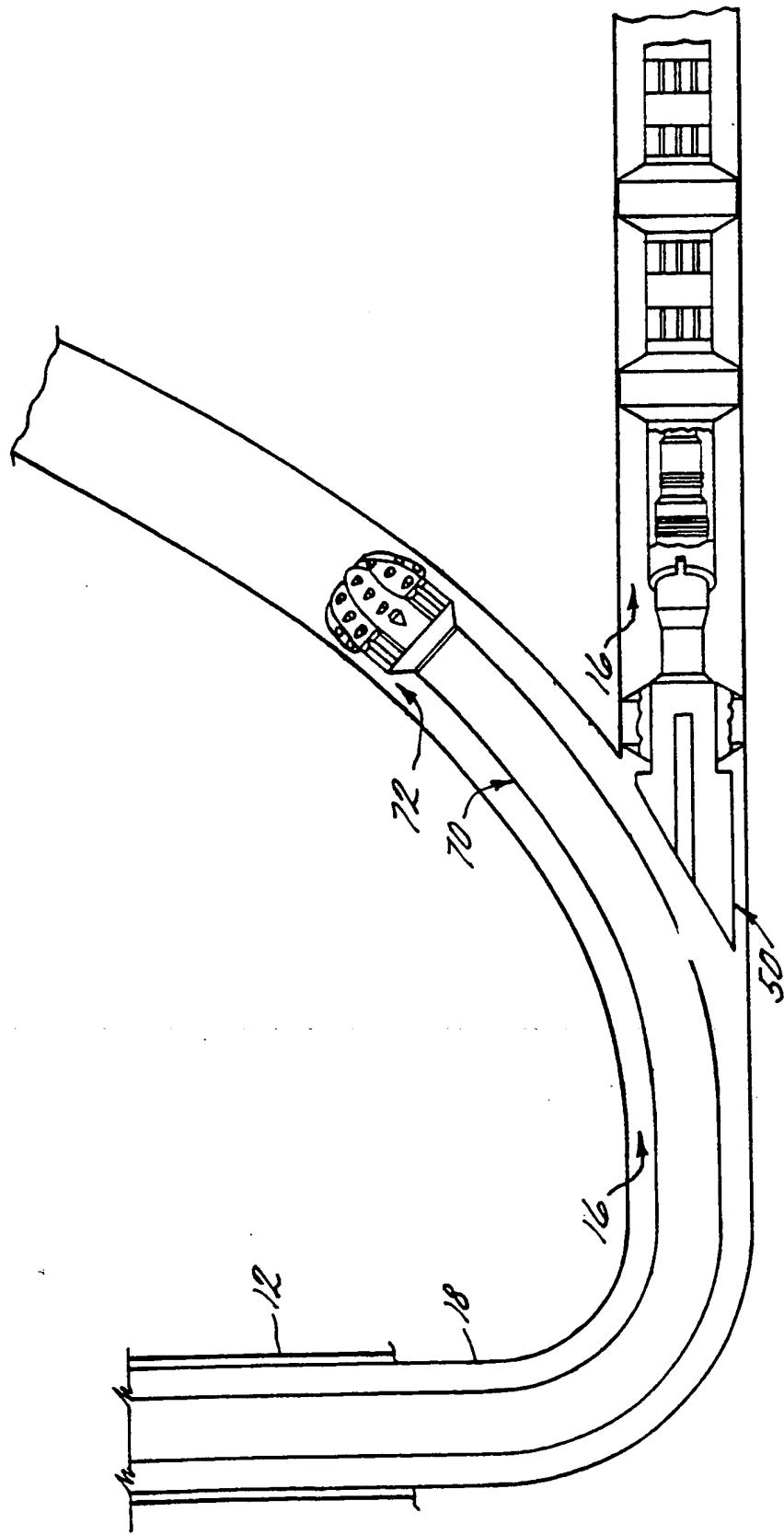


FIG. 5

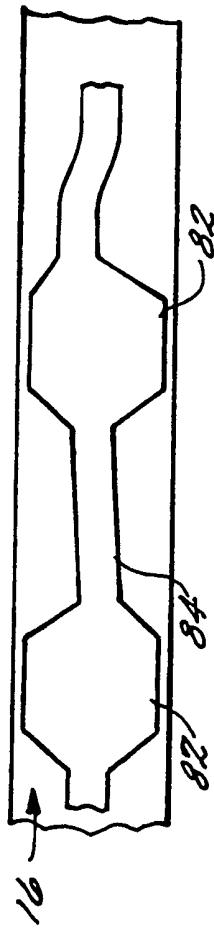


FIG. 6A

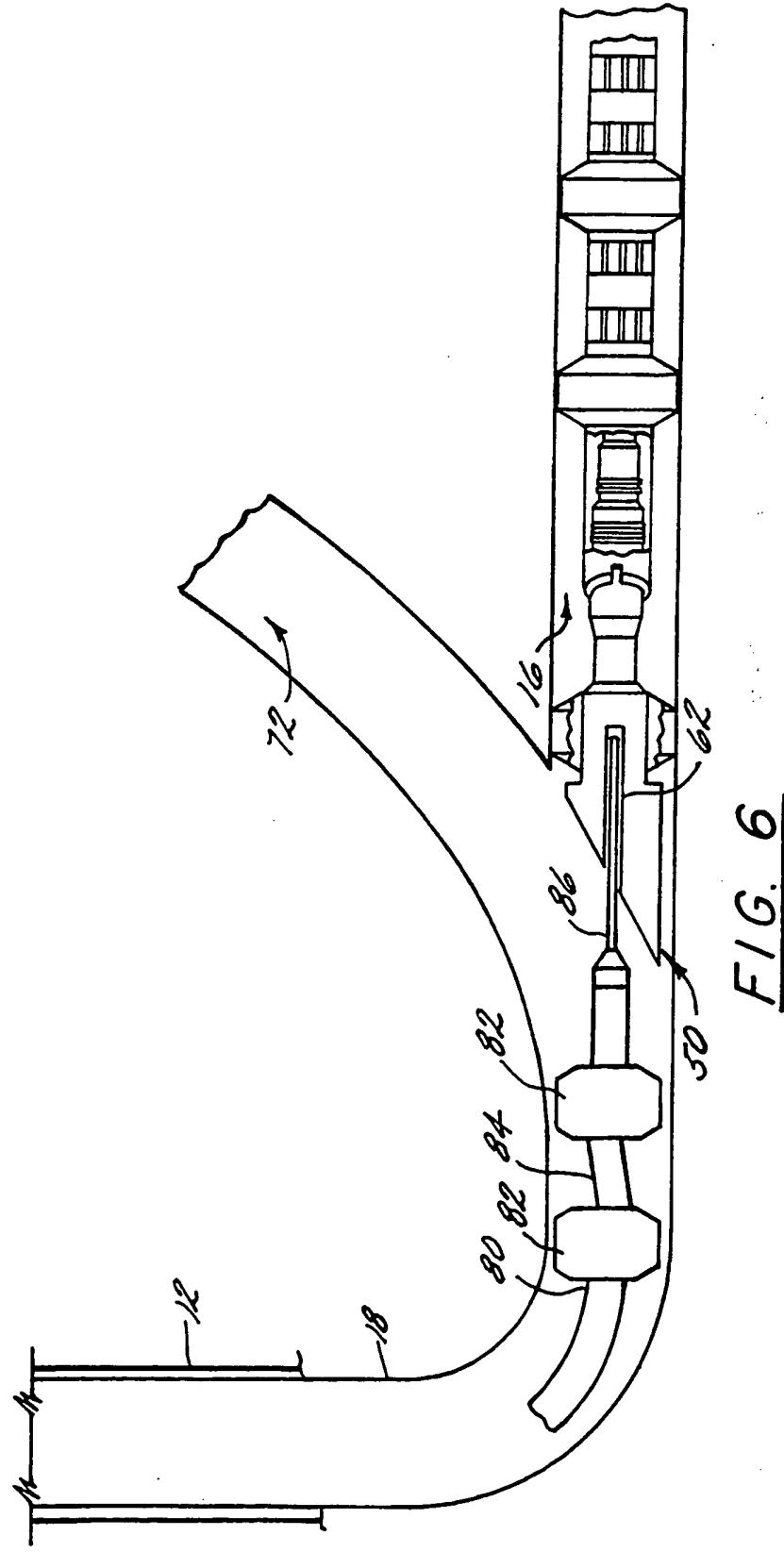


FIG. 6

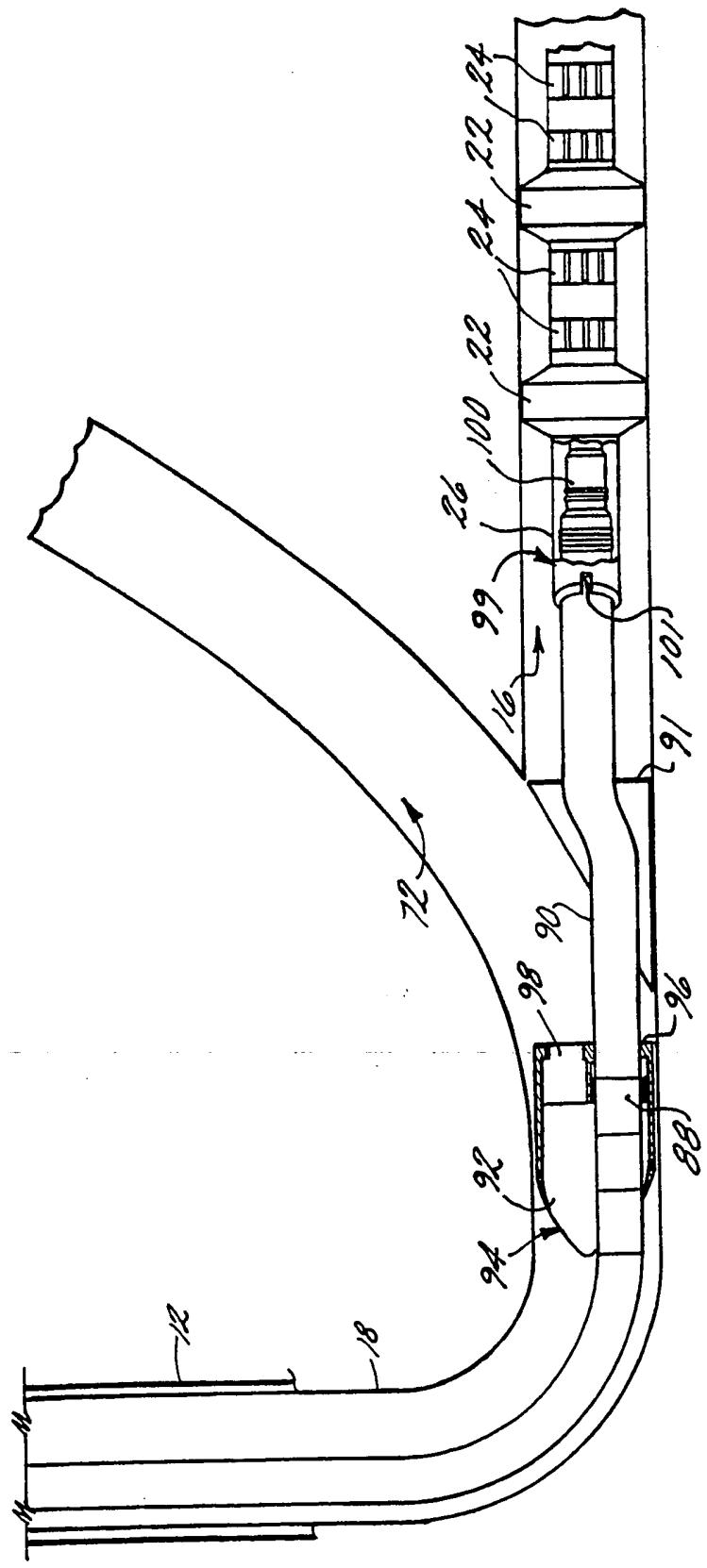
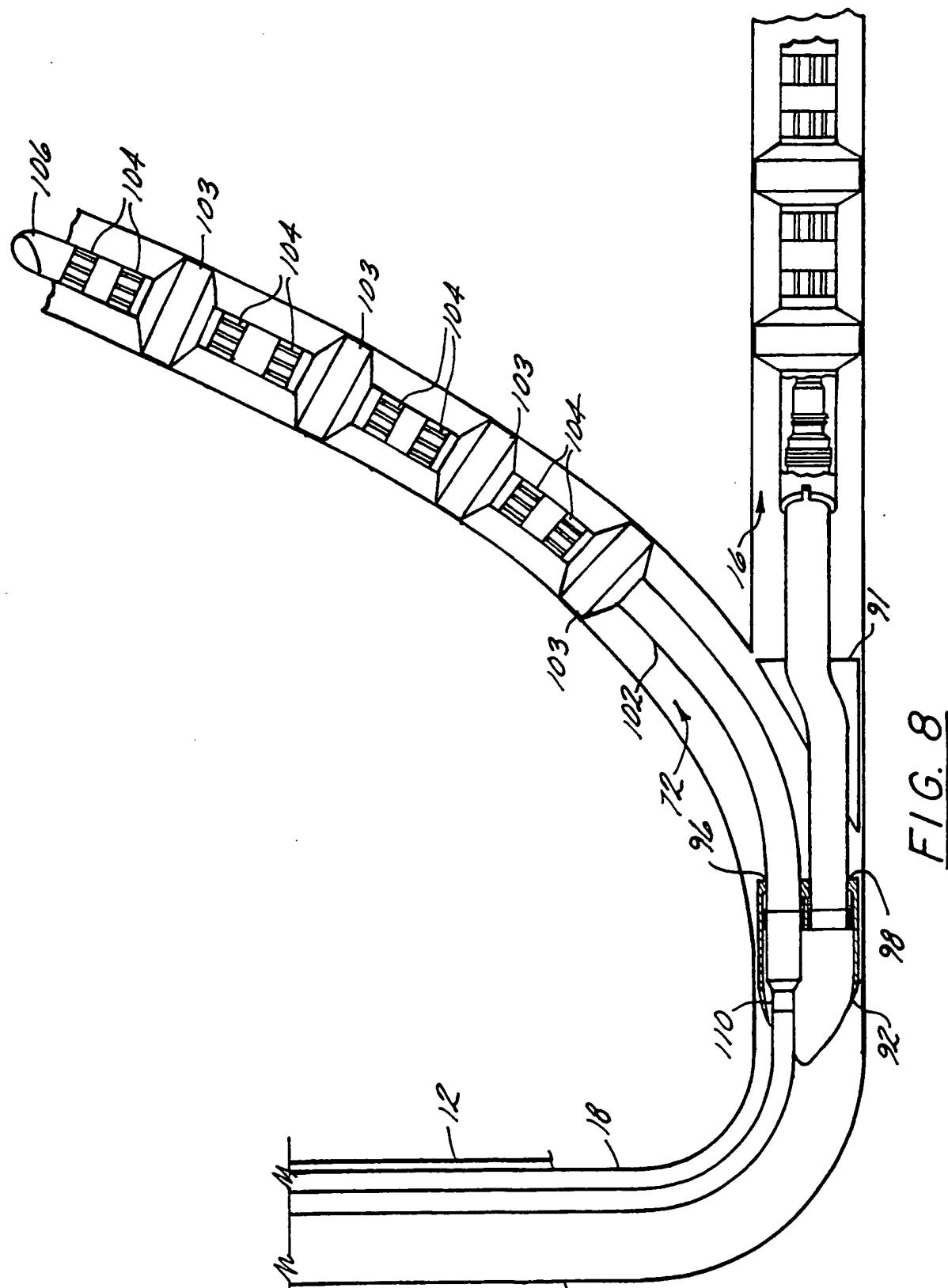
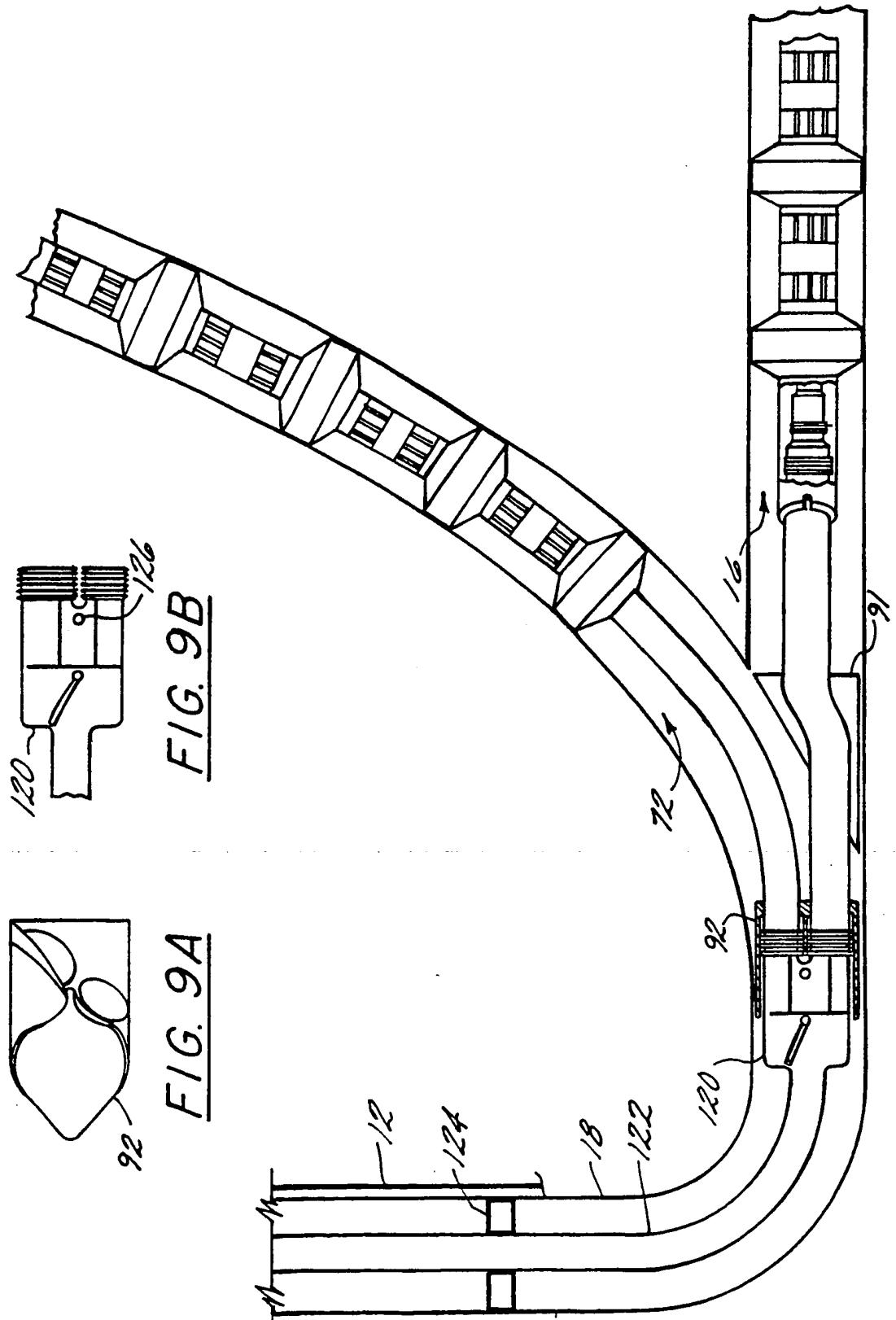
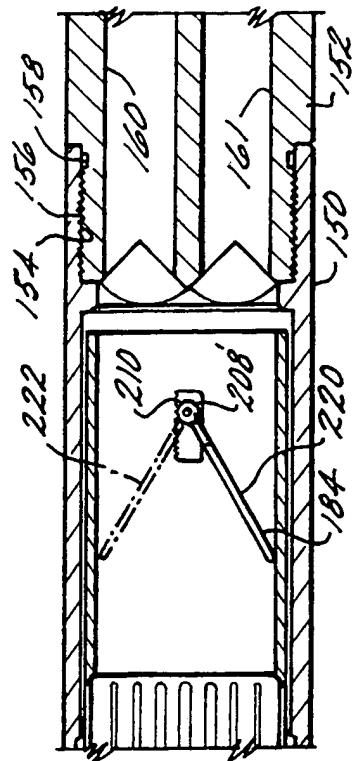
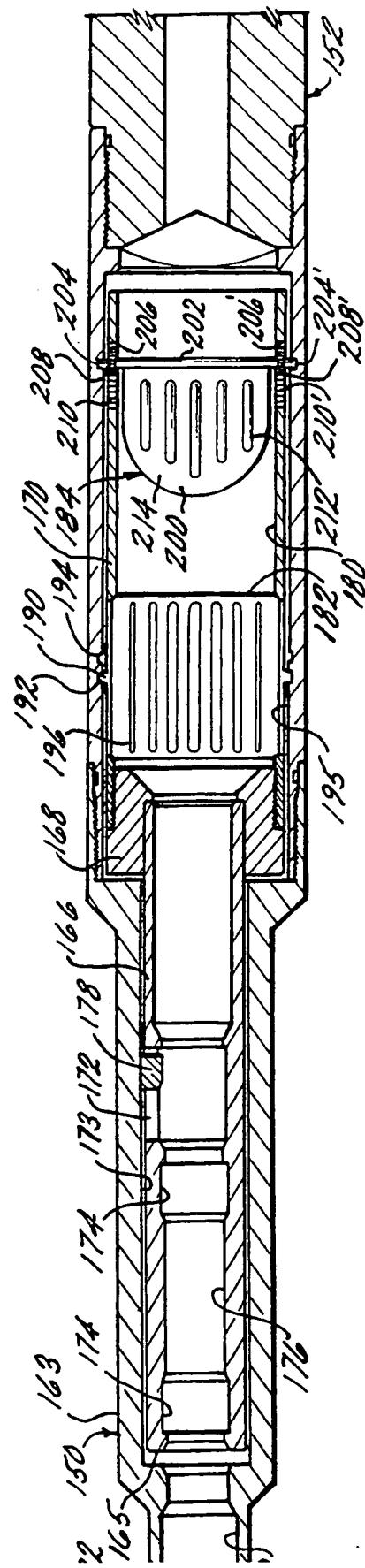


FIG. 7





FIG. 11FIG. 10

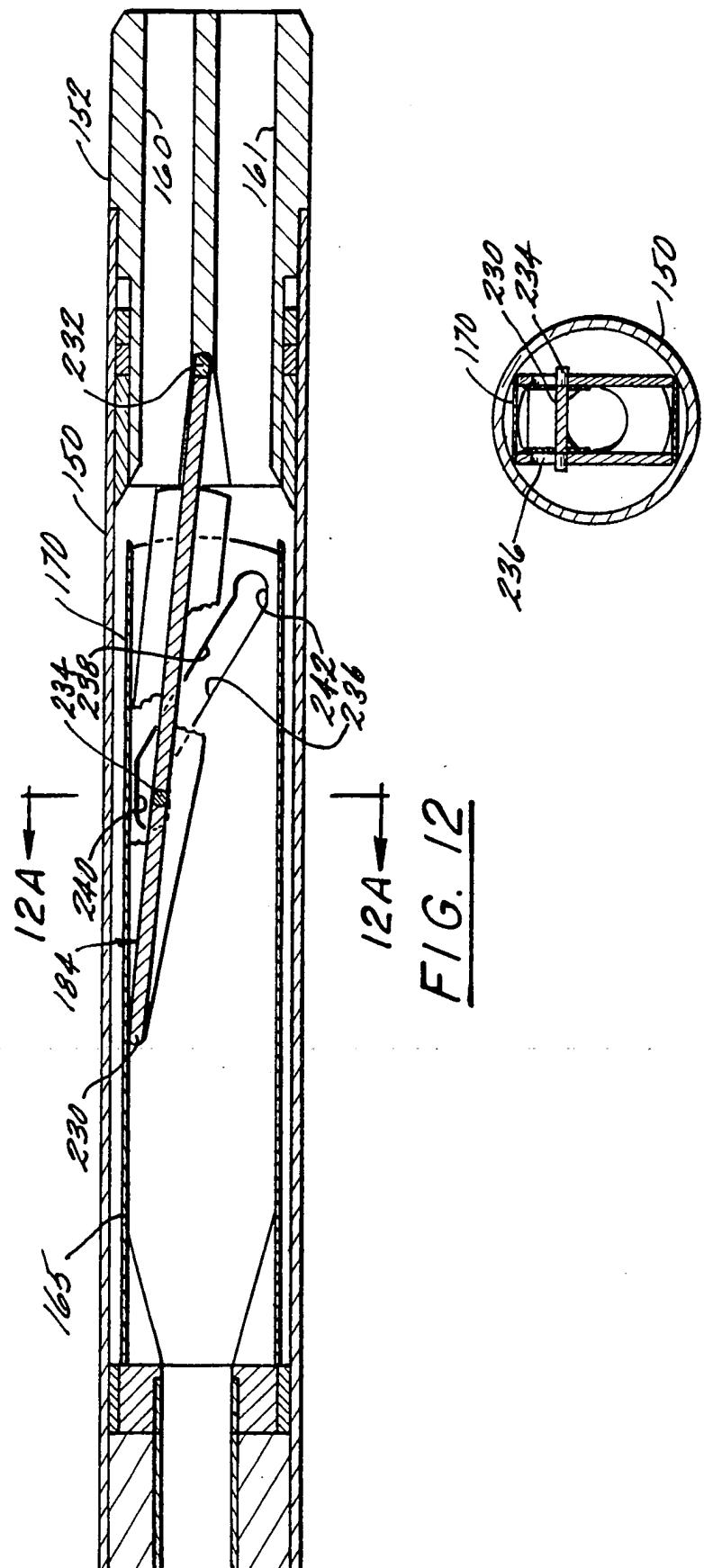
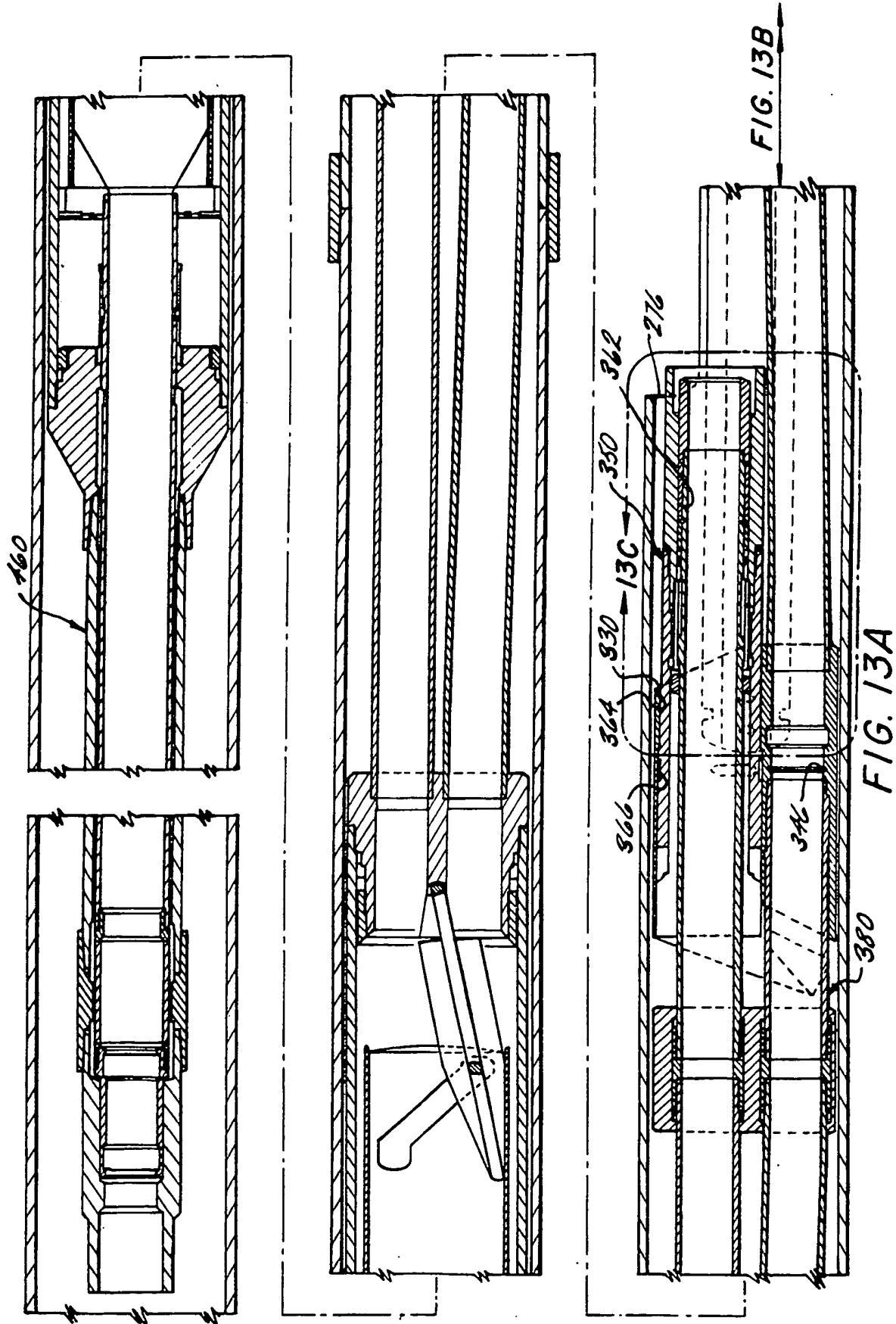


FIG. 12A



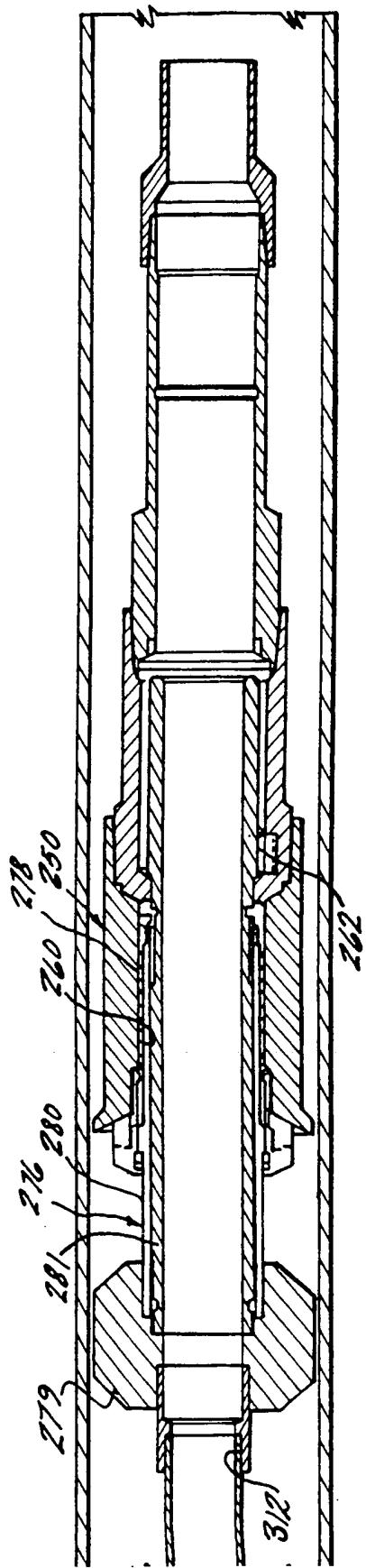
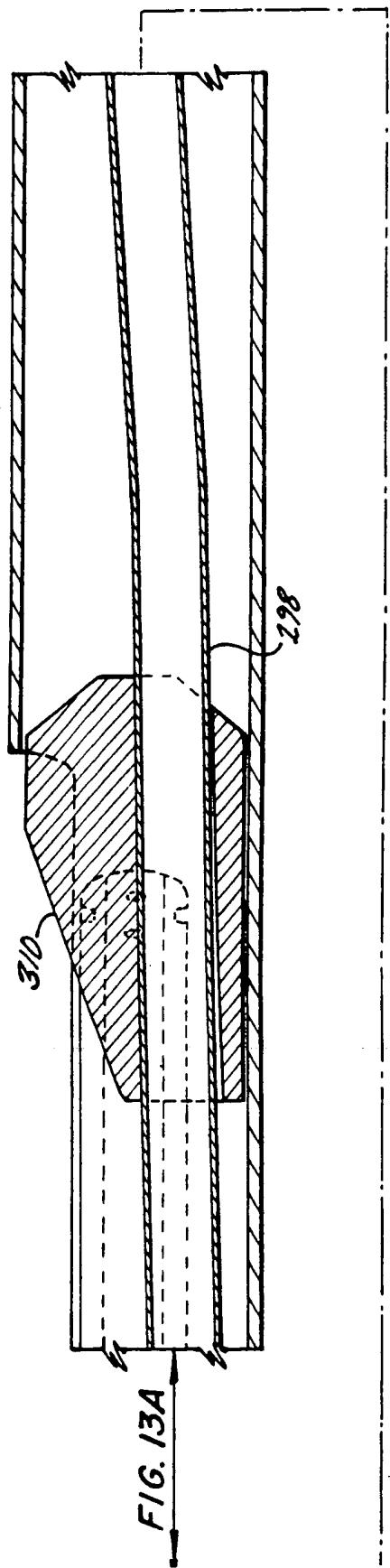


FIG. 13B

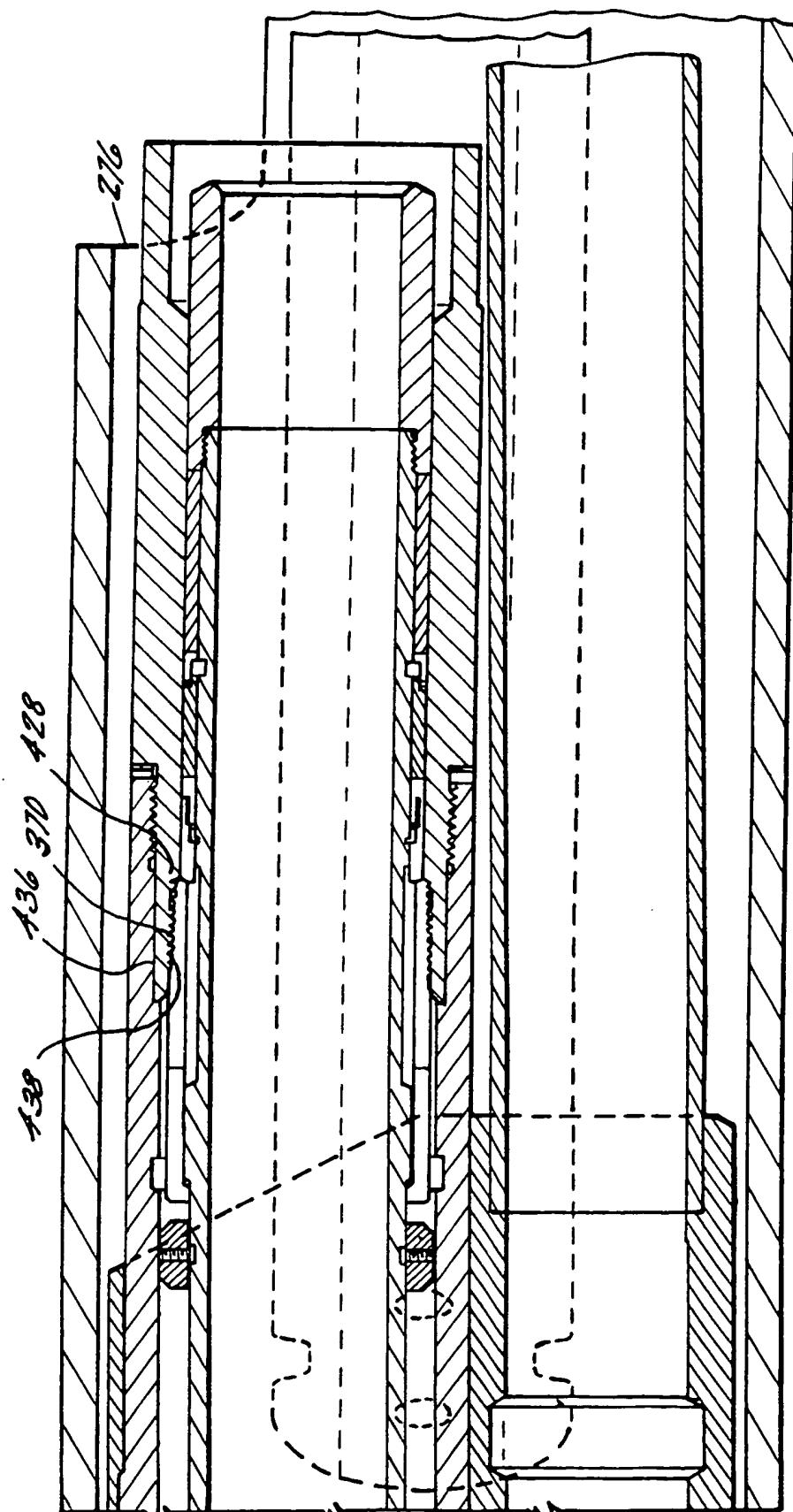
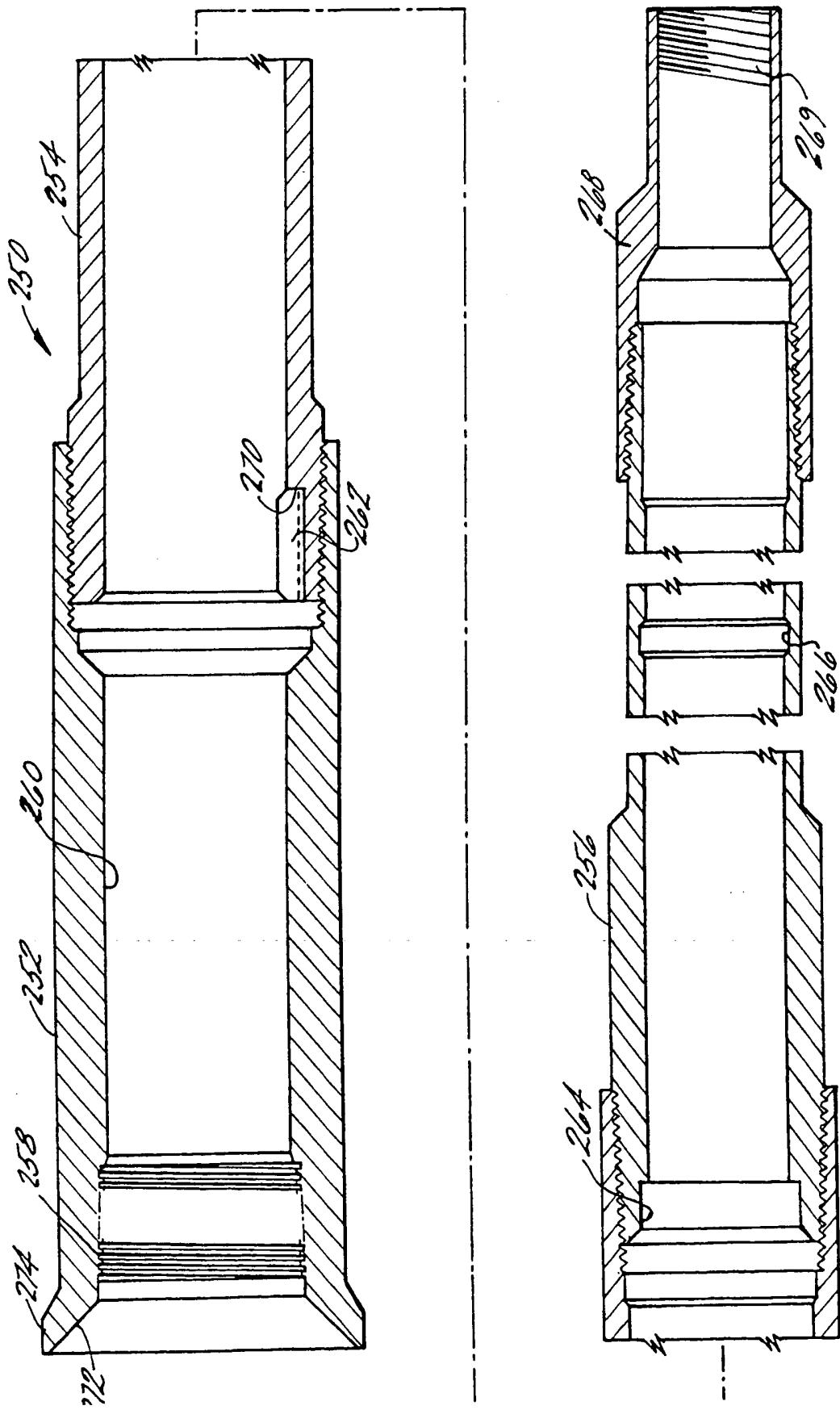


FIG. 13C



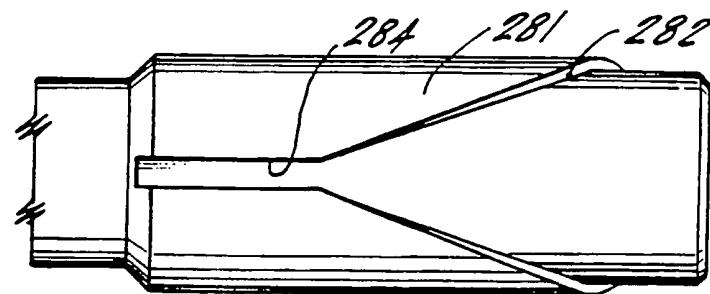


FIG. 15A

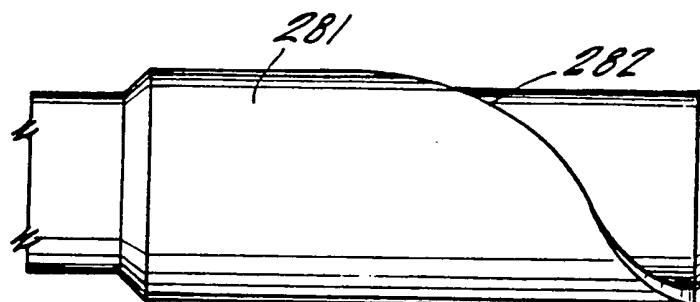


FIG. 15B

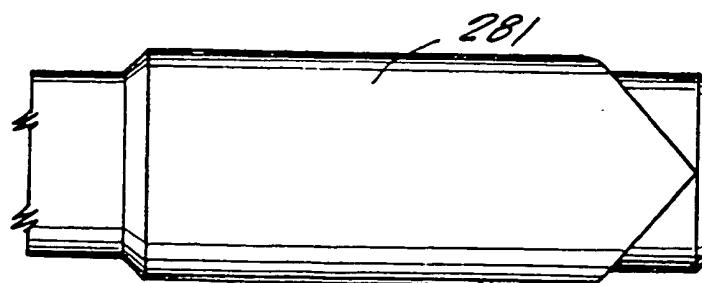
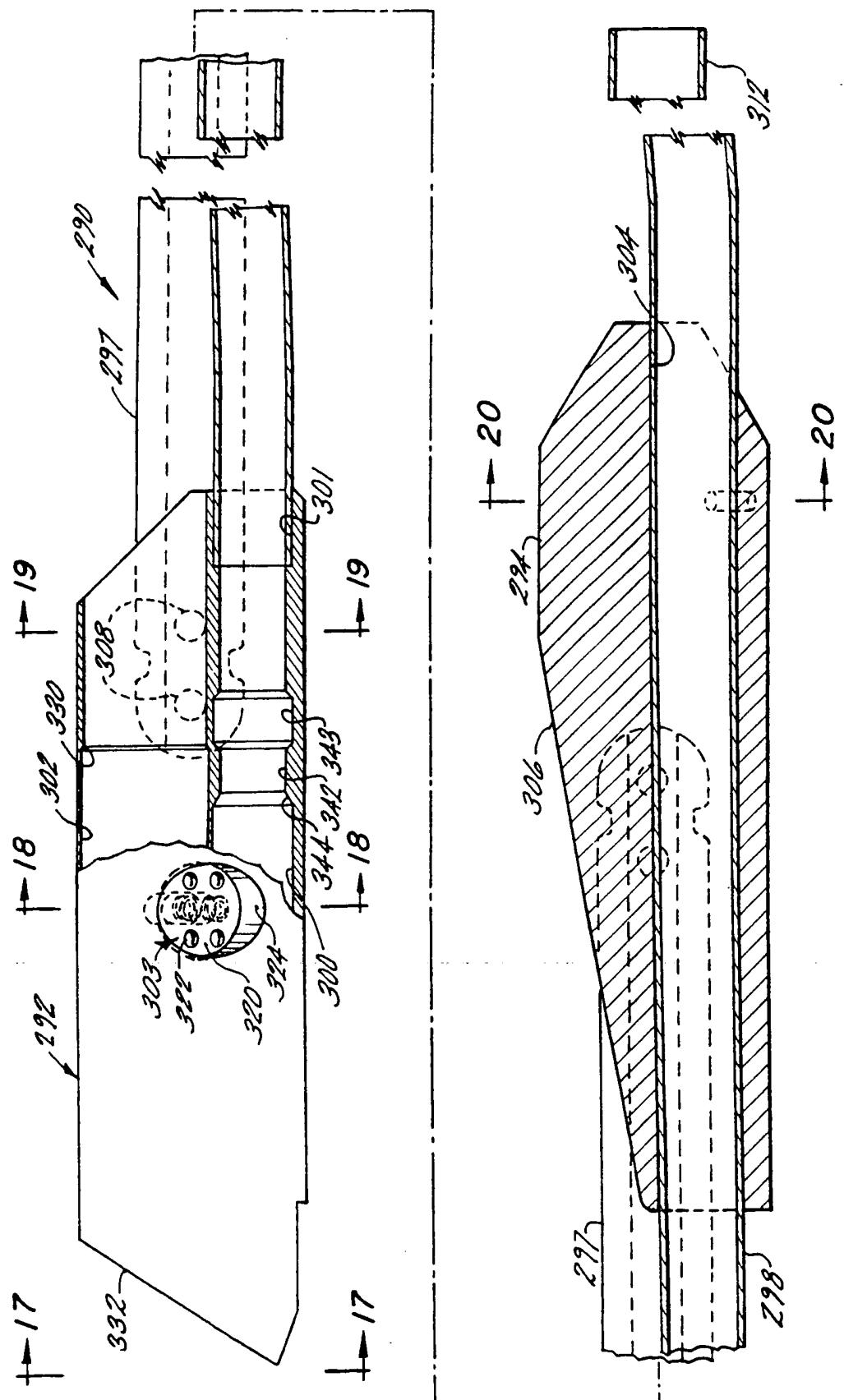


FIG. 15C



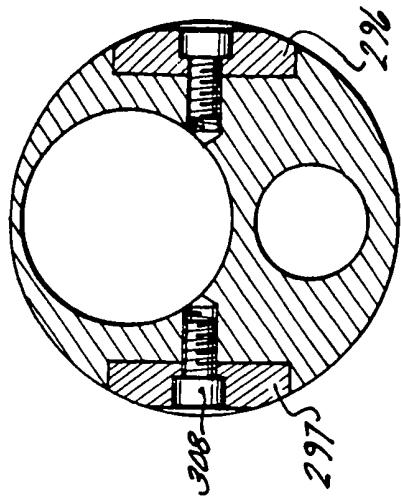


FIG. 19

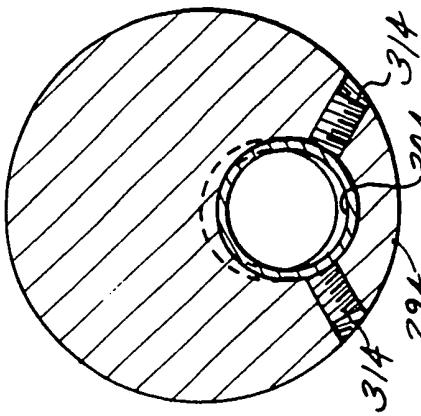


FIG. 20

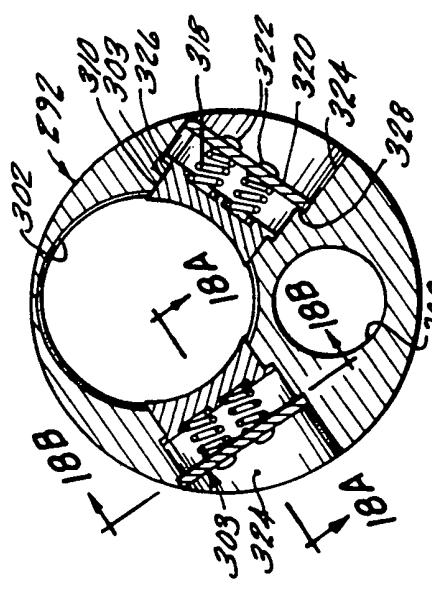


FIG. 18

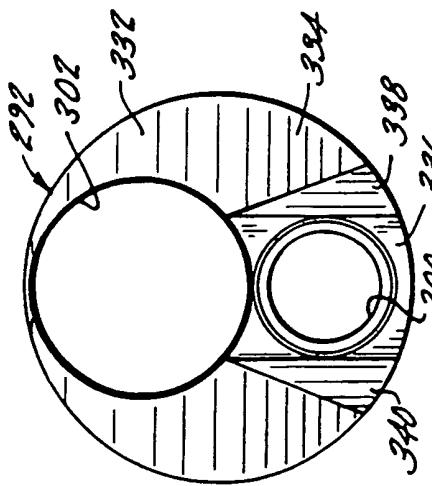


FIG. 17

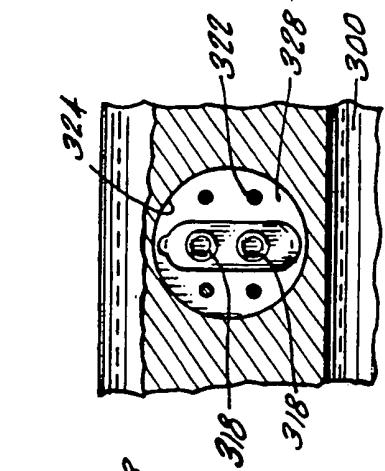


FIG. 18B

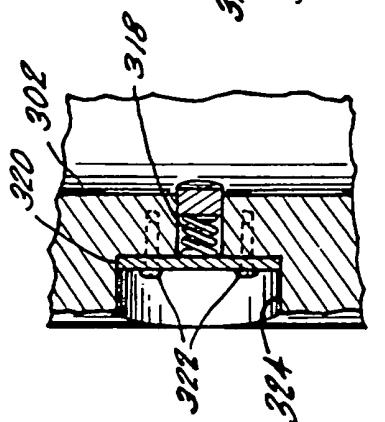


FIG. 18A

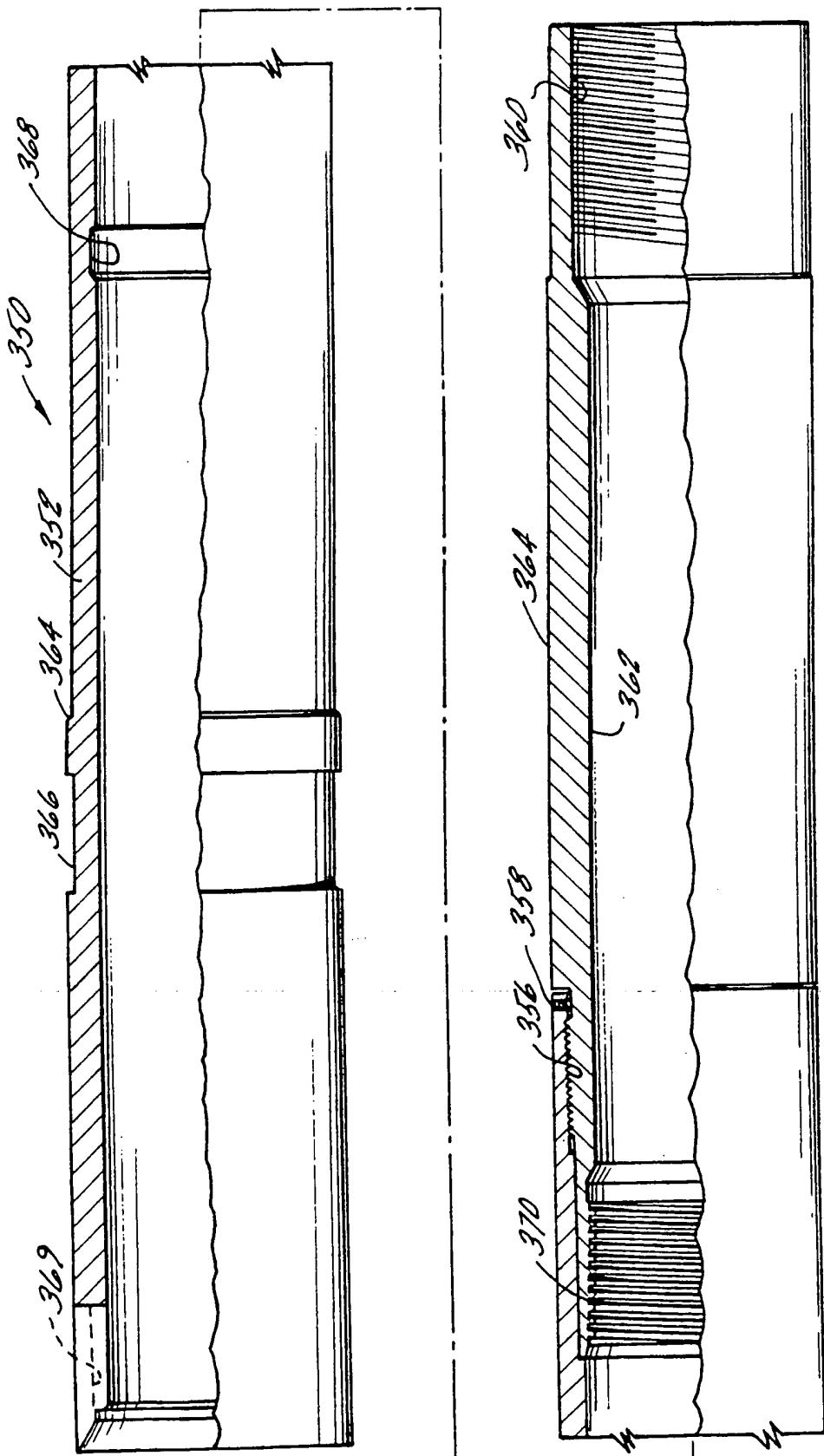


FIG. 21

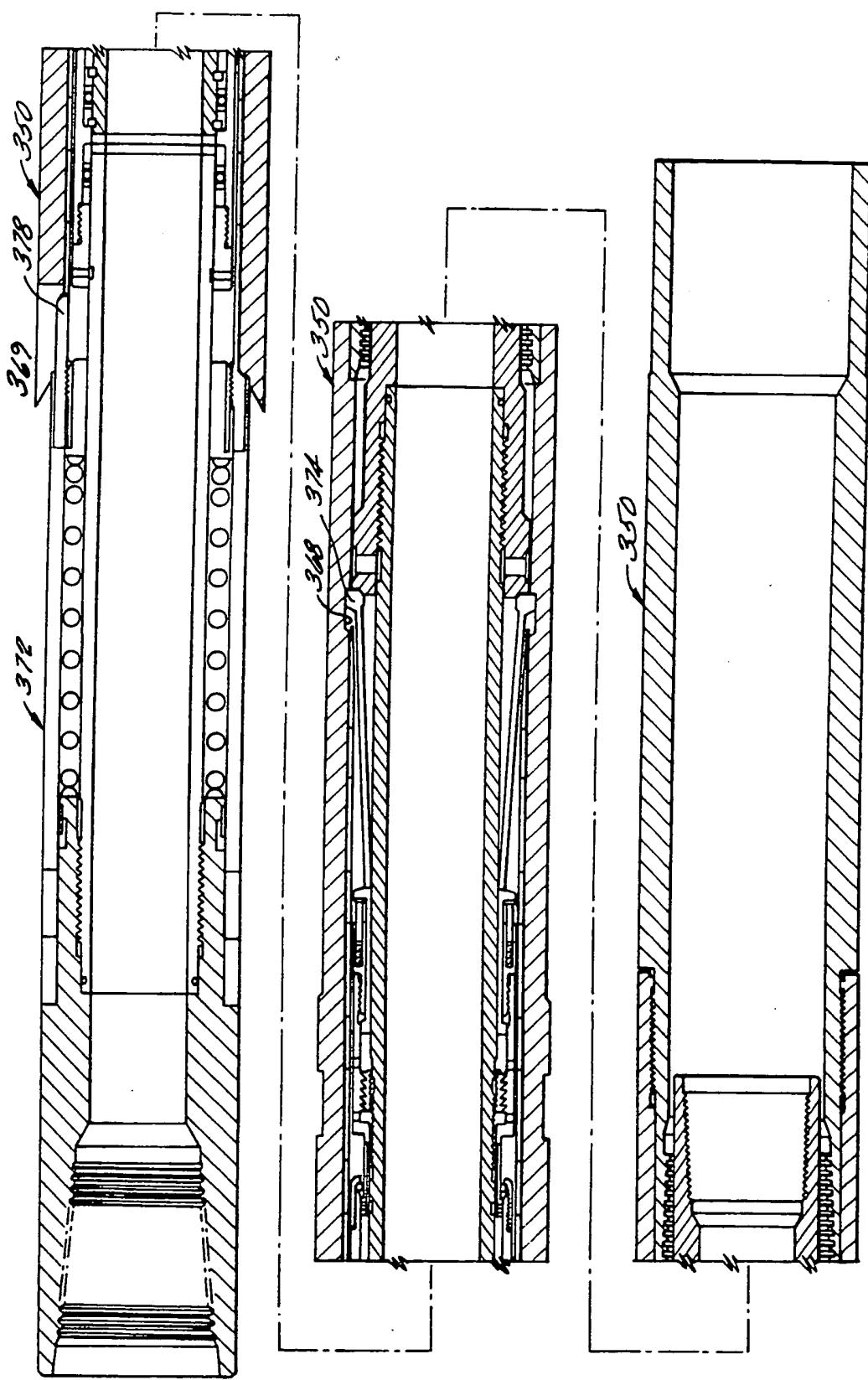
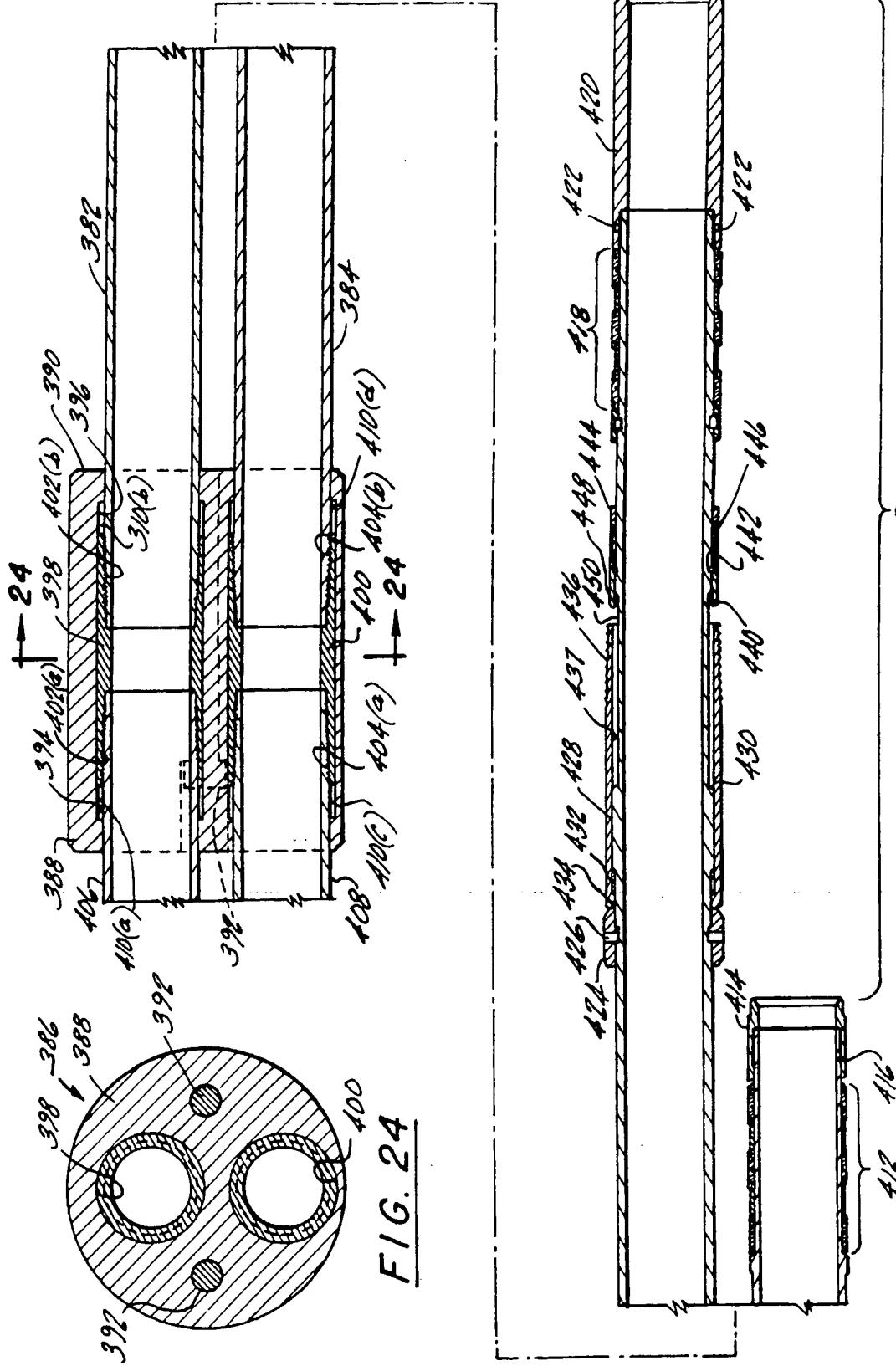
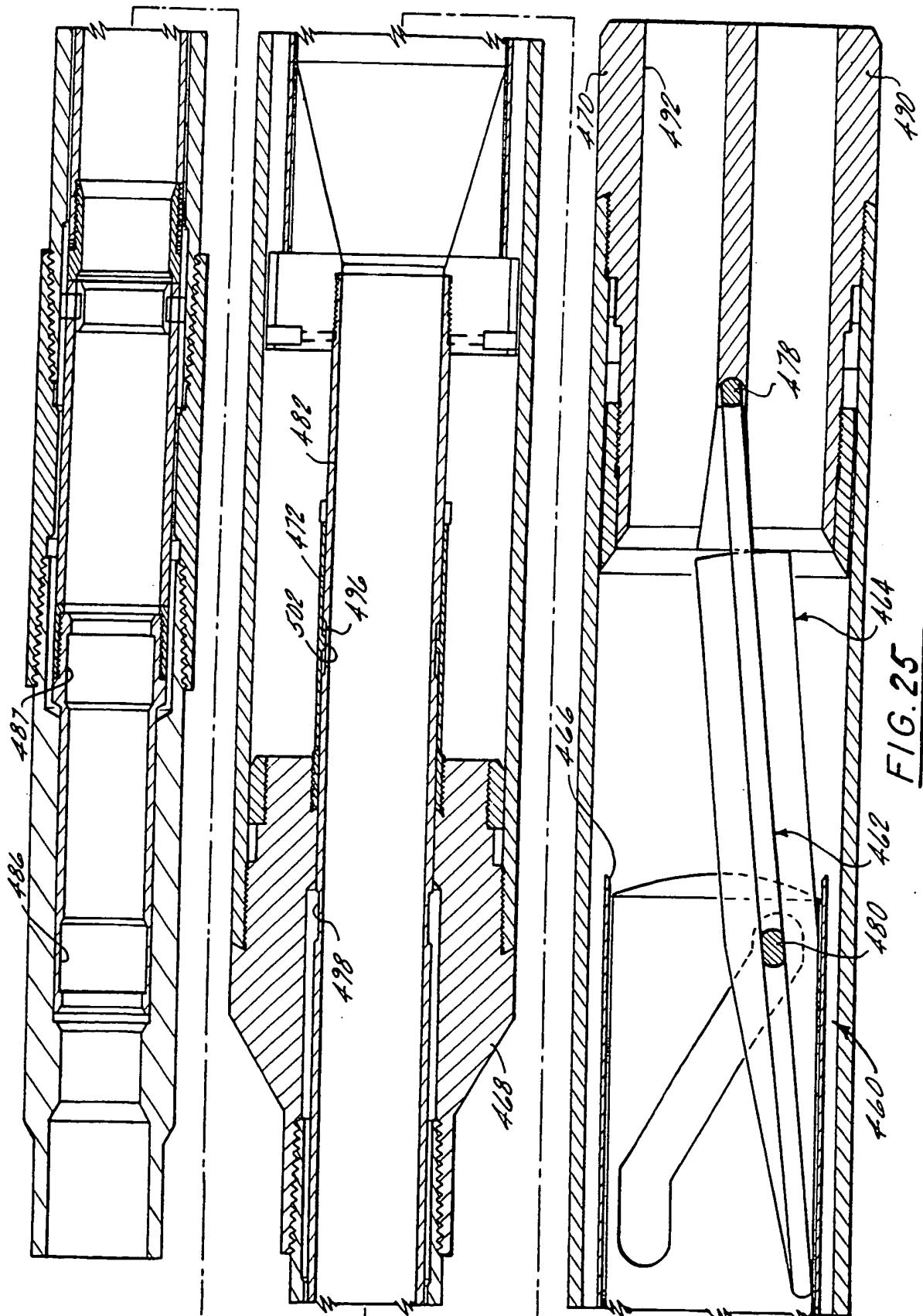
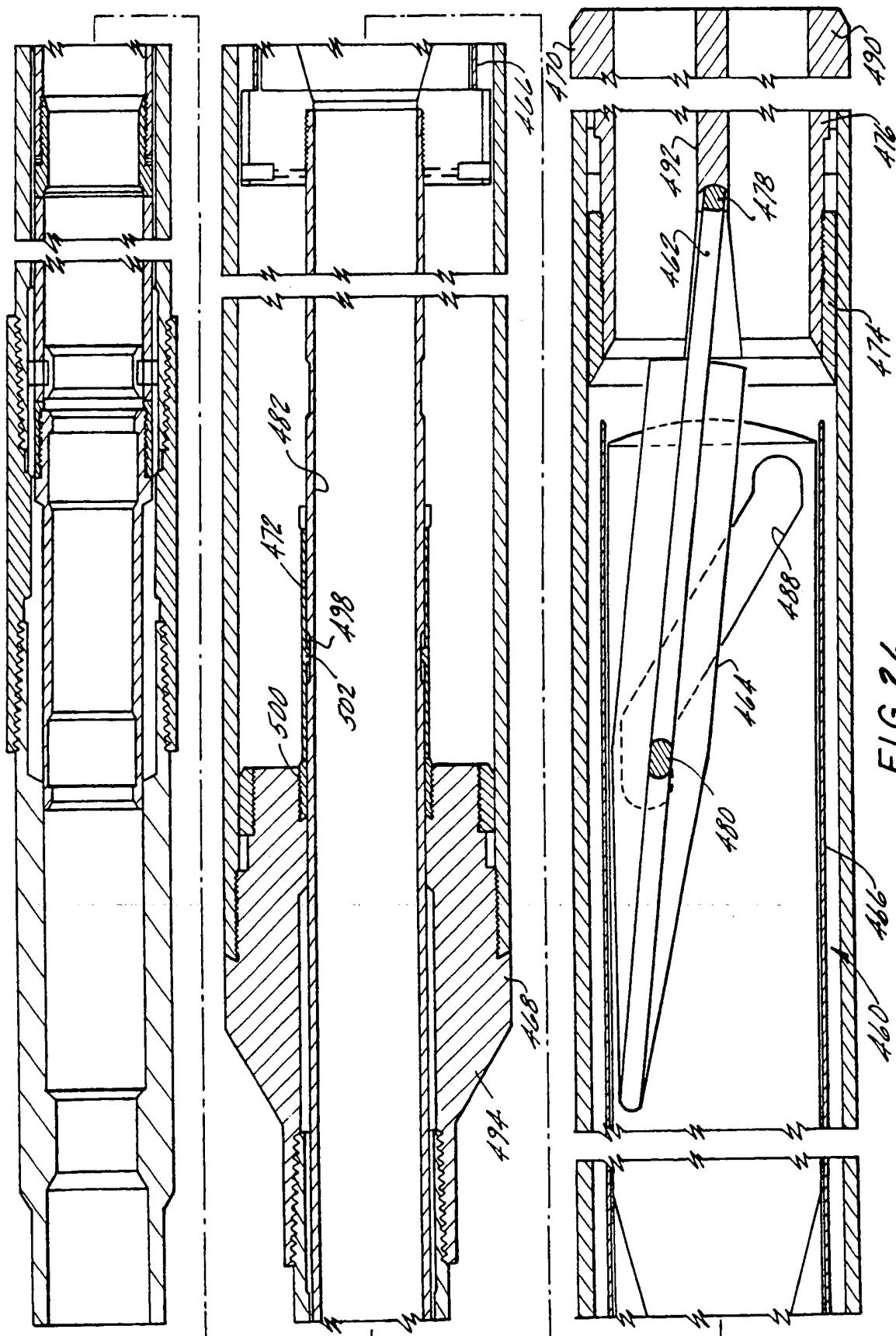


FIG. 22







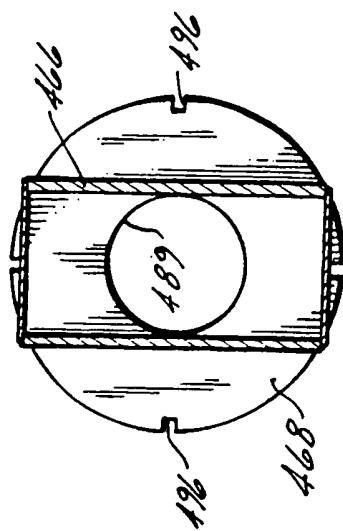


FIG. 28

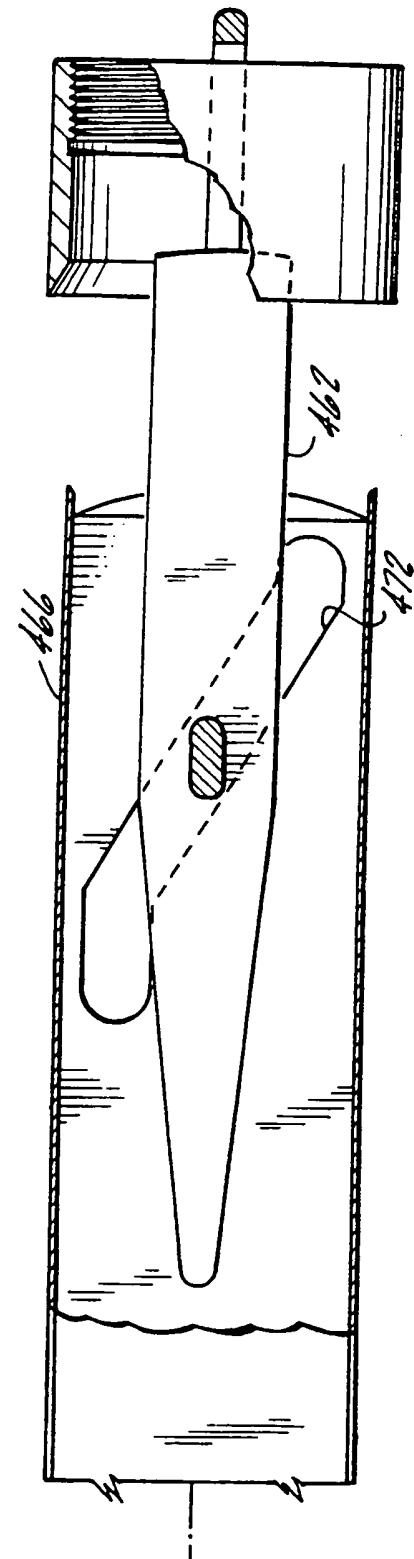
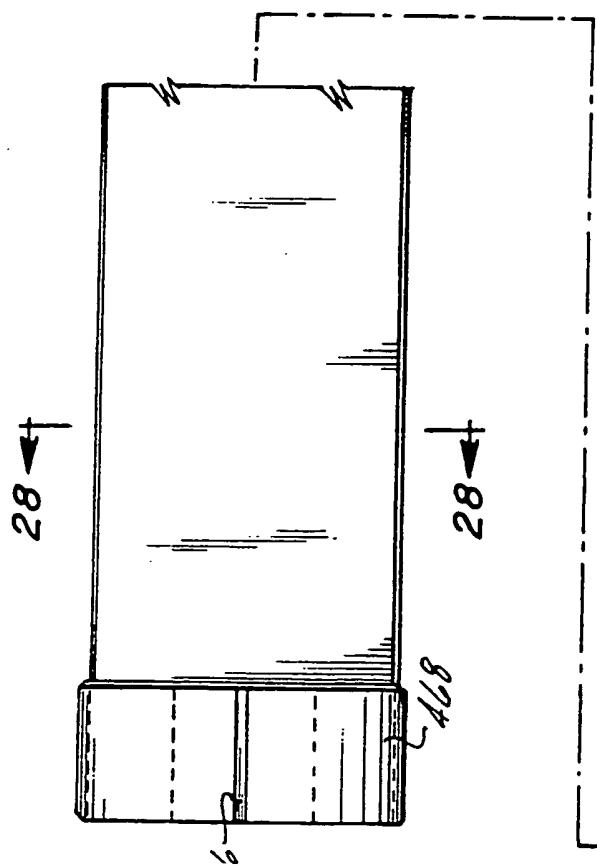
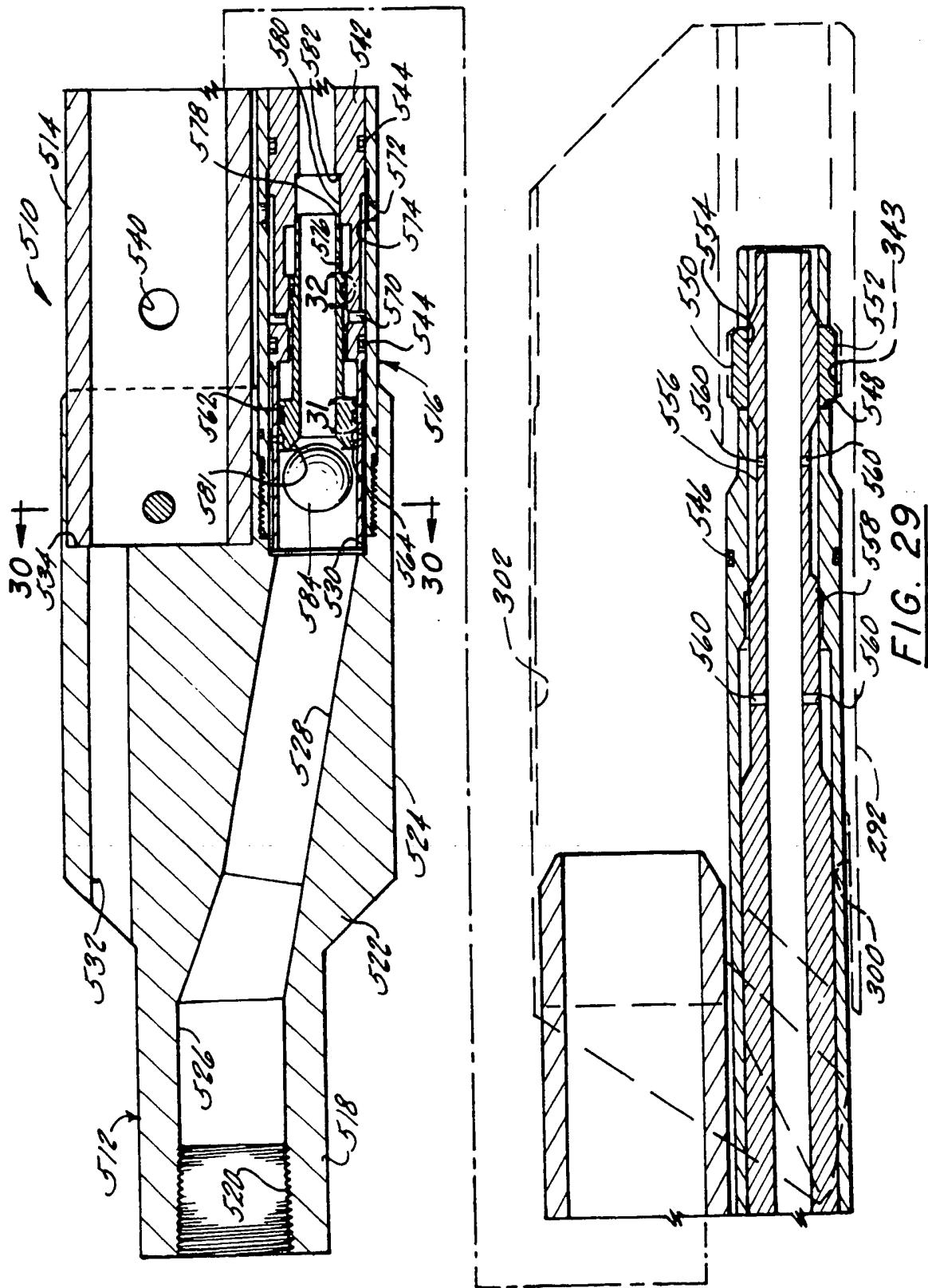
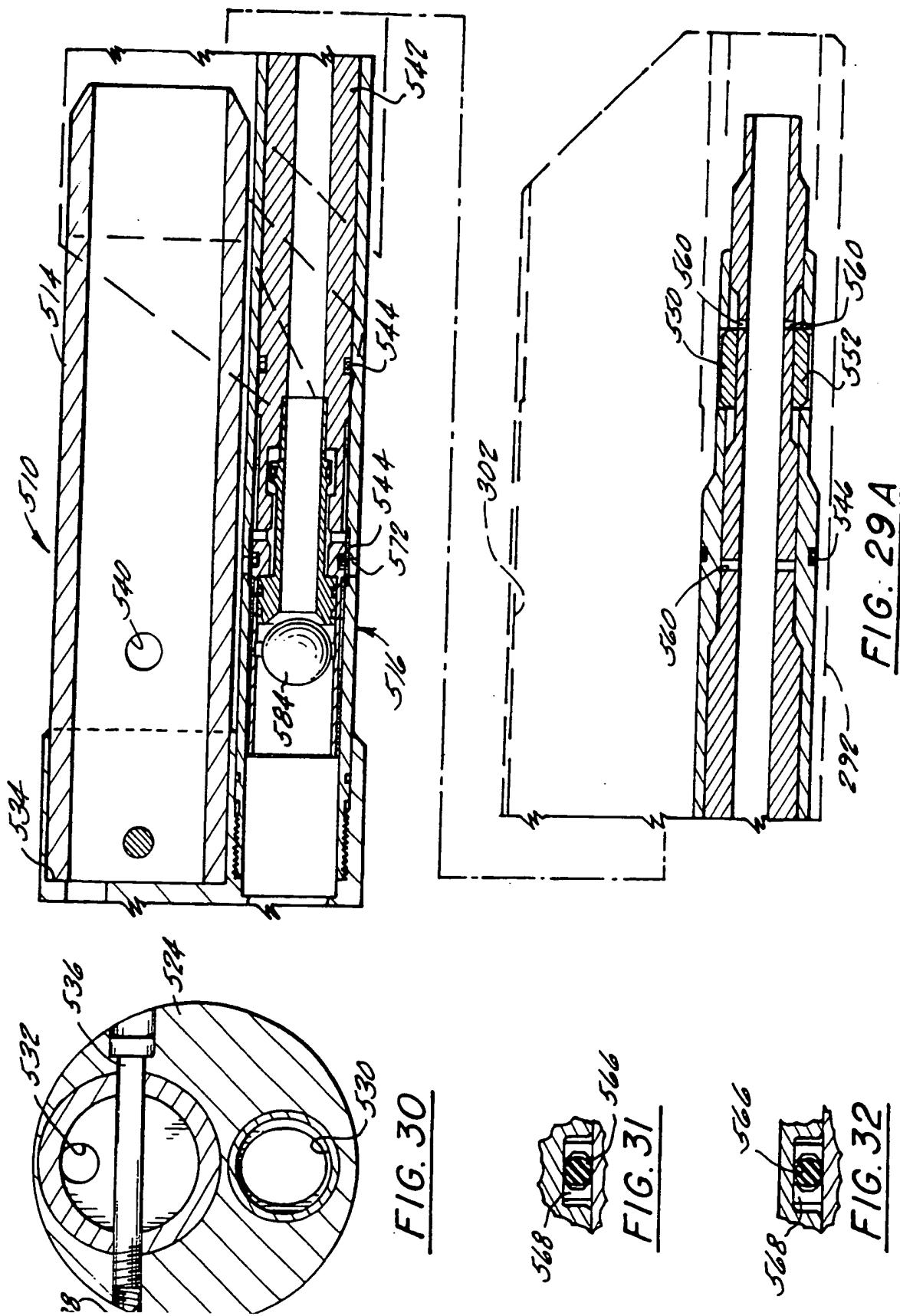


FIG. 27





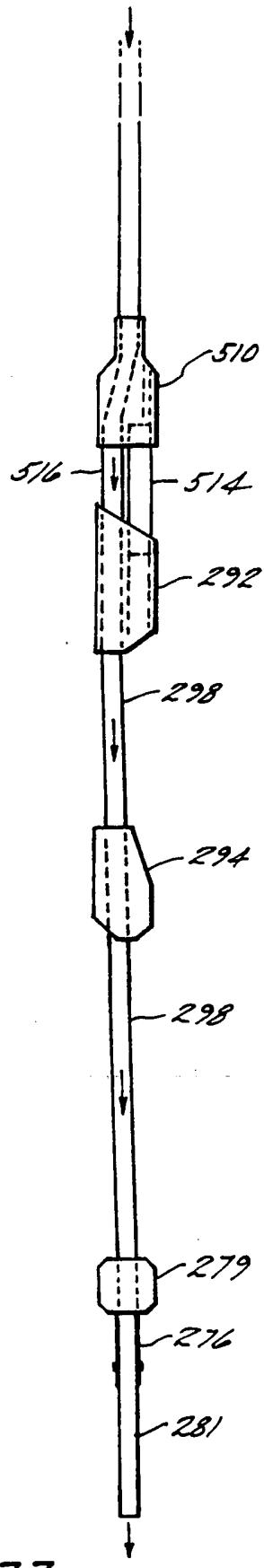


FIG 33

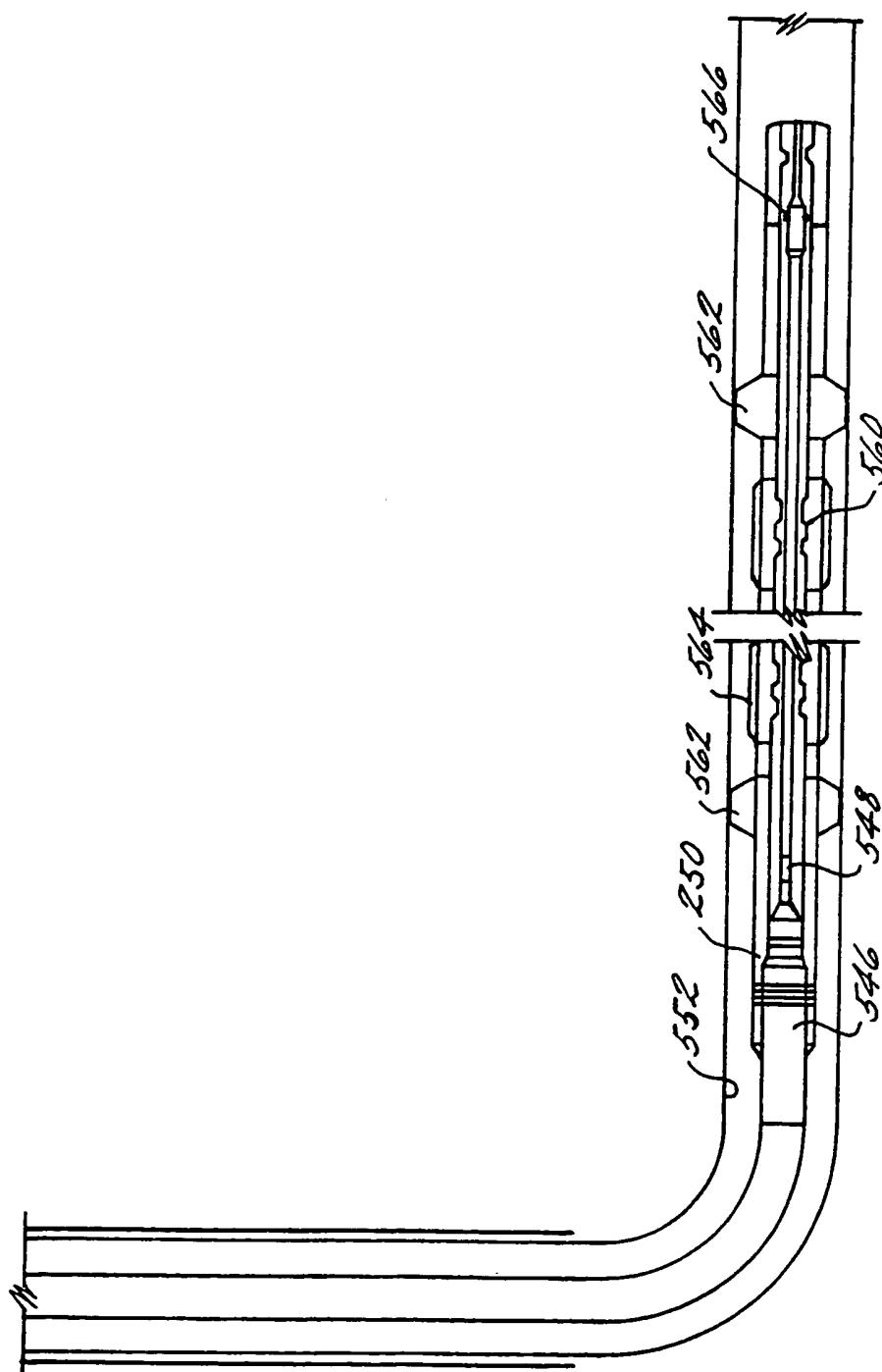


FIG. 34A

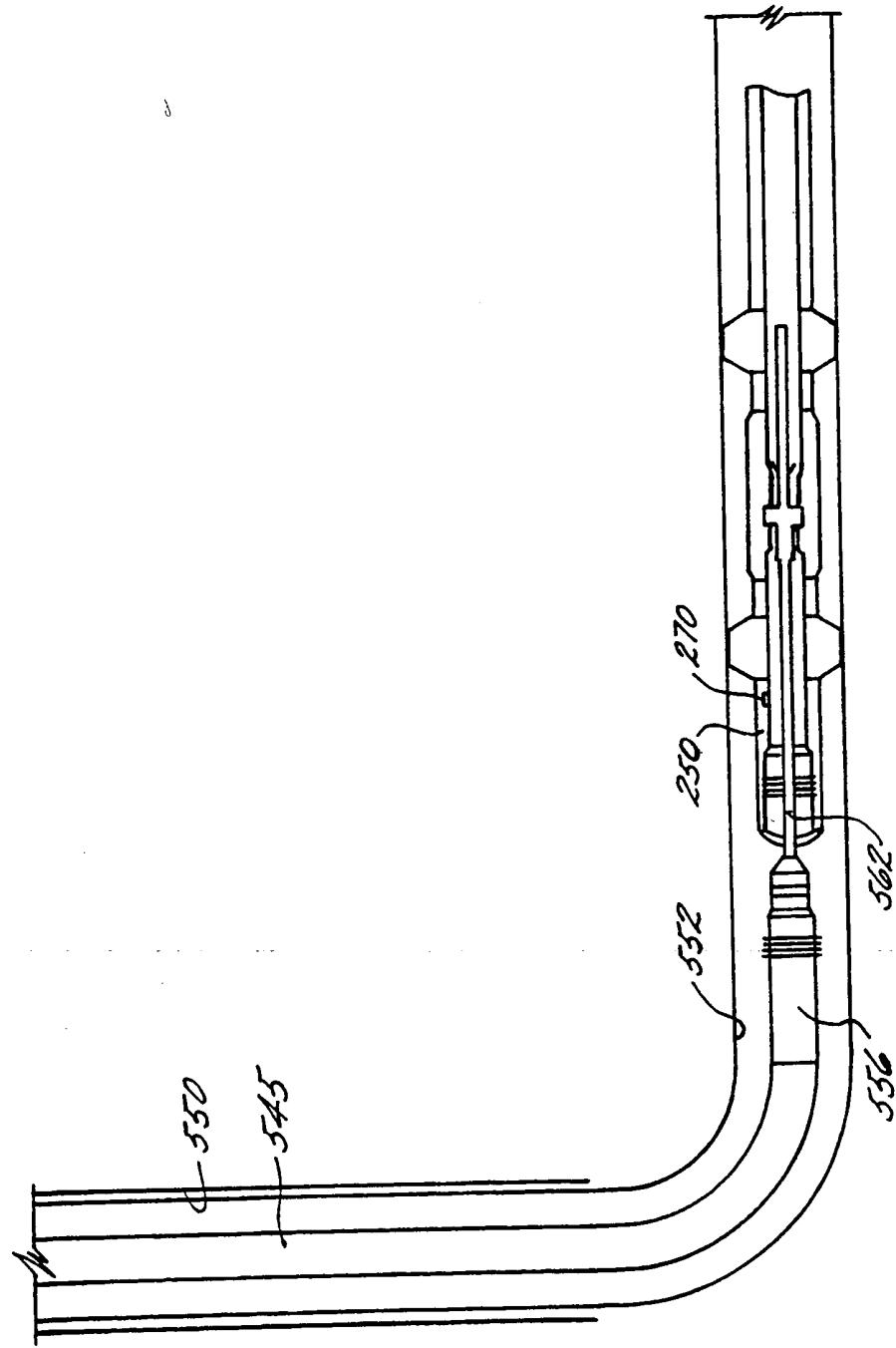


FIG. 34B

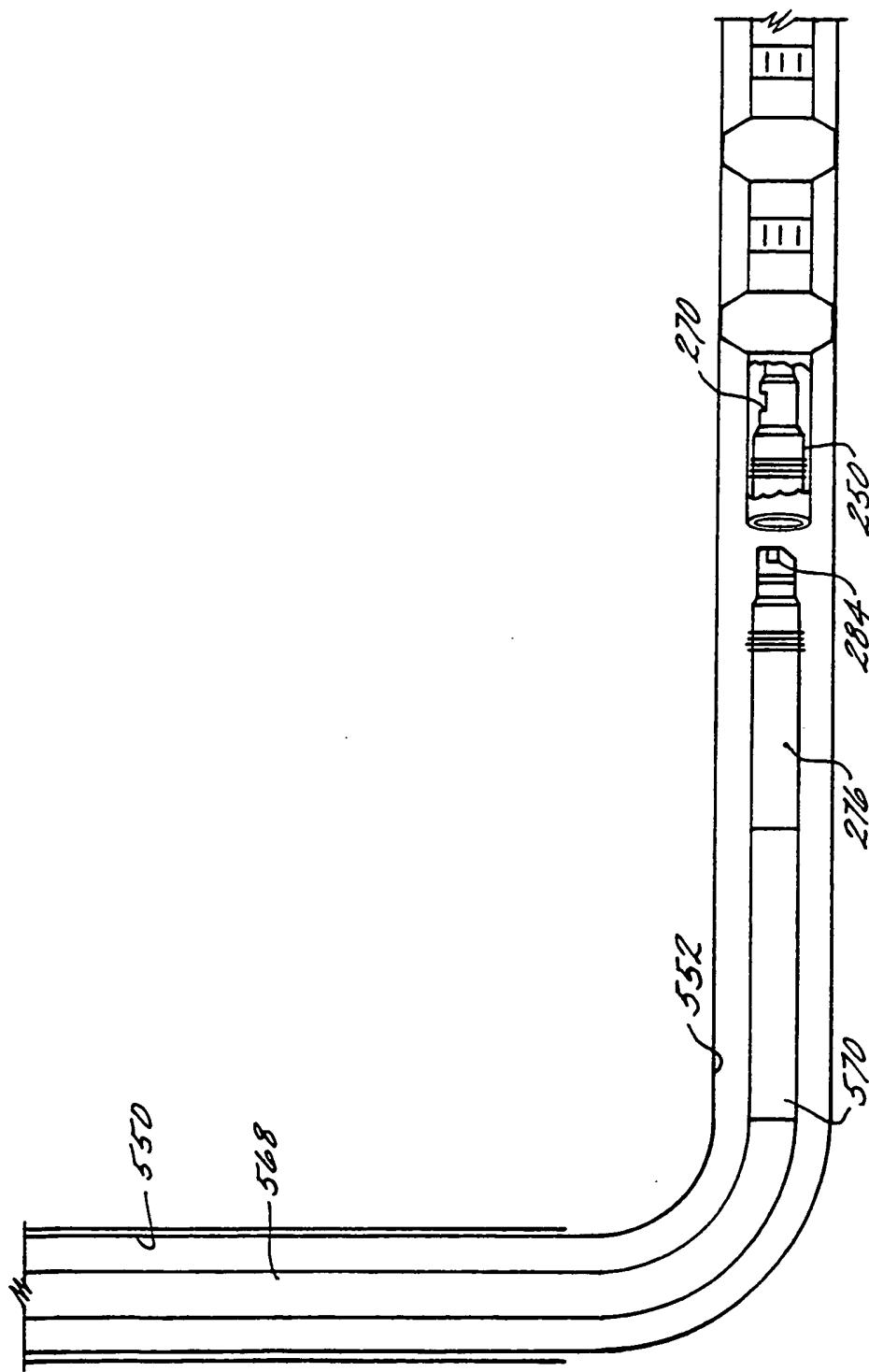


FIG. 34C

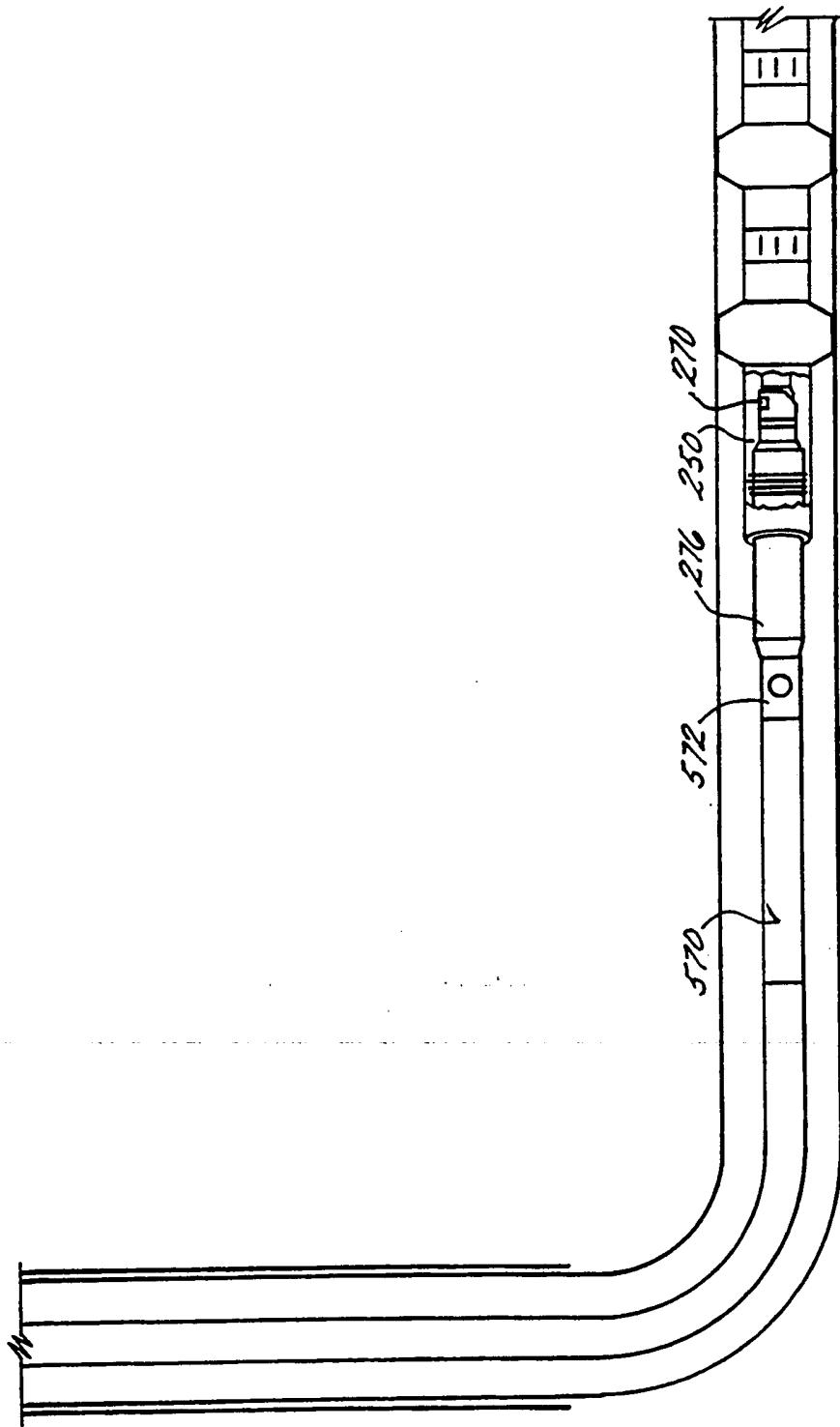


FIG. 34D

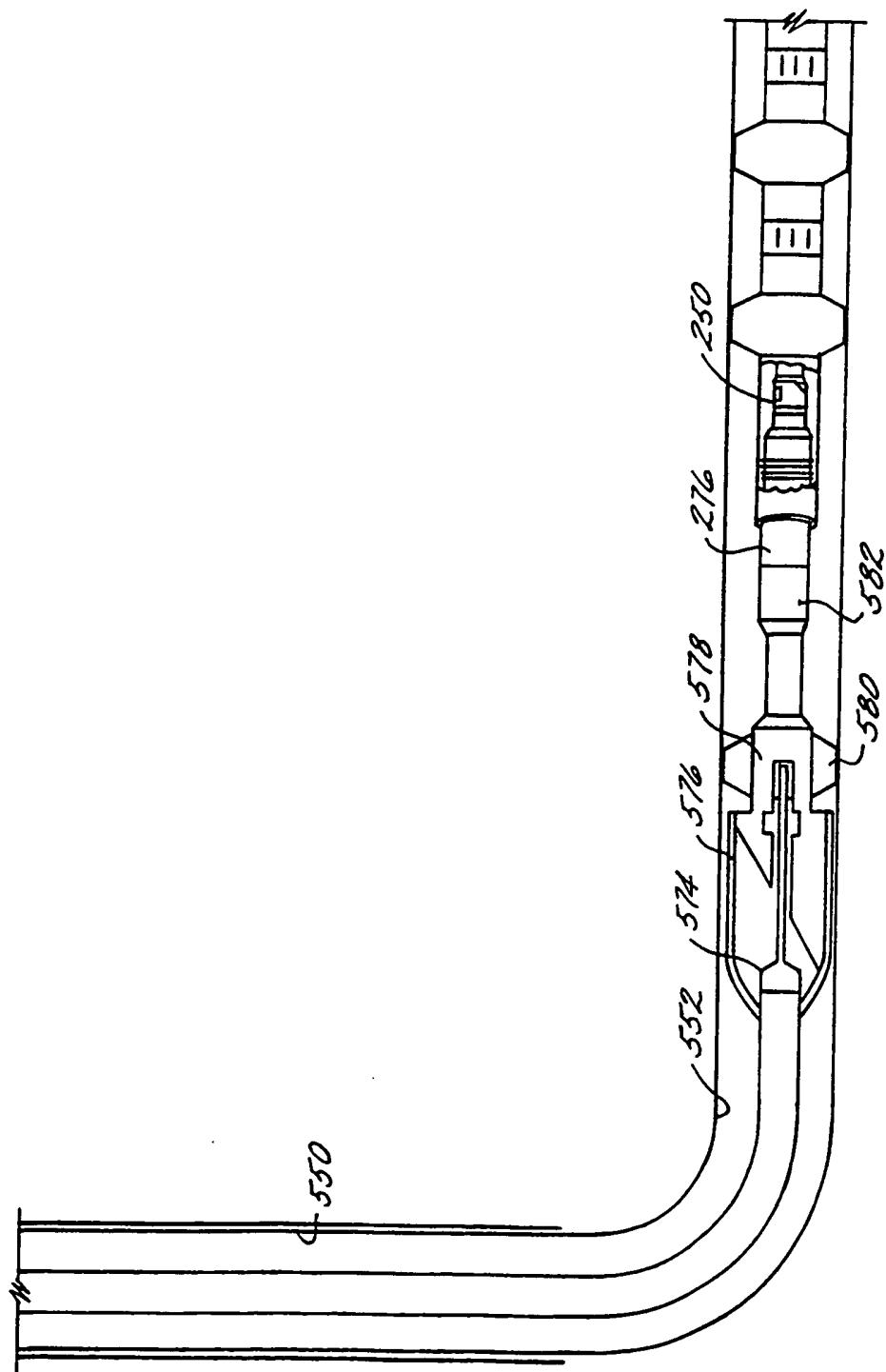


FIG. 34E

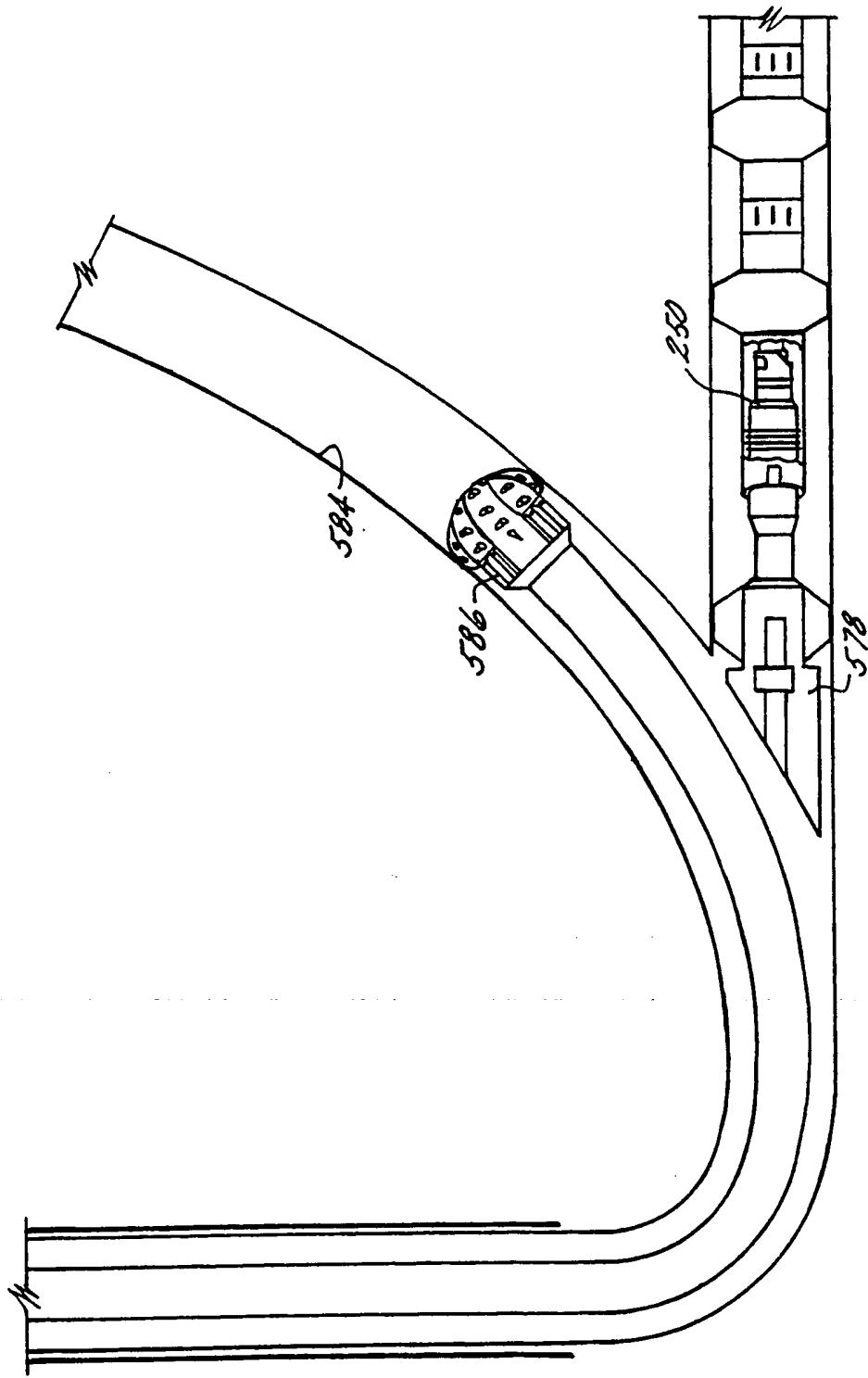


FIG. 34F

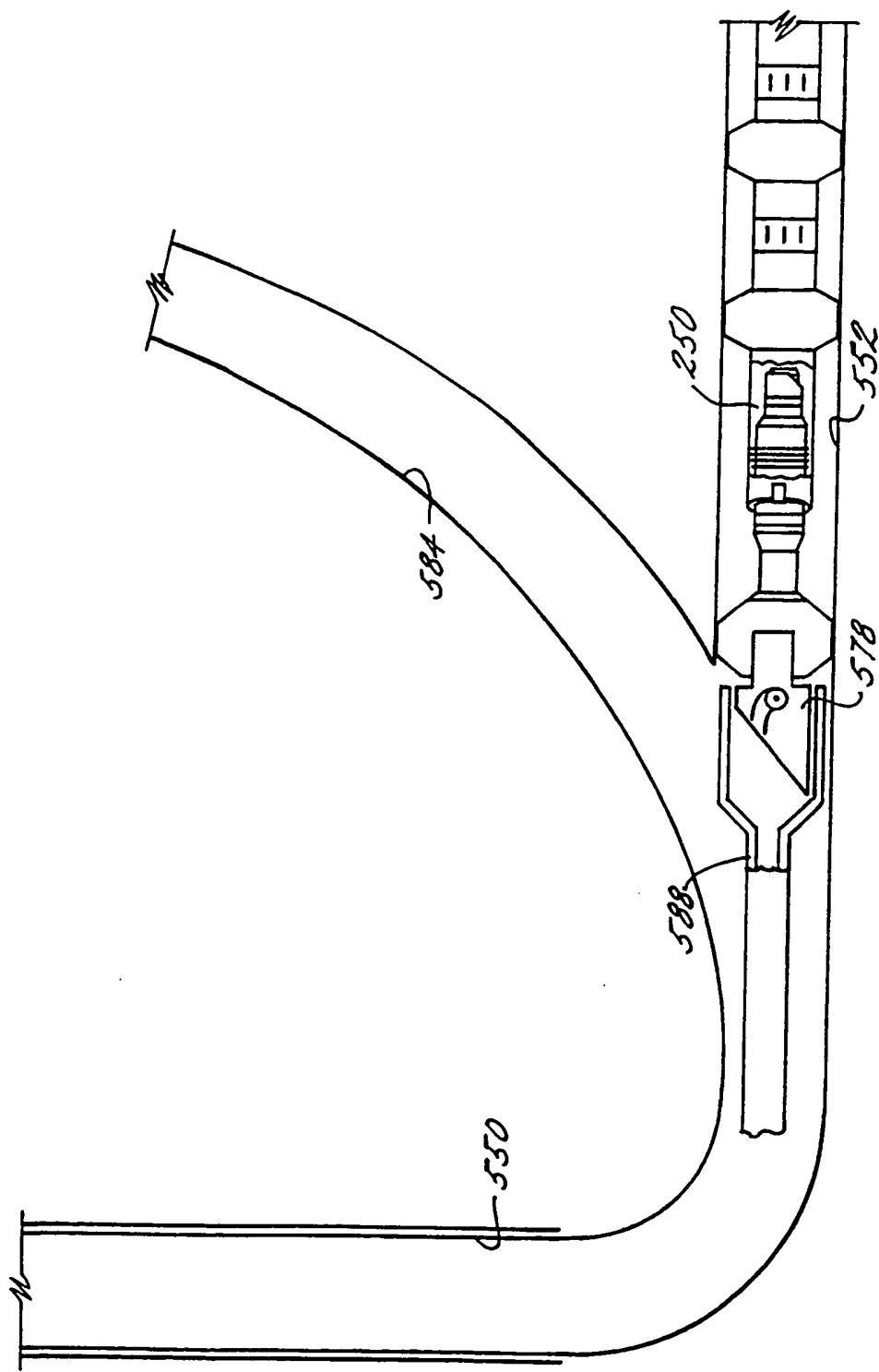


FIG. 34G

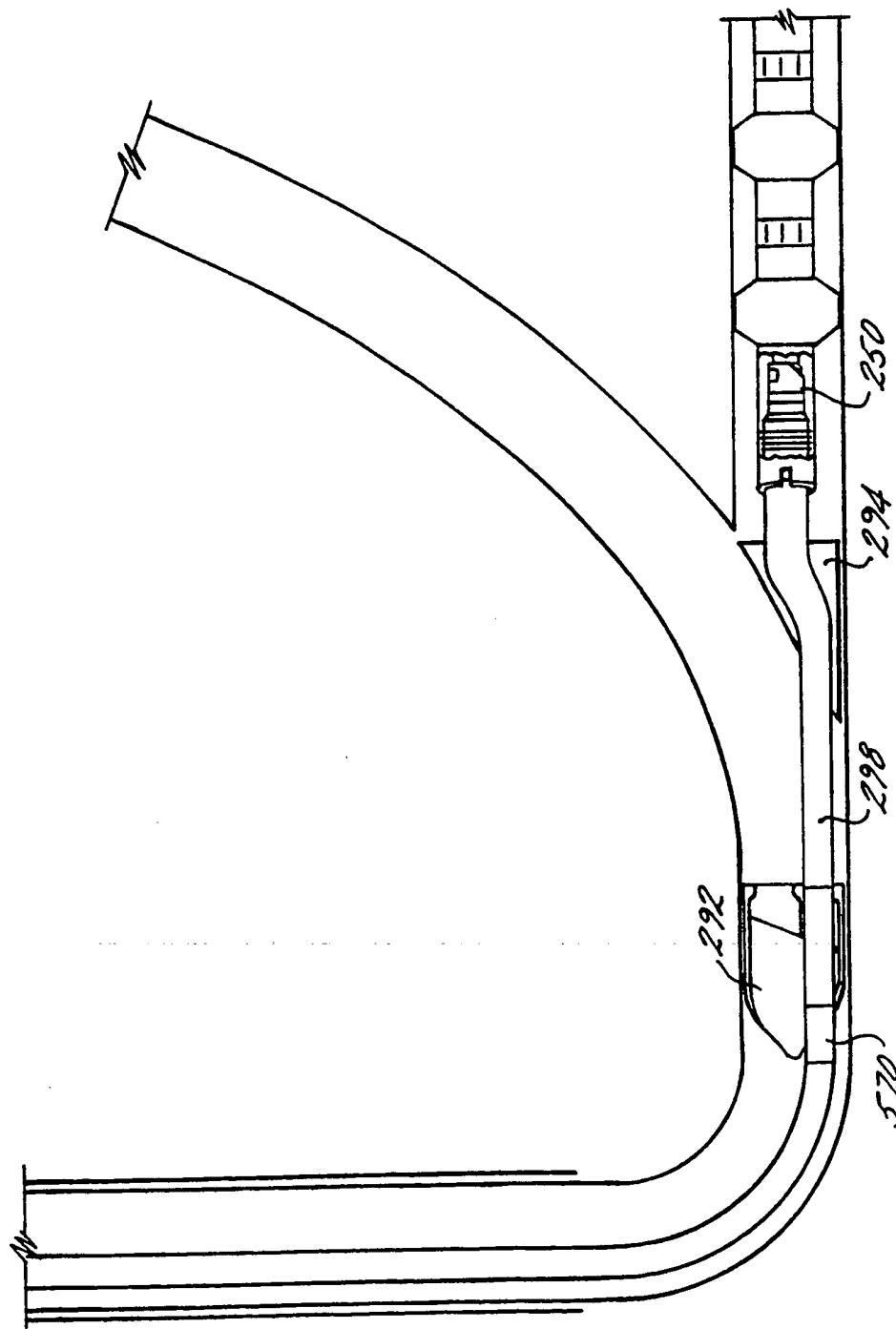


FIG. 34 H

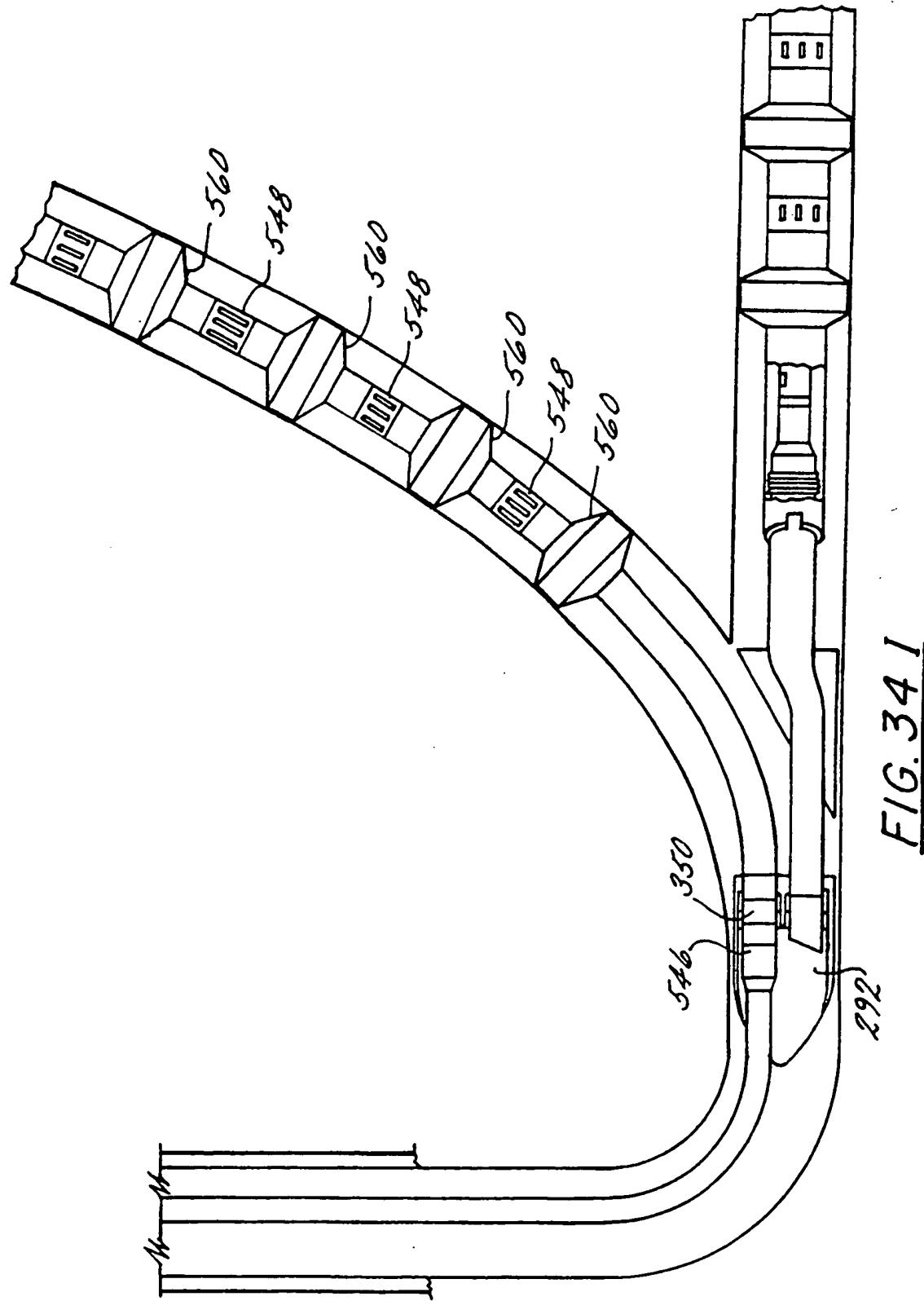


FIG. 341

35 / 35

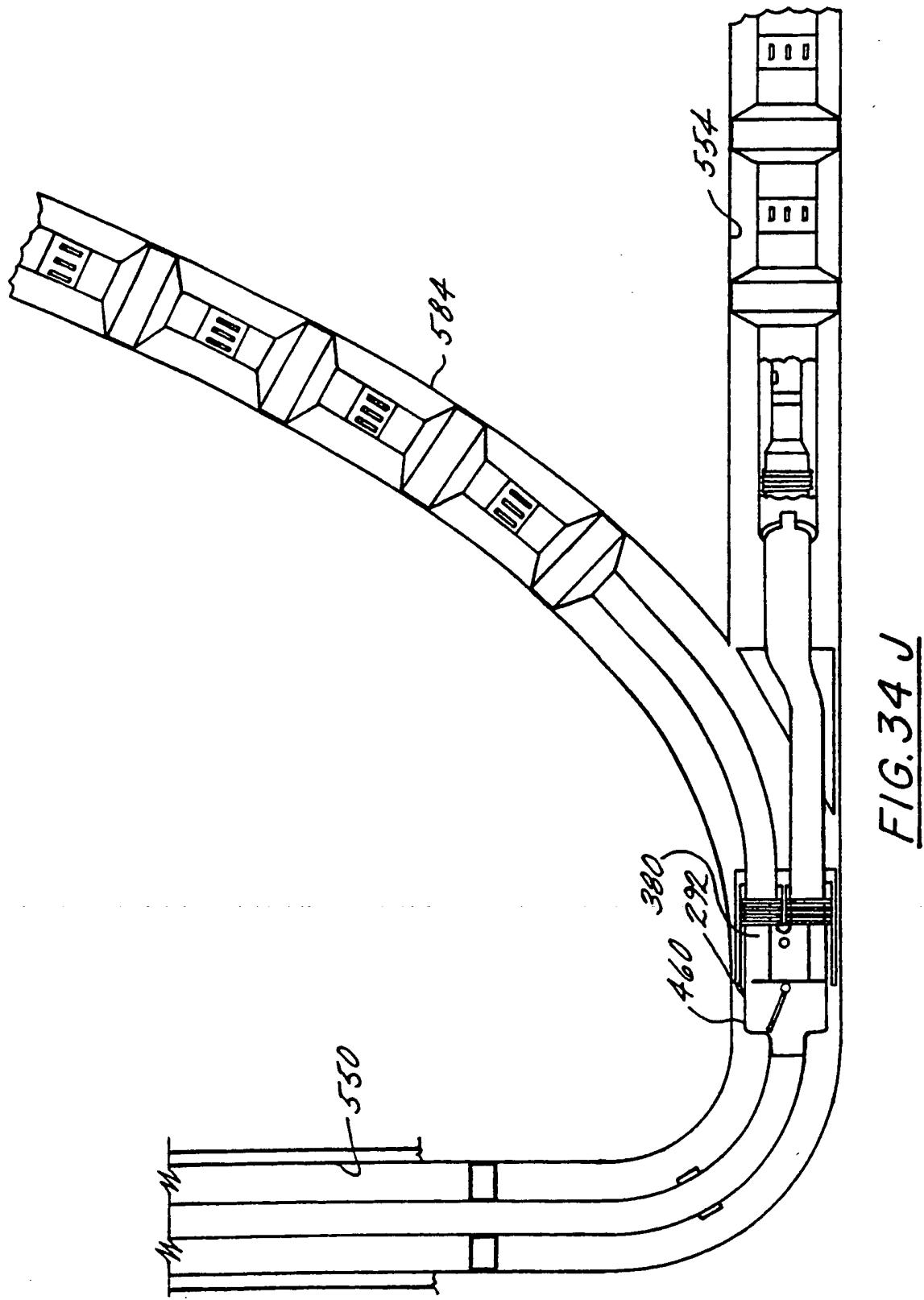


FIG. 34 J

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US94/06414

A. CLASSIFICATION OF SUBJECT MATTER

IPC(S) : E21B 7/08,43/14

US CL : 166/313.50,117.6

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 166/313.50,117.6,380,117.5; 175/61,62

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
none

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
none

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US,A, 4,807,704 (Hsu et al) 28 February 1989, col. 3, lines 54-68, col. 4, lines 1-51.	24,25,27,28,46
A	US,A, 2,797,893 (McCune et al) 02 July 1957, see entire document	1-57
A	US,A, 2,858,107 (Colmerauer) 28 October 1958, see entire document	1-57
A	US,A, 5,115,872 (Brunet et al) 26 May 1992, see entire document	1-57
A	US,A, 5,113,938 (Clayton) 19 May 1992, see entire document	1-57
A	US,A, 4,444,276 (Peterson,Jr.), 24 April 1984, see entire document	1-57

Further documents are listed in the continuation of Box C. See patent family annex.

- * Special categories of cited documents:
- *A* document defining the general state of the art which is not considered to be of particular relevance T later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *E* earlier document published on or after the international filing date X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed &* document member of the same patent family

Date of the actual completion of the international search

31 JULY 1994

Date of mailing of the international search report

AUG 18 1994

Name and mailing address of the ISA/US
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Washington, D.C. 20231

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Authorized officer

William P. Neuder

Telephone No. (703) 308-2168

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US94/06414

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US,A, 4,515,213 (Rogen et al) 07 May 1985, see entire document	1-57
A	US,A, 4,573,541 (Josse et al) 04 March 1986, see entire document	1-57
A	US,A, 3,330,349 (Owsley et al) 11 July 1967, see entire document	1-57
A	US,A, 4,396,075 (Wood et al) 02 August 1983, see entire document	1-57
A	US,A, 4,402,551 (Wood et al) 06 September 1983, see entire document	1-57
A	US,A, 4,415,205 (Rehm et al) 15 November 1983, see entire document	1-57
A	US,A, 4,436,165, (Emery) 13 March 1984, see entire document	1-57
A	US,A, 2,397,070 (Zublin) 19 March 1946, see entire document	1-57